

A HICUM extension for medium current densities

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OUTLINE

- Introduction
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- HICUM extension
- Implementation and results
- Summary and outlook

Introduction

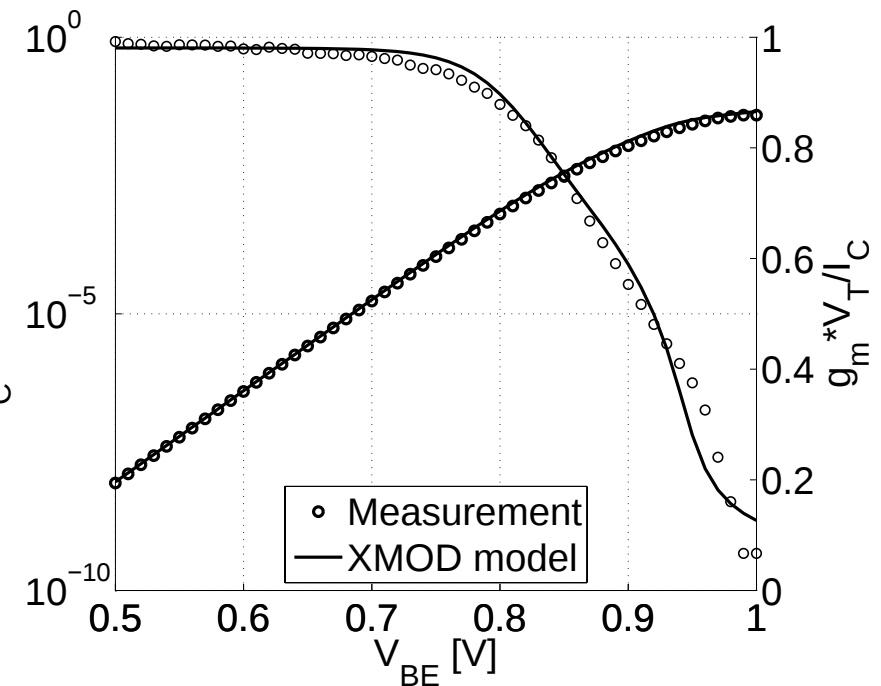
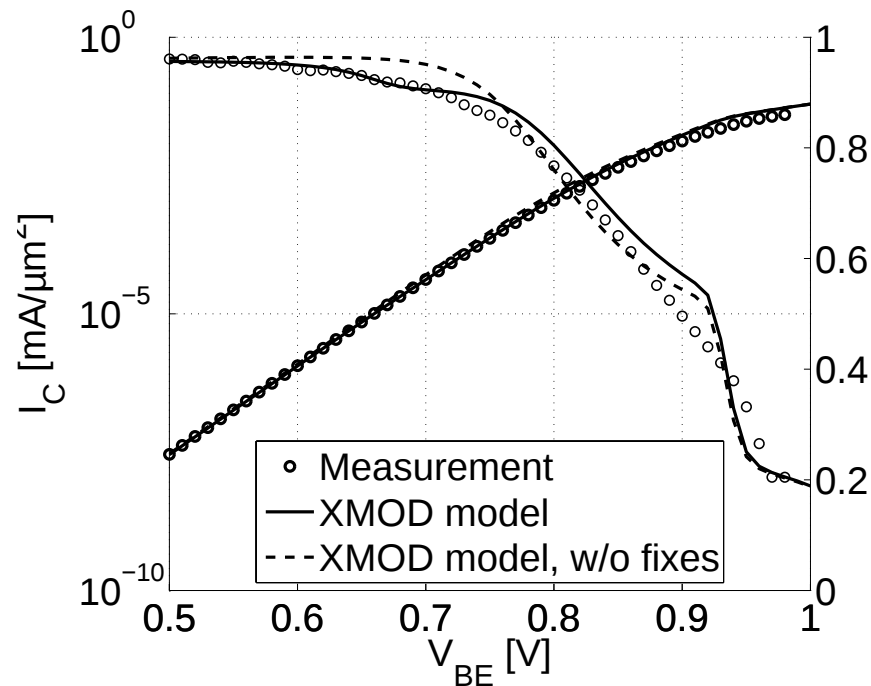
- Goals: apply and verify HICUM Level 2, Version 2.23 to advanced SiGe HBTs with $(f_T, f_{max}) > 300$ GHz
- DotFive (<http://www.dotfive.eu/>): development of SiGe HBTs with 500 GHz operating frequency → need of accurate compact model
- Especially for DotFive transistors insufficient accuracy with HICUM for transfer current at medium current injection (using meaningful parameters)
- Quick fixes are available at expense of non-physical formulations and parameters
- Need for a physics-based model formulation
 - Small number of parameters
 - extraction as simple as possible
- Presented here:
 - HICUM extension in the formulation of the transfer current
 - physics-based equation with only two additional parameters

Observation of the effect

measurements on DotFive transistors

ST process

IFX process

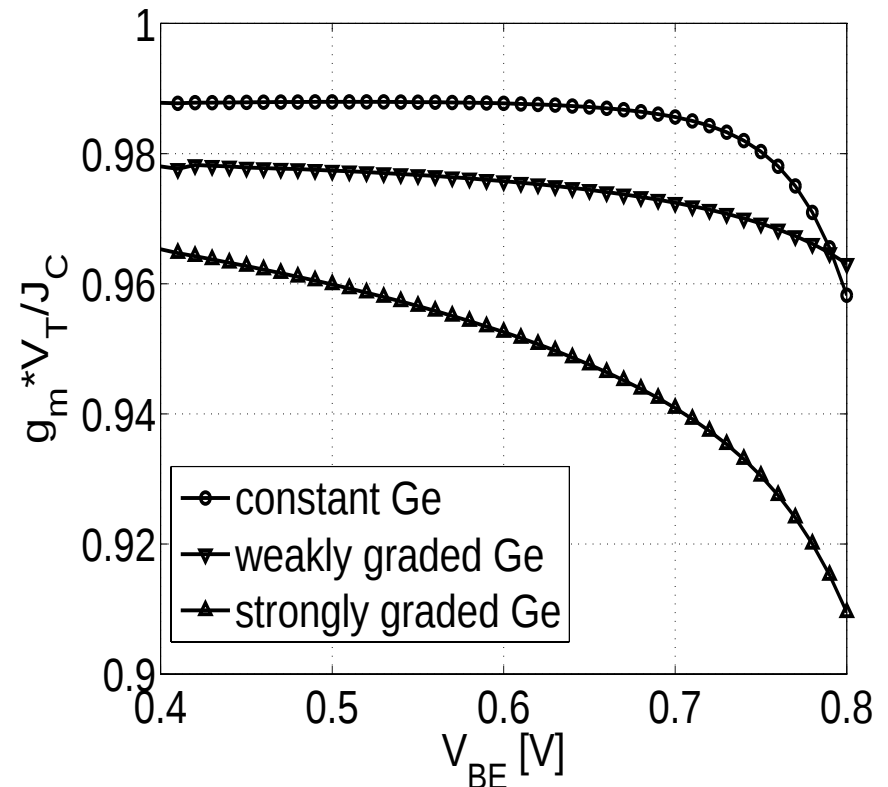


- No reasonable approximation for g_m possible
 - Fits only possible with non-physical parameters, e.g. “DC-capacitance”, i.e. adjusting capacitance parameters to DC collector current rather than to $C(V)$ -measurement

Observation of the effect

1D device simulations

- The effects occurring in measurements could be reproduced by 1D device simulations
 - Strength of effect strongly depends on the Germanium gradient in the BE-SCR
 - HBTs with constant Germanium can easily be modeled with compact models
 - Strongly graded Germanium reduces g_m even for low voltages



- A reduction of g_m for medium current densities in modern SiGe-HBTs was observed
 - Cannot be modeled with compact models and physically meaningful parameters
 - Several quick-fixes were introduced, but in general on mathematical basics, not on physical

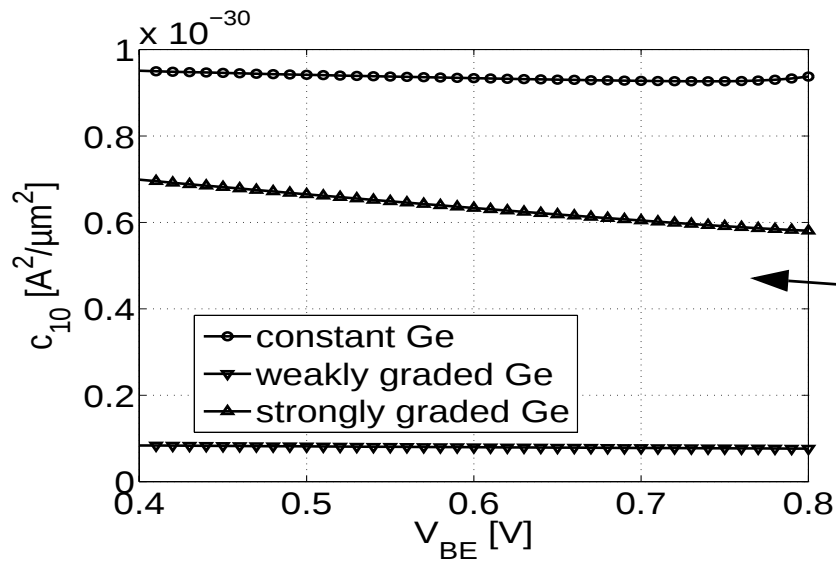
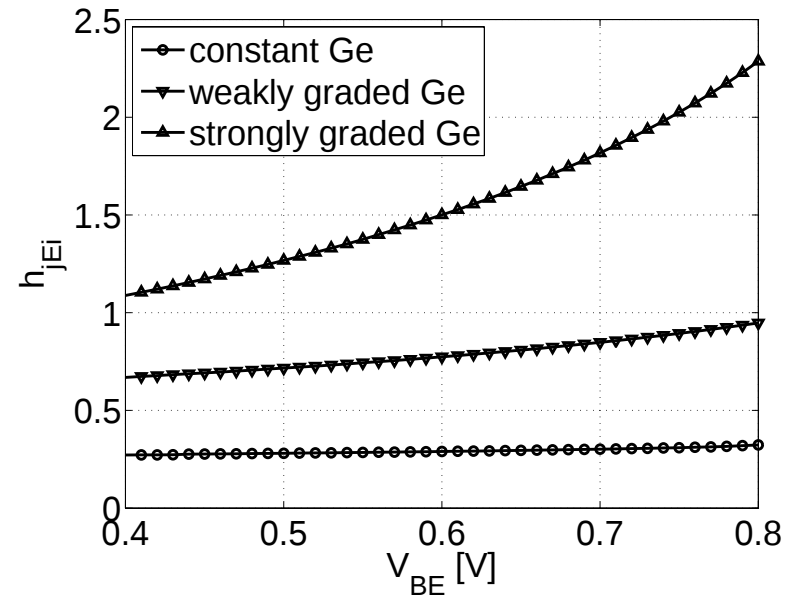
HICUM extension

GICCR

- Background GICCR, simplification $V_{BC}=0$ V and low injection

$$i_T = \frac{c_{10}}{Q_{p0} + h_{jEi} Q_{jEi}} \exp\left(\frac{V_{BE}}{V_T}\right)$$

- Simulation results for weighting factor h_{jEi} :
 - Constant value for constant germanium in BE-SCR
 - Strong bias dependence for graded Ge-content

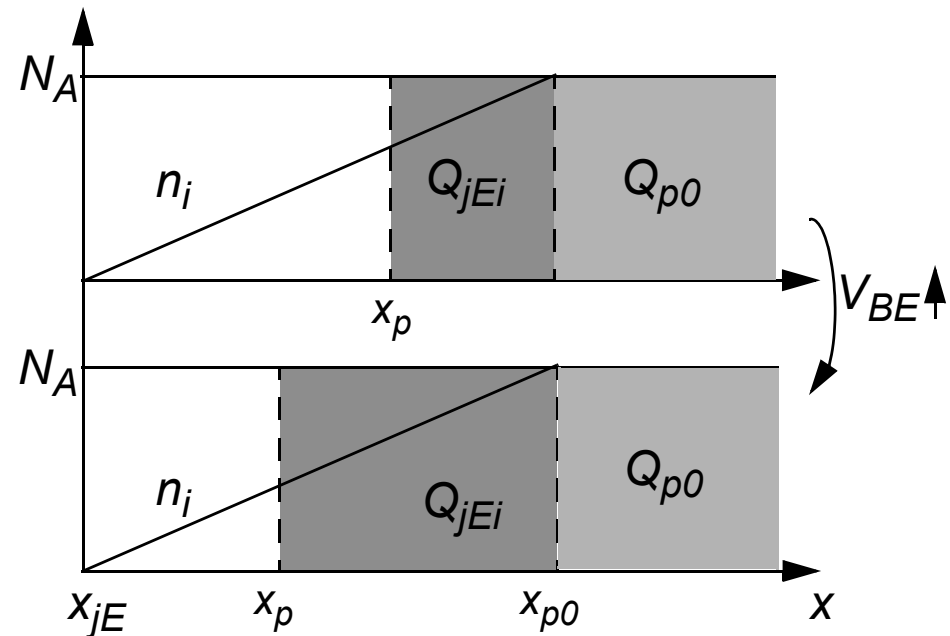


- Results for c_{10} , i.e. c_0/h_0
 - Also increasing bias dependence for graded germanium content
 - Can only be caused by electron mobility, since it is only calculated by weighting p_0 , i.e. hole density at equilibrium

HICUM extension

background

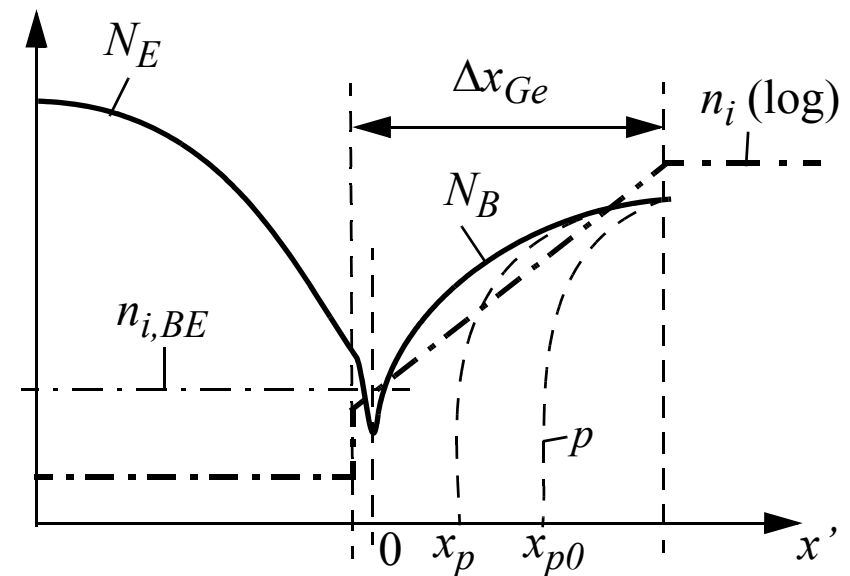
- Bias dependence of h_{jEi} by
 - electron mobility → weak influence
 - intrinsic carrier density → strong influence
 - HOW? n_i is independent to the operating point
 - BUT! width of space charge region is not
- Dependence on n_i
 - Graded germanium → graded n_i
 - Space charge width increases with V_{BE}
 - Average n_i decreases with increasing space charge
 - Leading to an increasing weighting factor
- Bias dependence of c_{10} can be covered by appropriate parameters



HICUM extension

model equations

- Assumption
 - Abrupt doping profile
 - No mobile carriers in the BE SCR
 - Graded germanium content across whole SCR for $V_{BE}=0$ V



- Calculation of the SC

$$Q_{jEi} = q \int_{x_p}^{x_{p0}} N_B dx \quad \text{with} \quad x_p = x_{p0} \sqrt{1 - \frac{V_{BE}}{V_{DEi}}}$$

- Intrinsic carrier density

$$n_i = n_{i,BE} \exp\left(\frac{x'}{a_{ni}}\right) \quad \text{for } 0 < x' < x_{p0}$$

HICUM extension

model equations

- Weighting factor h_{jEi}

$$h_{jEi} = \frac{q \int_{x_p}^{x_{p0}} \frac{\overline{\mu_{n0} n_i^2}}{\mu_n n_i^2} N_B dx'}{q \int_{x_p}^{x_{p0}} N_B dx'} = \frac{c}{n_{i, BE}^2} \frac{\int_{x_p}^{x_{p0}} \exp\left(\frac{-2x'}{a_{ni}}\right) dx'}{\int_{x_p}^{x_{p0}} dx'} = \frac{c \cdot a_{ni}}{2n_{i, BE}^2} \frac{\exp\left(-\frac{2x_p}{a_{ni}}\right) - \exp\left(-\frac{2x_{p0}}{a_{ni}}\right)}{x_{p0} \left(1 - \sqrt{1 - \frac{V_{BE}}{V_{DEi}}}\right)}$$

with
$$h_{jEi0} = \lim_{V_{BE} \rightarrow 0} h_{jEi} = \frac{c}{n_{i, BE}^2} \exp\left(-\frac{2x_{p0}}{a_{ni}}\right)$$

this leads to
$$h_{jEi} = h_{jEi0} \frac{\exp\left(\frac{2x_{p0}}{a_{ni}} \left(1 - \sqrt{1 - \frac{V_{BE}}{V_{DEi}}}\right)\right) - 1}{\frac{2x_{p0}}{a_{ni}} \left(1 - \sqrt{1 - \frac{V_{BE}}{V_{DEi}}}\right)} = h_{jEi0} \frac{\exp(u) - 1}{u}$$

HICUM extension

generalization

- Replacing the square root by the HICUM parameter z_{Ei}

$$h_{jEi} = h_{jEi0} \frac{\exp\left(a_{hjEi} \left(1 - \left(1 - \frac{V_{BE}}{V_{DEi}}\right)^{z_{Ei}}\right)\right) - 1}{a_{hjEi} \left(1 - \left(1 - \frac{V_{BE}}{V_{DEi}}\right)^{z_{Ei}}\right)}$$

- Model parameters
 - V_{DEi} and z_{Ei} , already used in HICUM, extracted by C(V)-measurements for BC-short
 - HICUM parameter h_{jEi} reused as h_{jEi0} , weighting factor for very low V_{BE}
 - newly introduced parameter a_{hjei}

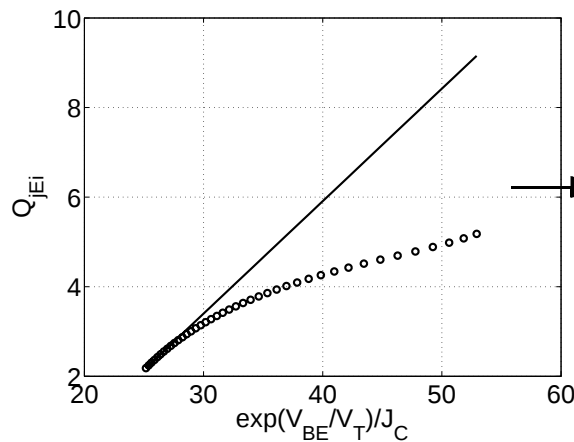
$$a_{hjEi} = \frac{2x_{p0}}{a_{ni}} \approx \sqrt{\frac{2\varepsilon}{q} \frac{N_E V_{DEi}}{N_B(N_B + N_E)}} \frac{\Delta V_G}{\Delta x_{Ge} V_T} \quad \text{with} \quad \Delta V_G \approx 75mV/10\%$$

HICUM extension

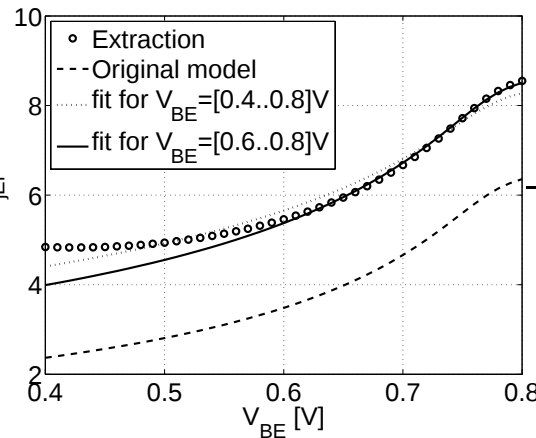
extraction methodology (I)

- Starting point -> standard extraction for c_{10} and h_{jEi} , Q_{p0} known from device simulation or tetrode structures, C_{jEi} parameters known from C(V)-measurements
- Known to lead to a negative h_{jEi} (for high V_{BE})
- Use V_{BE} as low as possible to avoid this (works otherwise as well) to get a starting solution for $c_{10} \rightarrow (1)$
- Calculate $h_{jEi}(V_{BE})$ with known Q_{jEi} and I_C , c_{10} and Q_{p0} and use a fitting procedure for the model equation (for high voltages) $\rightarrow (2)$
- Calculate a new c_{10} with h_{jEi} from model equation for low $V_{BE} \rightarrow$ iterate for $c_{10} \rightarrow (3)$

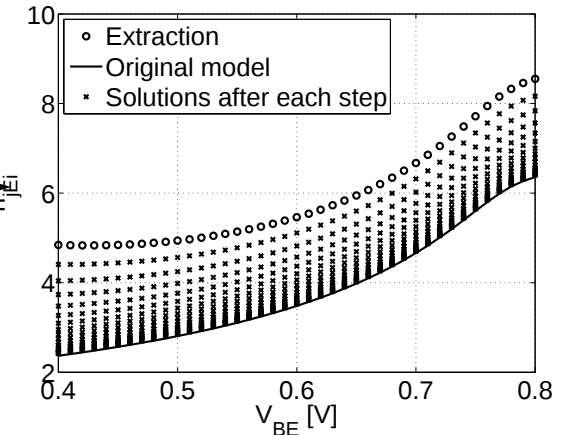
(1)



(2)



(3)



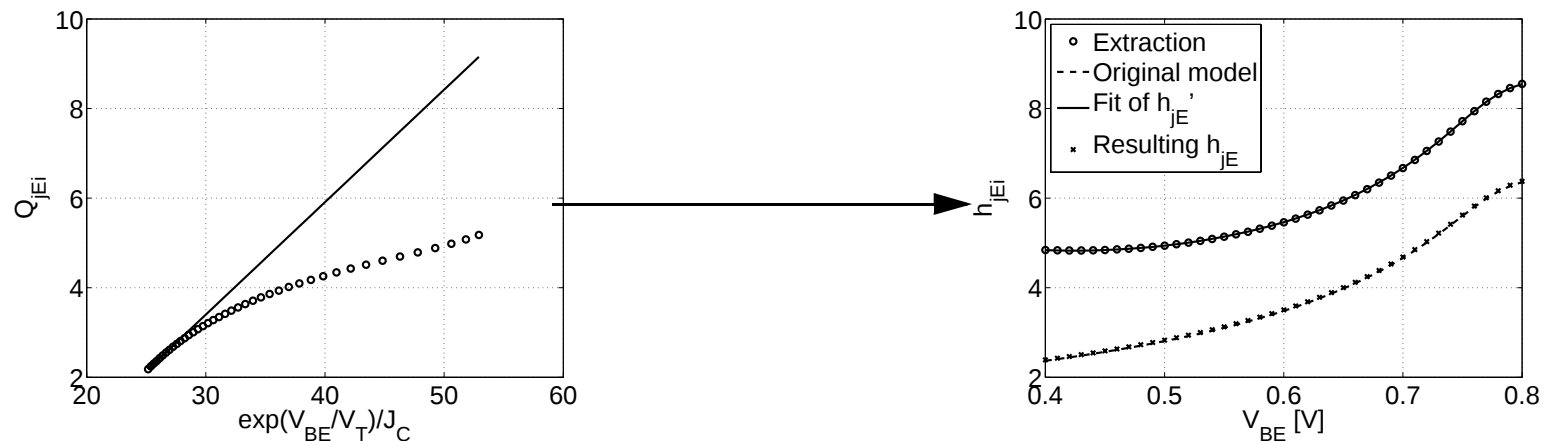
HICUM extension

extraction methodology (II)

- Same basics as methodology (I) but without the iteration
 - “False” extracted $c_{10}' = c_{10} * h_0'$ leads to a weighting factor for Q_{p0}
 - But in transfer equation, there is no weighting factor → influence on $h_{jEi}(V_{BE})$ -curve

$$\frac{c_{10}'}{h_0' Q_{p0} + h_{jEi}' Q_{jEi}} = \frac{c_{10} h_0'}{h_0' Q_{p0} + h_{jEi} h_0' Q_{jEi}} = \frac{c_{10} h_0'}{Q_{p0} + \left(h_{jEi} h_0' + (h_0' - 1) \frac{Q_{p0}}{Q_{jEi}} \right) Q_{jEi}}$$

- Extraction of the $h_{jEi}(V_{BE})$ curve → fitting with known Q_{p0} and Q_{jEi}



Implementation and results

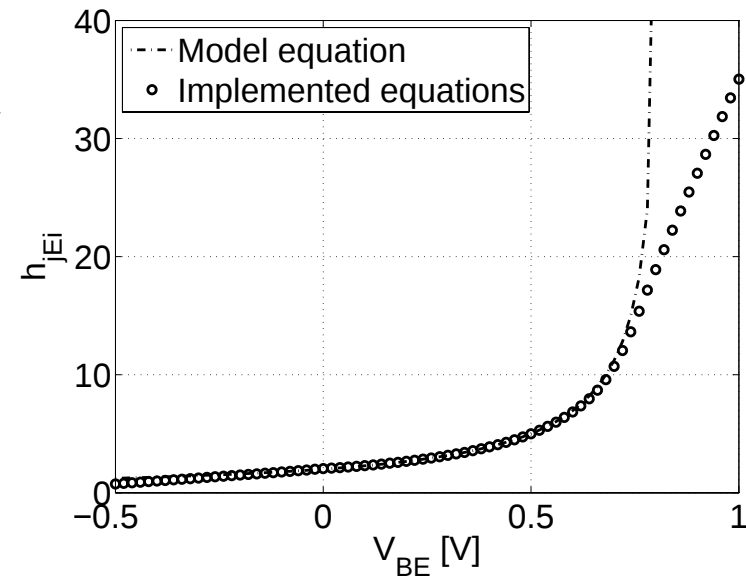
model equation

- VerilogA code for HICUM Level 2, Version 2.24
- Implementation of bias dependent h_{jEi}
 - calculation as function of V_{BEi}
 - numerical problems for $V_{BEi} \geq V_{DEi}$ and $V_{BEi} = 0$ V
 - Fixed by linearization for $V_{BEi} \rightarrow 0$ and $V_{BEi} = V_{fEi}$

with $V_{fEi} = V_{DEi} [1 - a_{jEi}^{-(1/z_{Ei})}]$, limitation voltage for C_{jEi}

- Turned on for $a_{hjEi} > 0$, turned off for $a_{hjEi} = 0$
- and an additional parameter h_{f0}

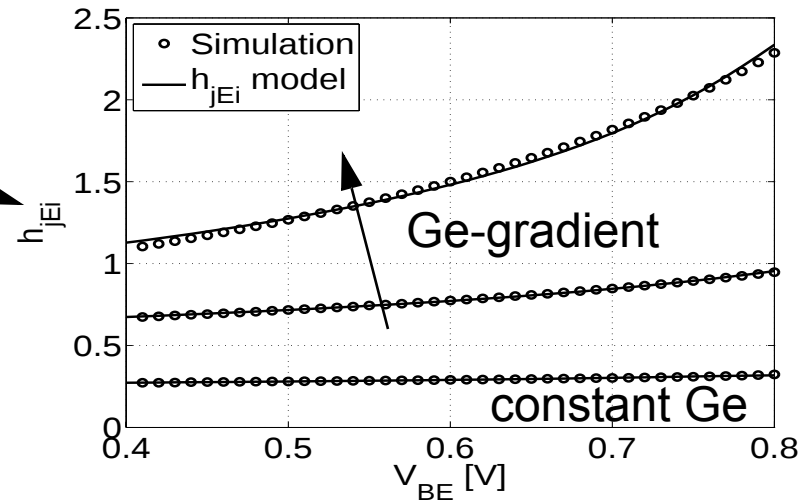
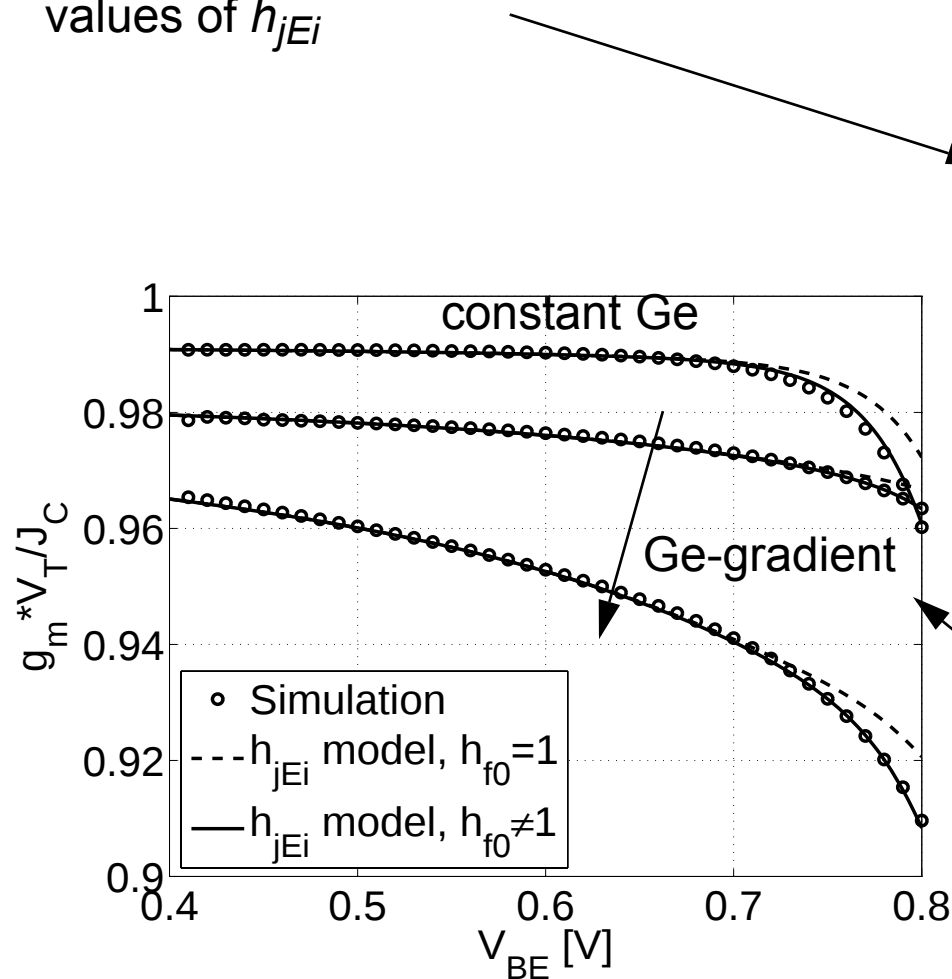
$$Q_{f,T} = \textcolor{red}{h_{f0}} Q_{f0} + h_{fE} \Delta Q_{Ef} + \Delta Q_{Bf} + h_{fC} \Delta Q_{Cf}$$



Implementation and results

device simulations

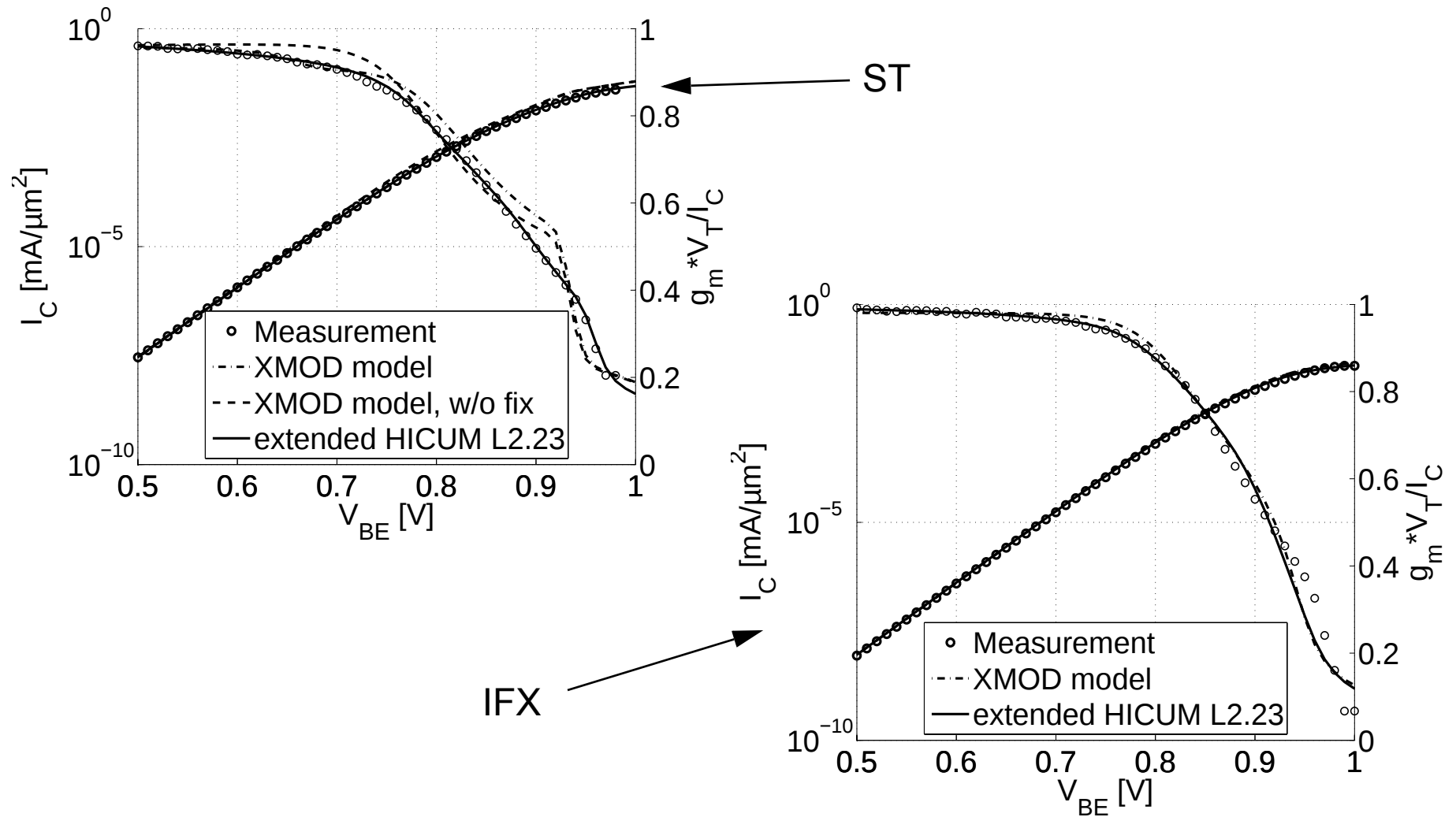
- Very good results for modeling simulated values of h_{jEi}



- Combination of $h_{jEi}(V_{BE})$ and h_{f0} results in an accurate description of g_m for low and medium injection

Implementation and results

experimental results: DotFive transistors



Summary and outlook

- Development of a physics-based equation for h_{jEi} with one additional parameter
- Introduction of a weighting factor for the low-current minority charge
- Very accurate results for simulation and measurement
- To be done yet: further verifications (distortion, numerical stability, temperature dependence of parameters)

Acknowledgment

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- EC IP DotFive project
- DFG

Thanks to Bertrand Ardouin for providing model cards for ST and IFX process.

Additional slides

influence of bias dependence of electron mobility on h_{jEi}

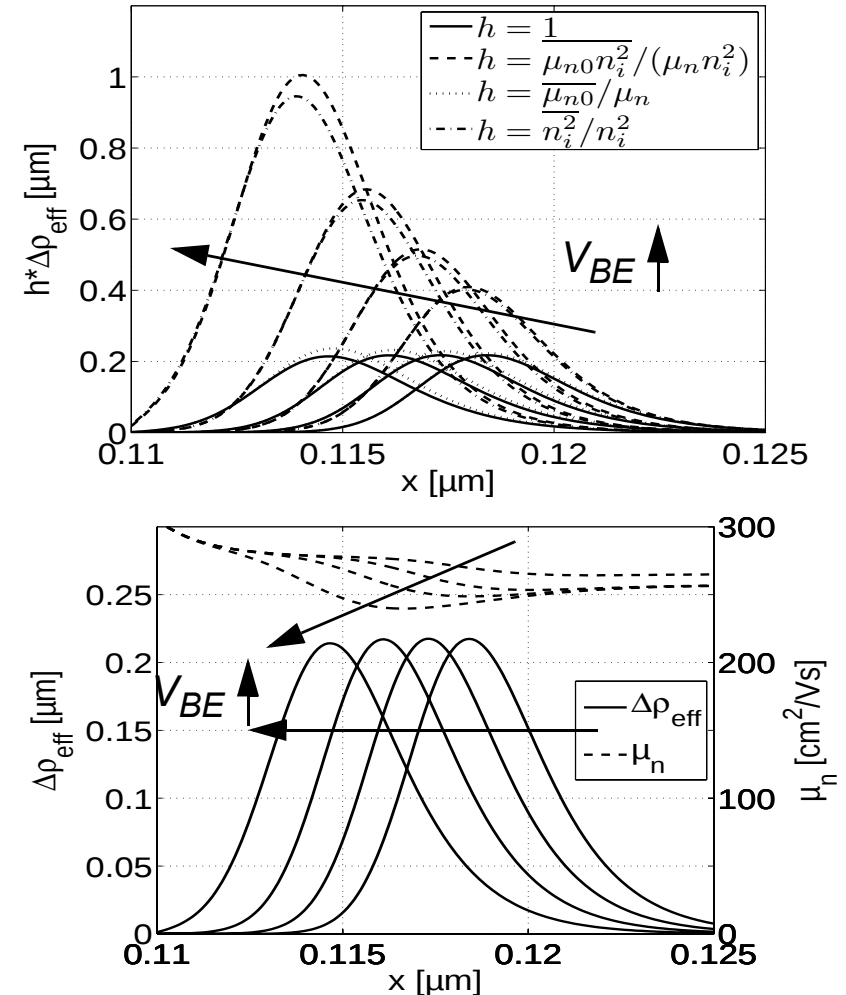
- Space charge

$$\Delta\rho = q[(p - p_0) - (n - n_0)]$$

- Effective increase of space charge

$$\Delta\rho_{eff} = \frac{\Delta\rho(V_{BE}) - \Delta\rho(V_{BE} - dV_{BE})}{Q_{jEi}(V_{BE}) - Q_{jEi}(V_{BE} - dV_{BE})}$$

- For profile with strong Ge-gradient:
 - effective increase of space charge is almost constant, moves towards junction
 - Strong increase for weighted space charge
 - Almost constant when weighted with mobility only, strong increase when weighted with n_i
 - Electric field and mobility “moves” together with $\Delta\rho_{eff}$



Additional slides

background for h_{f0}

- Weighting factor increases with Ge-gradient, approximately 1 for constant Germanium
- Assumption: Q_{f0} is weighted equal to Q_{p0}
 - Incorrect value for Q_{p0} but correct value for τ_{f0} , weighting needed for either of them
 - Incorrect value for c_{10} , needed weighting for Q_{p0} modeled with $h_{jEi}(V_{BE})$, weighting for Q_{f0} is needed
- Assumption: different weighting for Q_{p0} and Q_{f0}
 - Caused by increasing minorities in base near the BE-junction
 - Different weighting due to gradient of n_i

Additional slides

quick-fixes by XMOD

- Quick-fix for medium injection
- DC-capacitance, extraction of parameters for C_{jEi} based on transfer current for high V_{BE} , based on $C(V)$ for low V_{BE}
- Adjusting τ_0 to get correct transit times
- Leads to “bumps” in g_m , since C_{jEi} formulation leads to a constant value for high voltages

