

# Current Gain in SiGe HBTs



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Bipolar Arbeitskreis, Rev. 1.0

# Introduction

- Application of SiGe HBTs in power devices
  - $db/dT < 0 \rightarrow$  no „thermal runaway“
- Current gain dependent on Ge profile in base

**WHAT ABOUT  $d\beta/dT$  ?**

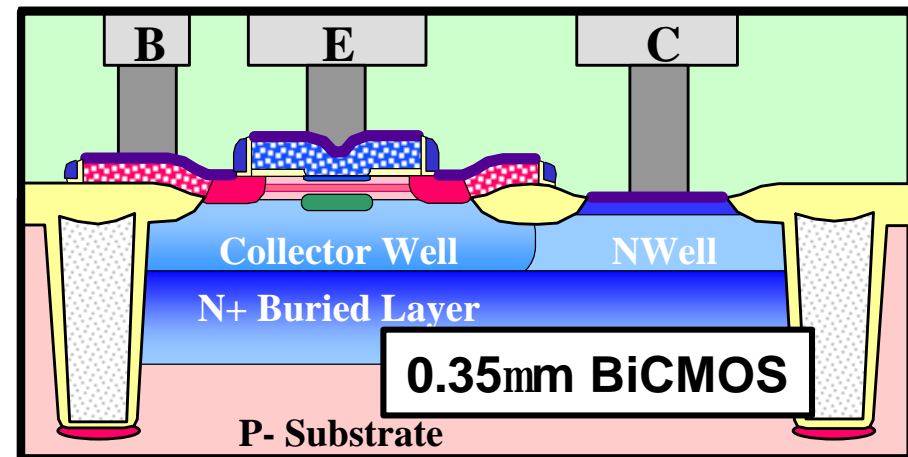
- SiGe HBTs with different positions of B doping peak relative to Ge profile
  - Analytical calculations, process / device simulations
  - Comparison with measurements on MOTOROLA CDR1-SiGe HBTs

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# 0.35mm BiCMOS: HBT Structure

HBT Parameter	0.35mm
Beta	120
Early Voltage (V)	95
$BV_{CEO}$ (V)	3.4
$f_T$ @ 2V (GHz)	49
$f_{MAX}$ @ 2V (GHz)	86
$J_C$ @ Peak $f_T/f_{MAX}$ (mA/ $\mu\text{m}^2$ )	1.5
$NF_{MIN}$ @ 2GHz (dB)	0.9
Minimum $W_E$ ( $\mu\text{m}$ )	0.4
Intrinsic Base $R_S$ (Ohm/sq)	1.9k



- Deep Trench/PELOX
- N+ Buried Layer
- Non-selective SiGe:C epi
- QSA Emitter/Base Structure
- As In-situ doped Emitter

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# Analytical Calculation

- Start with generalized Moll-Ross relation from Kroemer

$$J_C = \frac{q \left( e^{\frac{qV_{BE}}{kT}} - 1 \right)}{\int_0^{W_B} \frac{N_B(x) dx}{D_{nB}(x) n_{iB}^2(x)}} = J_{C0} \left( e^{\frac{qV_{BE}}{kT}} - 1 \right)$$

- Assume identical  $iB \rightarrow$  Temp. dependence of  $J_{C0}$  allows to visualize changes in  $d\beta/dT$

# Analytical Calculations

- Use data for:

**Ge profile**

**$N_B(x)$**

**$D_{nB}(x) \rightarrow m_n(x)$**

**$n_{iB}(x) \rightarrow E_g(x), N_c(x), N_v(x)$**

from technology / literature

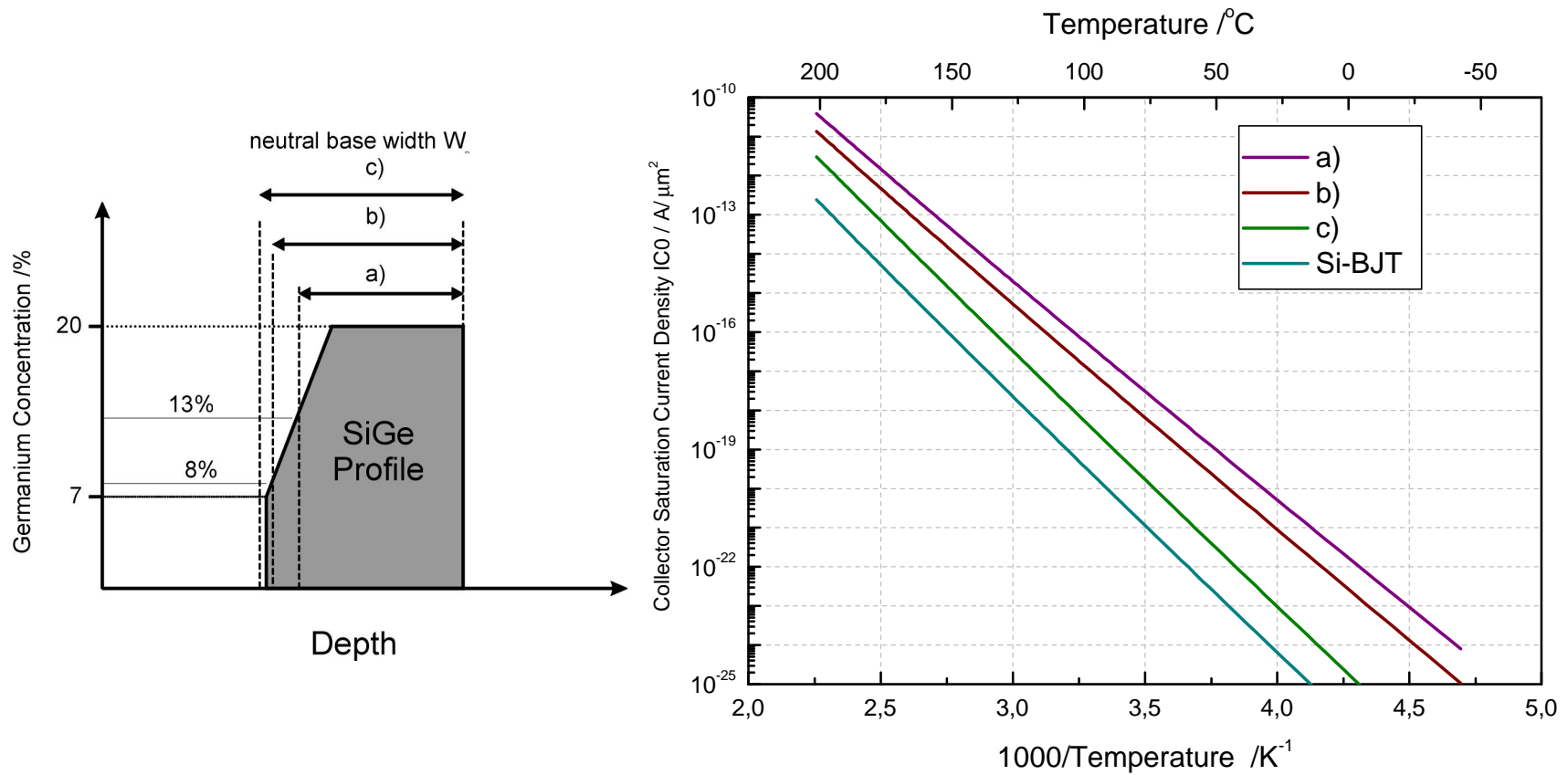
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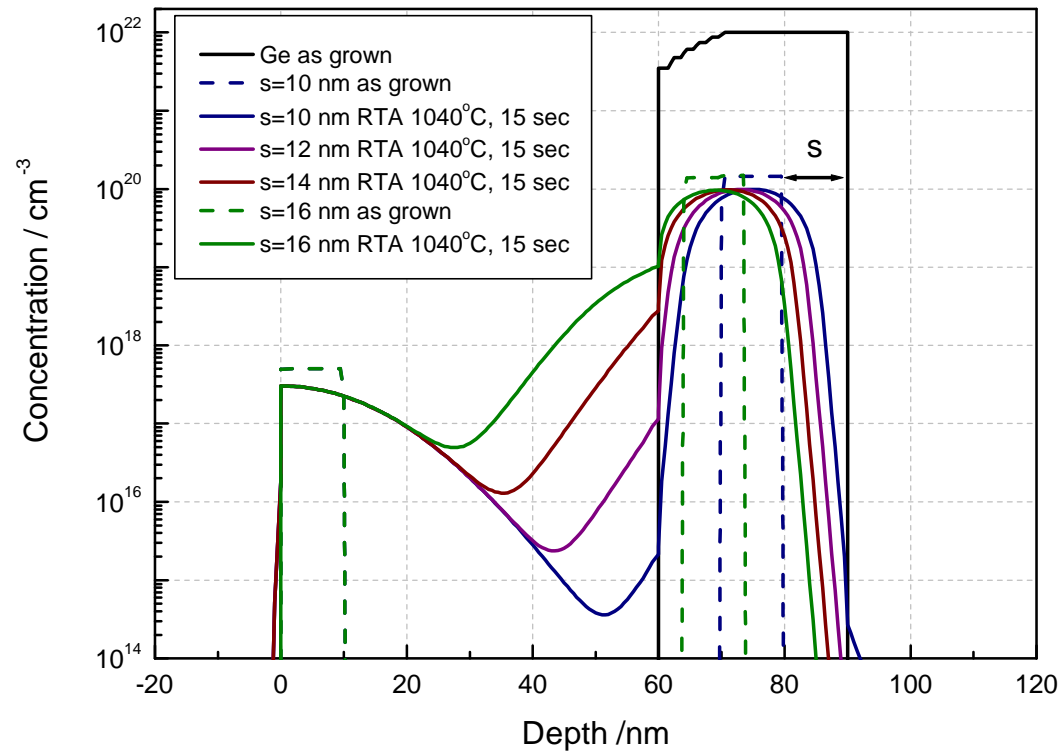
*digital dna™*

# Collector Saturation Current



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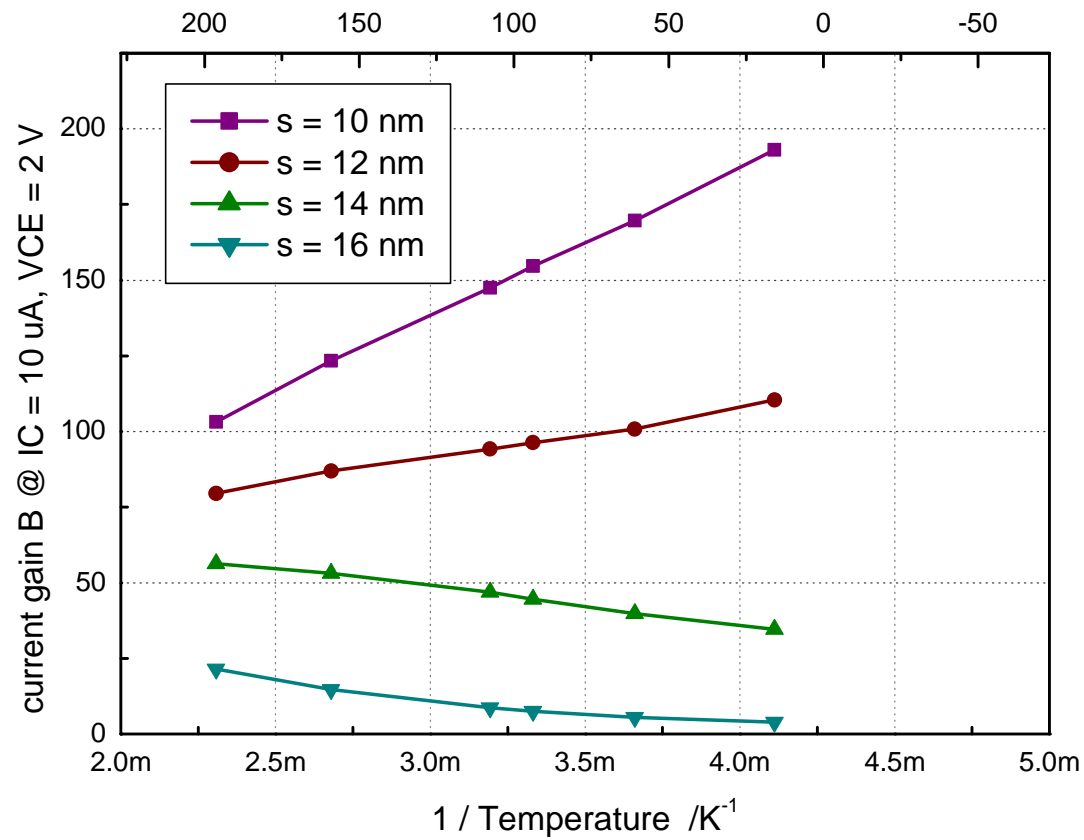
# Process Simulation



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# Device Simulation

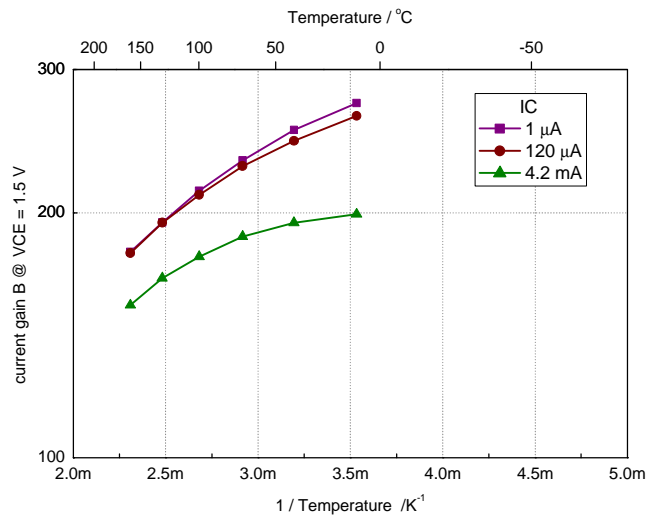


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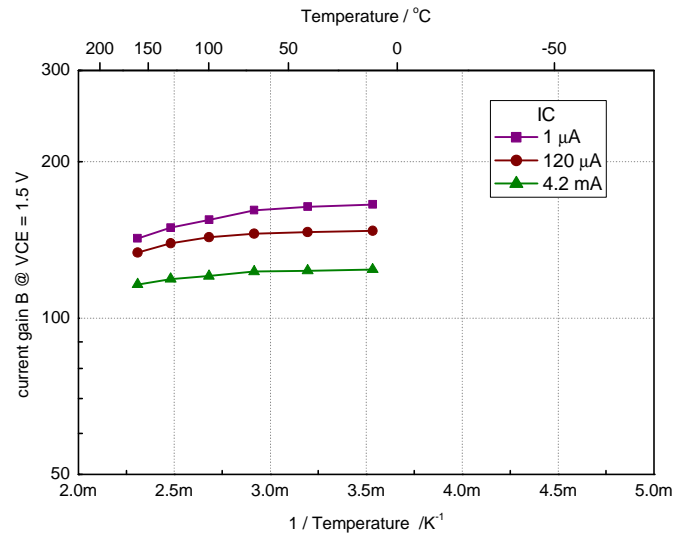


# Measurement Results

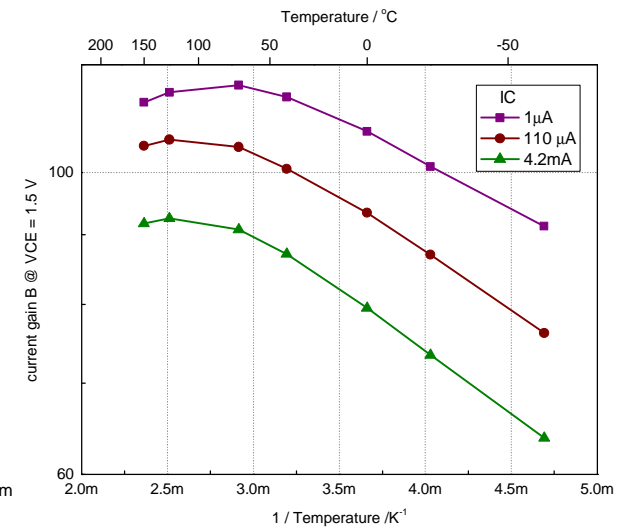
a) Base fully in Ge



b) Base edge close to Ge edge

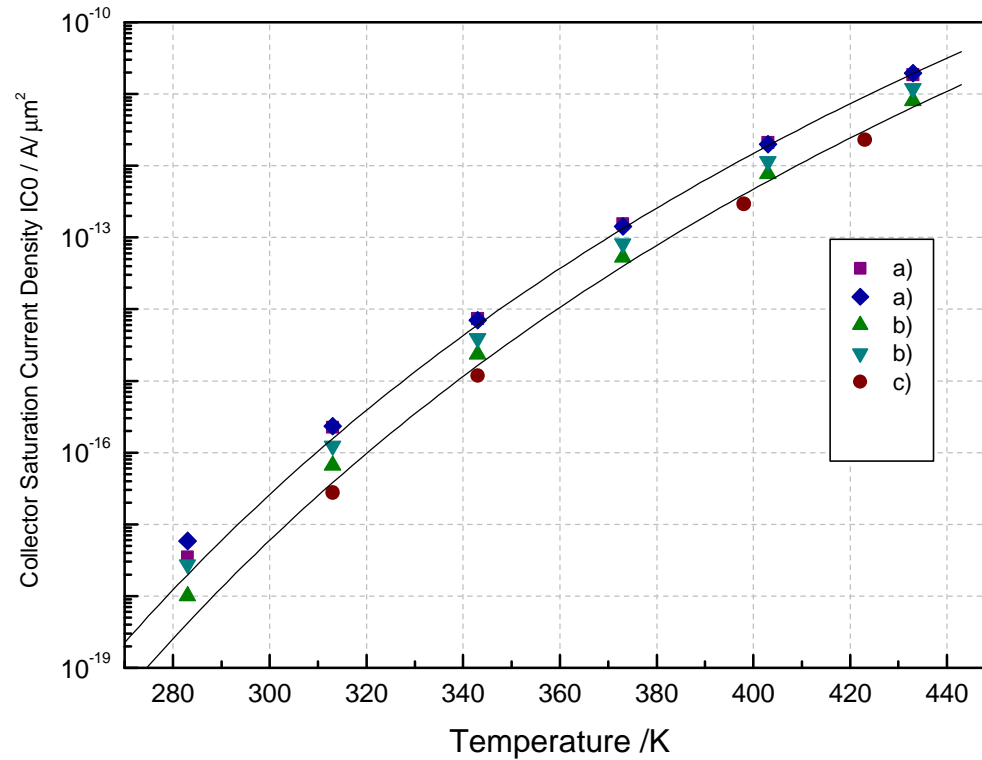


c) Base edge in Si



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# Measurements vs. Analytical Calculations



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