

# What makes the difference?

On model quality assurance

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# What makes the difference?

## Introduction

- We use several circuit simulators, because each one offers specific advantages
- That is why we have to deliver model parameter sets in different “flavours”
- A model quality assurance (QA) is mandatory with respect to:
  1. ICCAP+Spectre vs. ICCAP+ADS
  2. Spectre under ICCAP vs. Spectre under Virtuoso
  3. Old vs. new model version
- These checks, however, delivers often different results. Why?

ICCAP & remote SIMULATOR= spectre	?	ICCAP & remote SIMULATOR= hpeesofsim
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ICCAP & remote SIMULATOR= spectre	?	Spectre Cadence Virtuoso Environment
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Cadence Design Env. Modelversion 1.1	?	Cadence Design Env. Modelversion 1.2
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# What makes the difference?

## Three reasons



- The reasons for deviations in simulation results are (at least) three fold:
  1. Simulation condition reasons
  2. Circuit related reasons
  3. Model implementation reasons
  
- The last point brings up the following question:  
How to detect model implementation changes?

# What makes the difference?

## Agenda



1. Simulation condition reasons
2. Circuit related reasons
3. Model implementation reasons
4. How to detect model implementation changes?

# What makes the difference?

## Simulation problem: TNOM and TEMP

- A simulation using TEMP=27 and TNOM=25 will create of course differences
- But, simulation with TEMP=TNOM may create deviations too!
- Note: ADS default is TEMP=25, TNOM=25
- Note: Cadence default is TEMP=27, TNOM=27

Extraction with TEMP=25 TNOM=25	≠	Simulation with TEMP=27 TNOM=27
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- Conclusion: define the same TNOM in each model card, do not use defaults

# What makes the difference?


## Simulation problem: Gmin



- Circuit simulator tolerance parameters affect the simulation result, e.g.  $V_{relto}$ ,  $V_{abstol}$ ,  $I_{reltol}$ ,  $I_{abstol}$ ,  $G_{min}$
- Especially different default values for  $G_{min}$  will result in different currents for low  $V_{be}$
- Conclusion: define the same  $G_{min}$  in the ICCAP circuit and for the verification in the design environment

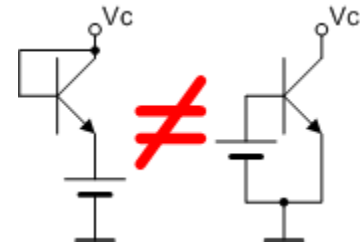
# What makes the difference?

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1. Simulation condition reasons
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# What makes the difference? Simulation circuit reasons

- It's simple: If the simulation circuits for extraction and verification are different, the results *must* be different
- $I_c@V_{ce}=\text{const.} \neq I_c@V_{bc}=\text{const.}$
- If you use in ICCAP a DUT circuit (e.g. for a Bias T), but in the verification not, the simulation results must be different
- If one extracted model parameter is missing in the ICCAP circuit: ICCAP reads the mps file *without error notice*, and uses then the default, instead of the extracted value
- **Conclusion: Use absolute identical circuits, define ALL mp's in ICCAP!**



```
*.SUBCKT emul_bias_TBE 1=P1 2=P2
.SUBCKT emul_bias_TBE 1=B 2=C 4=S
R_ser1 1 11 1m
CAC1 1 11 0.1

R_ser2 2 22 1m
CAC2 2 22 0.1

X1 22 11 0 4 lnpn_vbic_parex
.ENDS
```

```
.model pnp vbic
+ type=pnp
+ vers = 1.2
+ selft=1
+ is = 1a
+ nft| = 1.00
+ nr = 1.00
```

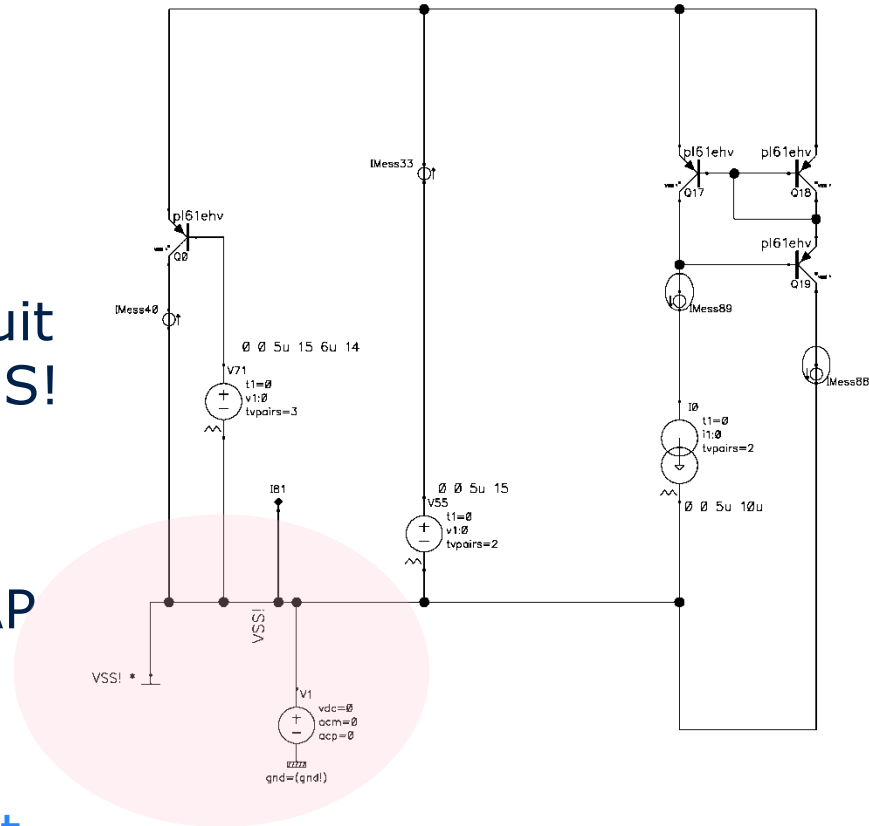


```
.model pnp vbic
+ type=pnp
+ vers = 1.2
+ selft=1
+ is = 1a
+ nr = 1.00|
```




# What makes the difference? Simulation circuit reasons

- Special case: Lateral pnp simulation in Cadence ADS Virtuoso environment
- Problem: inherit GND connection
- You have to connect the circuit ground with general node VSS! and connect VSS! to 0V
- If you use GND only, deviations compared to ICCAP simulation will appear in the high current range
- Conclusion: Define the inherit ground connection properly!



# What makes the difference?

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# What makes the difference?

## Model implementation reasons



- Here are a number of examples for model implementation problems, founding during the last years:
  1. Unknown parameters. Example: HFE, HJEI, TSF unknown in Spectre 4.4.3 implementation of HICUM 2.1
  2. Different model parameter names: Cbeo in ADS and Cbe0 in Spectre. Creating an ADS-net-file using an Spectre-scs-file using the ADS-netlister resulted in zero oxid-capacitances and, consequently, in different ft-curves.
  3. Wrong pin order: HICUM 2.1 (2001) in ADS 1.5, the pin order was BCEST instead of CBEST.
  4. Missing equations: No collector current temperature dependence of HICUM 2.1 in ADS 1.5

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# What makes the difference? QA of model implementations



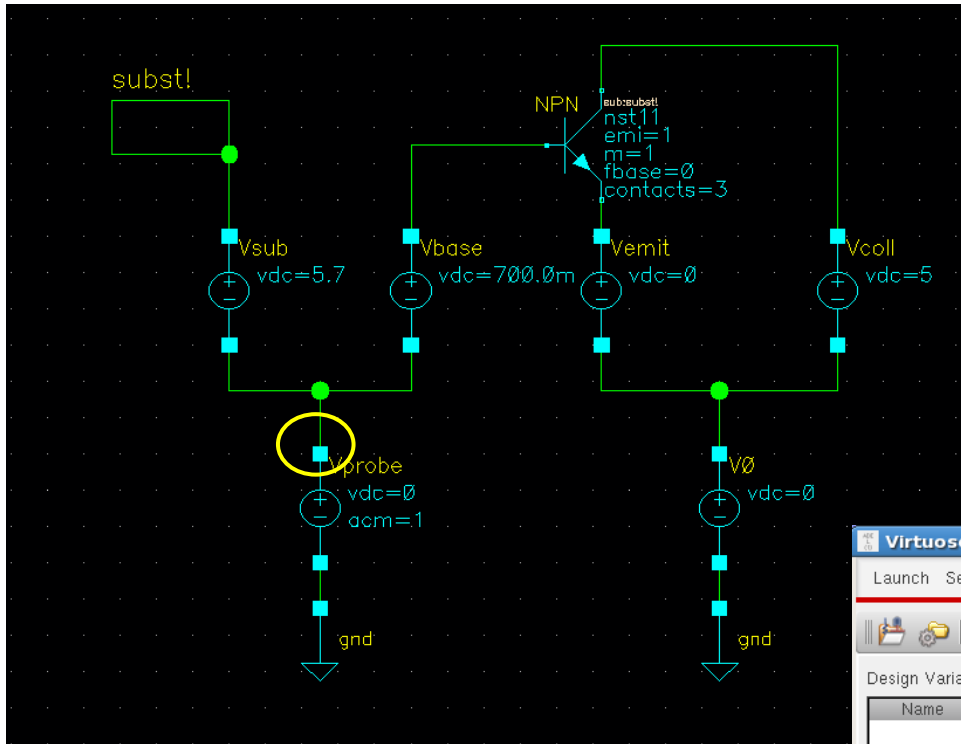
- Question: What does a modeling engineer fear most?
- Answer: A new simulator version is implemented in the Design Flow and suddenly *simulation results with the same model parameters are different* compared those of the old simulator version.
- Why:
  - It can be *killing for the product*.
  - The root cause is *hard to detect*.
  - It means in general *new parameter extraction*.

# What makes the difference? QA of model implementations

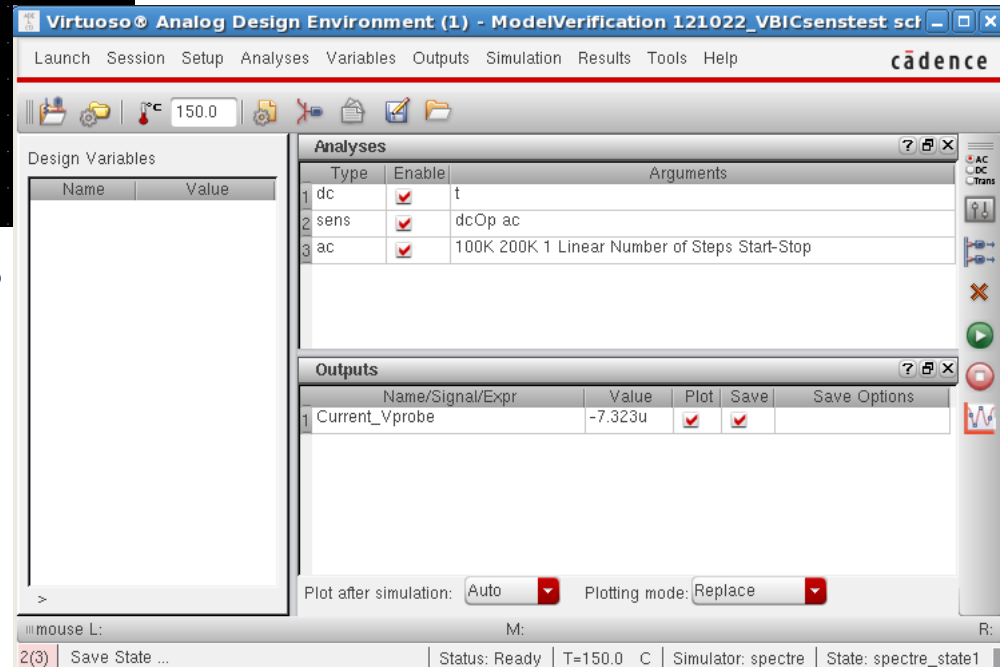


- *A fast test is needed to check model implementations in different simulator versions against each other*
- *Sensitivity analysis delivers sensitivities with respect to all model parameters*
- *If sensitivities of different simulator versions are different, the model equations have been changed*
- *That's the idea of the Sensitivity-Disaster-Check*

# QA of model implementations in different Simulator versions



- DCOp and AC (100kHz) analysis
- sens analysis with respect to DCOp and AC
- high temperature (150 deg C)
- 1 current I(Vprobe:p)



# What makes the difference? QA of model implementations

## DC sensitivity analysis for `dcOp`:

OutputVariable Sensitivity DesignParameter Value

Vbase:p -6.4785e+09 npn:is 2.61e-16

Vcoll:p **-4.51642e+11** npn:is 2.61e-16

Vbase:p 3.7813e-05 npn:mcf 1.005

Vcoll:p **0.00263612** npn:mcf 1.005

Vbase:p 0 npn:mcr 1

Vcoll:p **0** npn:mcr 1

Vbase:p -1.87884e-08 npn:vef 36

Vcoll:p **-1.30972e-06** npn:vef 36

...

## ■ Content of sens.output

## AC sensitivity analysis for `ac`:

SweepParameter SweepValue OutputVariable **SensitivityReal**  
**SensitivityImag** DesignParameter Value

freq 100000 Vbase:p **1.55922e+10** **6.32781e+06** npn:is 2.61e-16

freq 100000 Vcoll:p 1.26628e+12 -3.04536e+06 npn:is 2.61e-16

freq 100000 Vbase:p **-8.05606e-05** **-3.29902e-08** npn:mcf 1.005

freq 100000 Vcoll:p -0.00666218 1.67748e-08 npn:mcf 1.005

freq 100000 Vbase:p **0 0** npn:mcr 1

freq 100000 Vcoll:p 0 0 npn:mcr 1

freq 100000 Vbase:p **4.62392e-08** **1.8741e-11** npn:vef 36

freq 100000 Vcoll:p 3.74358e-06 -8.64028e-12 npn:vef 36

...



# QA of model implementations in different Simulator versions

## ■ Comparison of sensitivities of HICUM Level 0 version 1.2 (DC)

Version	mmsim_7.1.0.isr3	mmsim_7.1.0.isr3	mmsim_7.2.0.isr15	mmsim_7.2.0.isr15	DeltaSens	DeltaMPvalue
Parameter	Sensitivity	MPvalue	Sensitivity	MPvalue		
af	0	1	0	1	0,0000000	0
ahc	0,000377809	0,5221	0	0,5221	1,0000000	0
ahcx			0,00039932	0,4791	1,0000000	-0,4791
aje	-3,66E-06	1,246	0	1,246	1,0000000	0
ajedc			0,00006042	2,50E+00	1,0000000	-2,5
alt0	0	2,60E-03	0	2,60E-03	0,0000000	0

■ new parameters (ahcx and ajedc) were implemented in mmsim7.2.0

■ parameters ahc and aje lost sensitivity in mmsim7.2.0

# QA of model implementations in different Simulator versions

## ■ Comparison of sensitivities of HICUM Level 0 version 1.2 (AC)

Version	mmsim_10.1.0.isr1	mmsim_10.1.0.isr1	mmsim_11.1.0.isr12	mmsim_11.1.0.isr12		
Parameter	SensReal	SensImag	SensReal	SensImag	DeltaReal	Deltamag
af	0	0	0	0	0,0000000	0,0000000
ahc	-2,05E-09	-4,32E-06	-2,06E-09	-0,00000432	0,0012896	0,0000000
ahcx	-2,71E-05	9,40E-07	-2,71E-05	0,00000094	0,0000000	0,0000000
ahq			-2,71E-05	0,00000094	1,0000000	1,0000000
aje	-6,14E-11	-2,20E-07	-4,20E-10	-2,20E-07	0,7447450	0,0000000
ajedc	-0,00000376	6,68E-08	-3,76E-06	6,68E-08	0,0000000	0,0000000
alt0	-1,40E-07	-4,93E-04	-3,10E-07	-4,93E-04	0,3777778	0,0000000
cjci0	-1,09E+02	-4,07E+05	-1,09E+02	-4,07E+05	0,0000000	0,0000000

■ new parameters (ahq) were implemented in mmsim11.1.0.isr12

■ parameters aje and alt0 changed real part of sensitivity

# QA of model implementations in different Simulator versions

## ■ Example: HICUM, Level 0, Version 1.2

Compared mmsim versions		No. of changed parameter sensitivities	
Version 1	Version 2	DC	AC
mmsim/6.0.2.164	mmsim/6.2.0.isr5	>10	>10
mmsim/6.2.0.isr5	mmsim/7.1.0.isr3	clean	clean
mmsim/7.1.0.isr3	mmsim/7.2.0.isr15	>10	>10
mmsim/7.2.0.isr15	mmsim/10.1.0.isr1	clean	clean
mmsim/10.1.0.isr1	mmsim/11.1.0.isr12	3	7
VerilogA (5 nodes)	mmsim/11.1.0.isr12 (5 nodes)	1 (vr0c)	12

- Complete results



Microsoft Office  
Excel Worksheet

- Questions?
- Let's discuss!



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