

Automated Transit Time and Transfer Current Extraction

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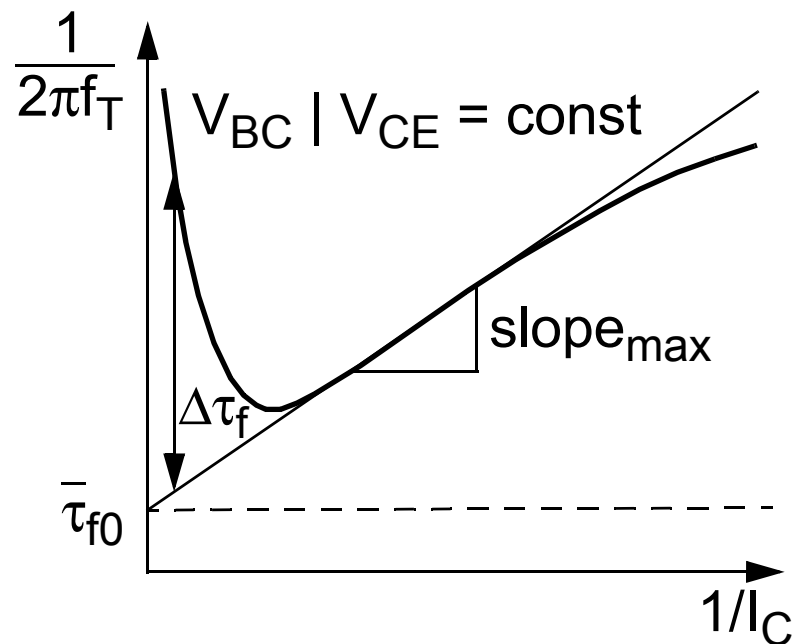
27th ArbeitsKreis Bipolar

Crolles, France, October 24, 2014

- Introduction & motivation
- Method overview
- Extraction procedure (τ_f)
- Extraction procedure (I_T)
- Results
- Conclusion

Introduction

- Classical approach for transit time (τ_f) extraction yields inaccurate results
 - perform example extraction (e.g. [1]) based on simulation data

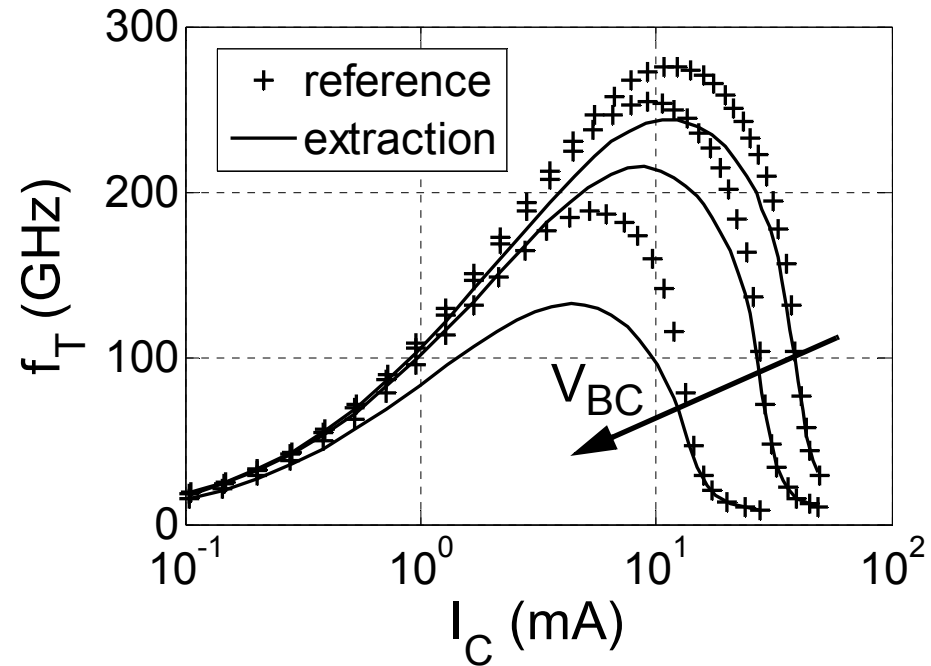
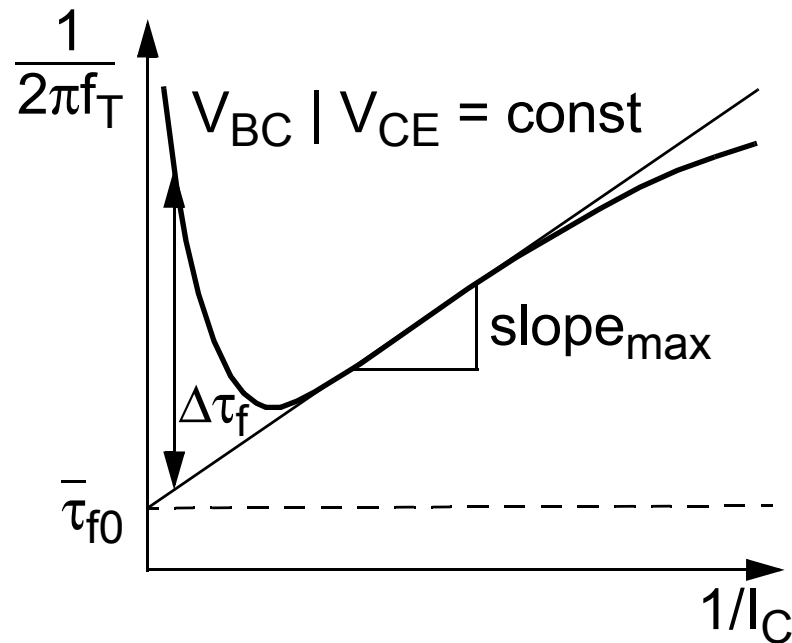


Classical method:
extrapolate $\bar{\tau}_{f0}$ data from f_T vs. $1/I_C$

[1] B. Ardouin et al., "Transit time parameter extraction for the HICUM bipolar compact model", in Proc. IEEE BCTM, pp. 106 - 109, 2001.

Introduction

- Classical approach for transit time (τ_f) extraction yields inaccurate results
 - perform example extraction (e.g. [1]) based on simulation data



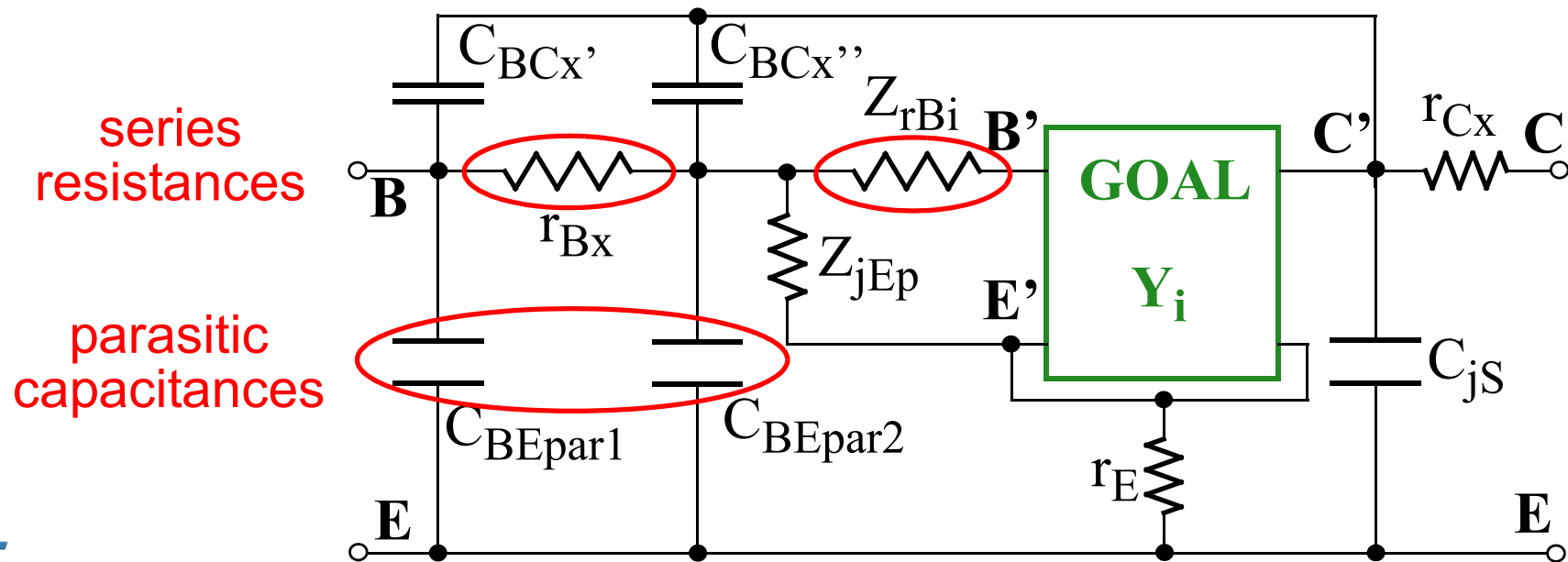
=> discrepancy caused by inaccurate τ_f determination

- Accuracy
 - classical approach for transit time (τ_f) extraction yields inaccurate results
- Handle complexity
 - large number of involved HICUM parameters: 33 in total
 - self-heating (SH), base current (I_B) and τ_f affect transfer current (I_T) at high current densities
- Flexibility
 - approach in [2] is a closed-form analytical system
 - model related adjustments are ment to be easy
- Automation
 - optimum condition: “One-click” extraction

[2] M. Malorny, M. Schroter, “Analytical Method for Calculating Elements of an Arbitrary Equivalent Circuit”, MIXDES, pp. 79 - 84, 2004.

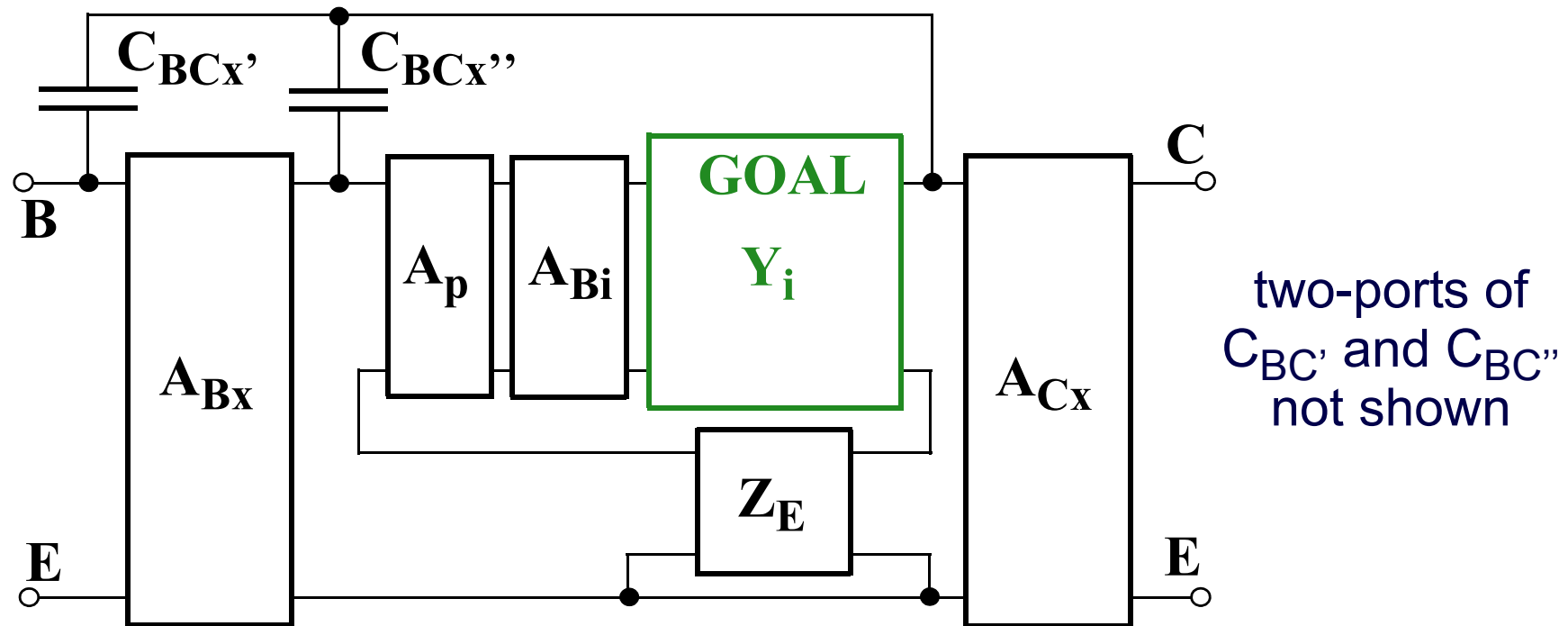
Method overview

- Transit time is associated with intrinsic transistor
 - external elements influence extraction process
 - => Deembedding of external elements necessary
- Small-signal common-emitter equiv. circuit of HICUM
 - substrate transistor, -diode and -network, NQS deactivated
 - => negligible for forward active region & medium frequencies



Deembedding procedure

- Express suitable sets of elements by sub-two-port
=> various options for arranging two-ports



- Further details on deembedding

[3] T. Rosenbaum et al., "Automated Transit Time and Transfer Current Extraction for Single Transistor Geometries", in Proc. IEEE BCTM, pp. 106 - 109, 2013.

Extraction procedure (τ_f)

- Result of deembedding & internal transistor analysis

master equation: $\tau_{\text{fit}} = \frac{\Im\{y_{i11} + y_{i21}\}}{g_m \omega} = \tau_f + \frac{C_{\tau f0}(\tau_{f0}) + C_{jEi}}{g_m}$

with $C_{\tau f0} = I_{Tf} \cdot \frac{\partial \tau_{f0}}{\partial V_{B'C'}}$ and $g_m \cong \text{Re}\{y_{i21}\}$, $I_{Tf} \cong I_C$

- Equation contains 21 parameters in total
 - => least square fit is likely to fail
- Proposed solution
 - split up τ_f into distinct regions
 - => apply fit to smaller parameter-subsets
 - => couple subsets (loop) for final solution

Self heating

- Strongly affects high current region (extr. of I_{CK} & I_C)
 - calculate internal device temperature

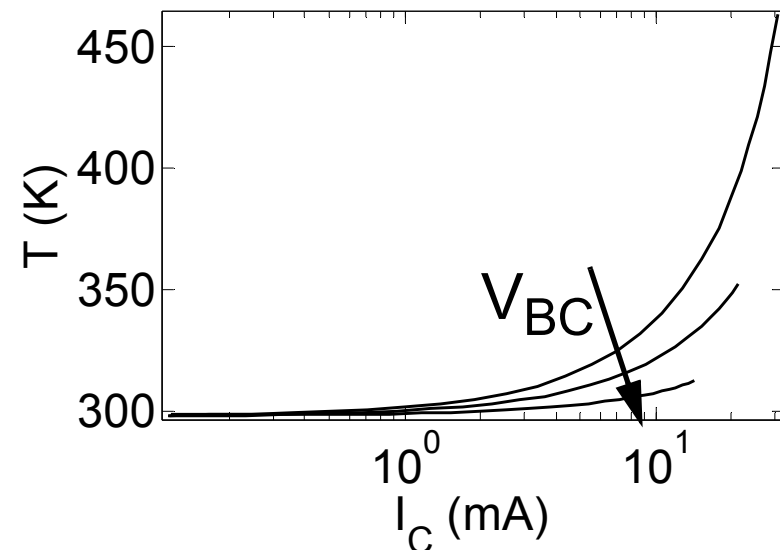
$$I_C V_{C'E'}(T) R_{th}(T) - T + T_0 = 0$$

with $V_{C'E'}(T) = V_{CE} - I_C r_{Cx}(T) - I_E r_E(T)$

=> Solve implicit equation w.r.t. T

Required preextracted parameters

- r_{Cx} , r_{th} & r_E
- corresponding temp. coeff.



=> Include SH by considering T_j in every extraction step

Master equation

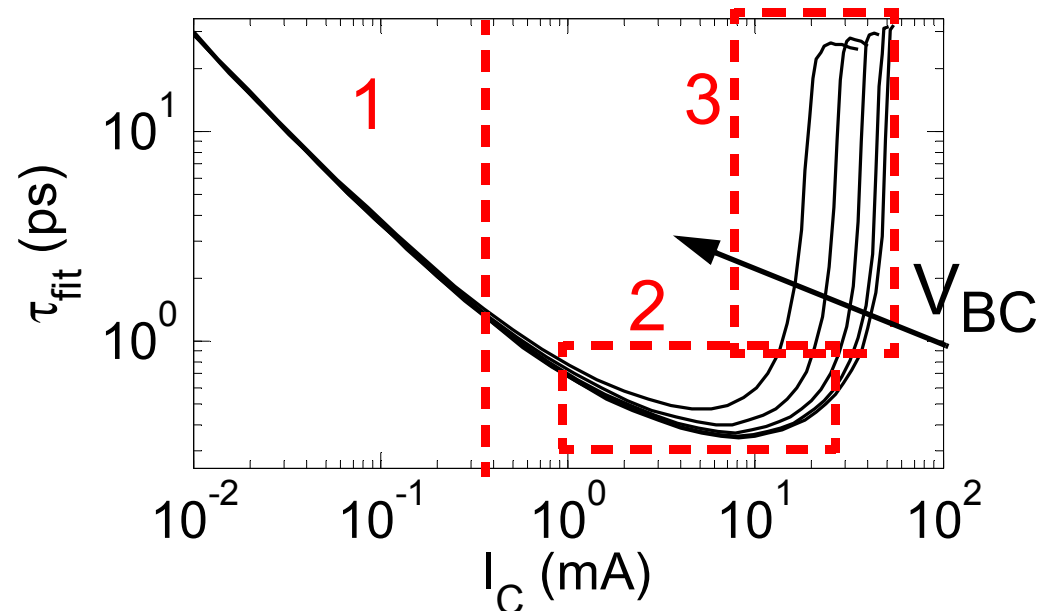
- Handling the master equation

$$\tau_{\text{fit}} = \tau_f + \frac{C_{\tau f0}(\tau_{f0}) + C_{jEi}}{g_m} \Rightarrow \text{key to successful extraction}$$

- Result of deembedding process: τ_{fit}

three distinct regions

- 1: C_{jEi} / g_m dom.
- 2: τ_{f0} dom.
- 3: $\Delta\tau_f$ dom.



=> extraction split up should be possible

=> run loop over regions for interaction

Region 1 of τ_{fit}

- R1 can be used to extract parameters for C_{jEi}
 - rearrange master equation for capacitance

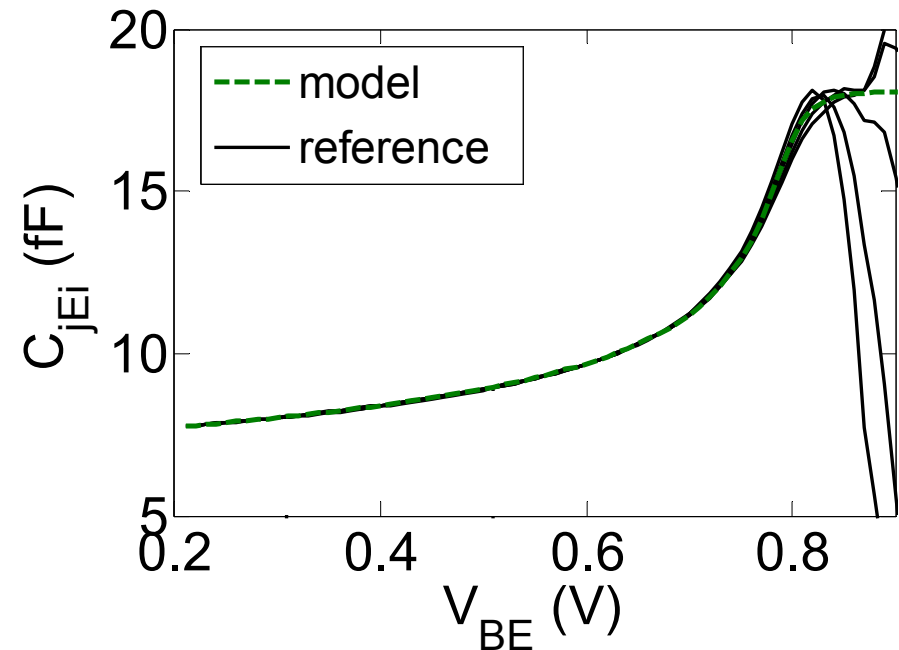
$$C_{jEi} = (\tau_{fit} - \tau_f)g_m - C_{\tau f0}(\tau_{f0})$$

First iteration

- τ_f & $C_{\tau f0}$ unknown
- => set to Zero

Global loop

- insert τ_f & $C_{\tau f0}$
- => allows parameter interaction



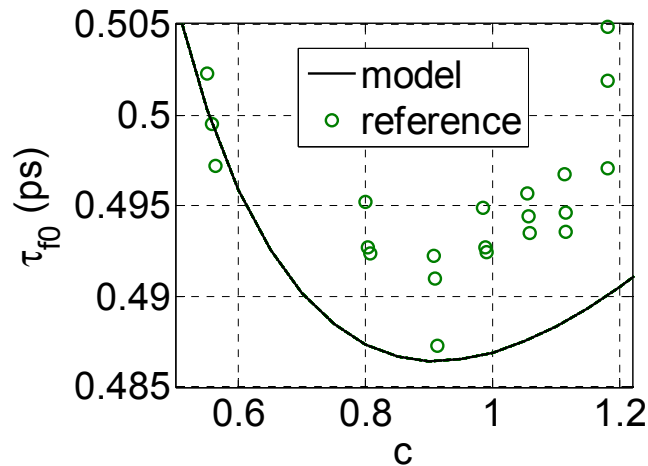
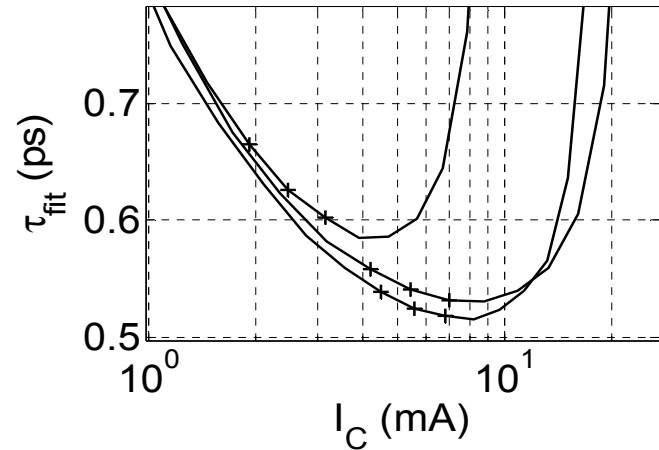
- Usual measurement range: $V_{BE} > 0.7$ V
 - allows to tune a_{jEi} & (V_{DEi})
- All parameters for C_{jEi} can be adjusted for TCAD data

Region 2 of τ_{fit}

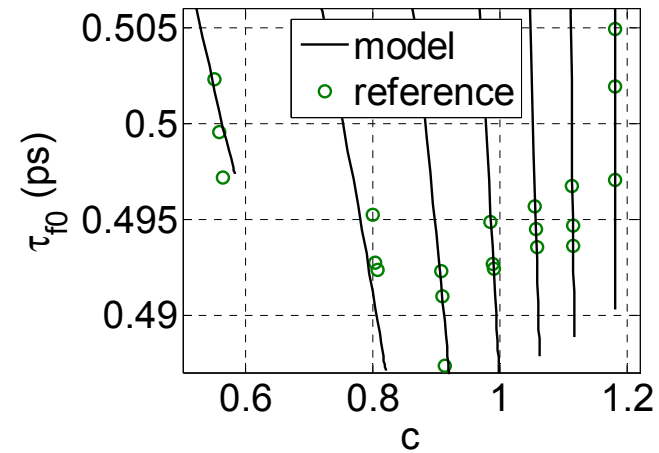
- R2 is influenced by C_{jEi} & $\Delta\tau_f$
 - how to select appropriate data for τ_{f0} ?
=> select lhs of $\min(\tau_{fit})$

- Rearrange master equation

$$\tau_{f0} = \tau_{fit} - C_{jEi}/g_m - C_{\tau f0}/g_m - \Delta\tau_f$$



without SH



with SH

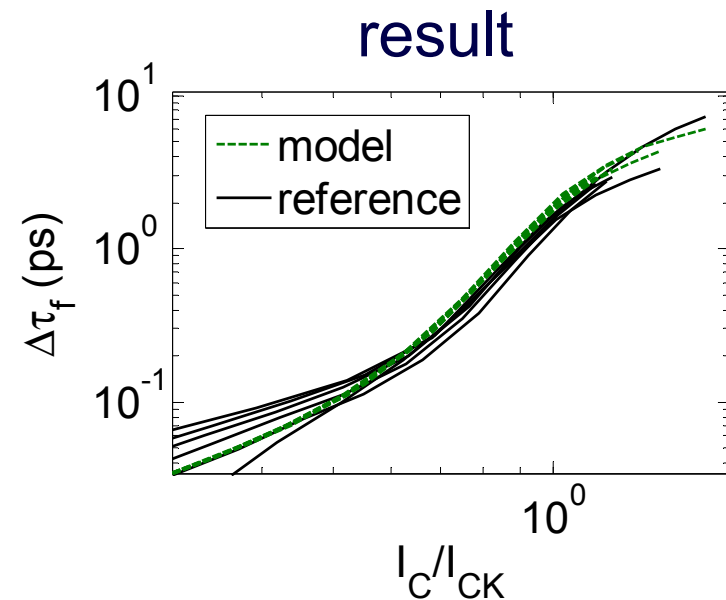
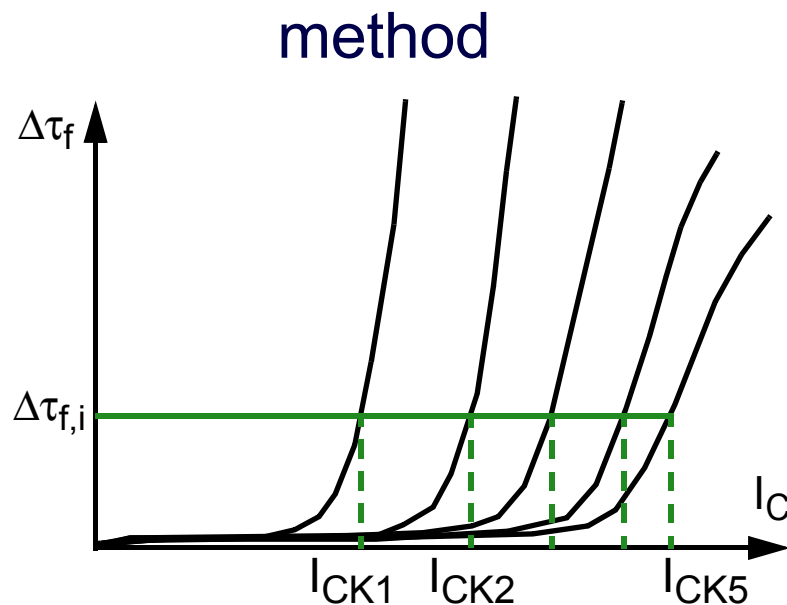
=> SH can already be observed for τ_{f0} extraction

Region 3 of τ_{fit}

- Rearrange master equation for $\Delta\tau_f$

$$\Delta\tau_f = \tau_{fit} - C_{jEi}/g_m - C_{\tau f0}/g_m - \tau_{f0}$$

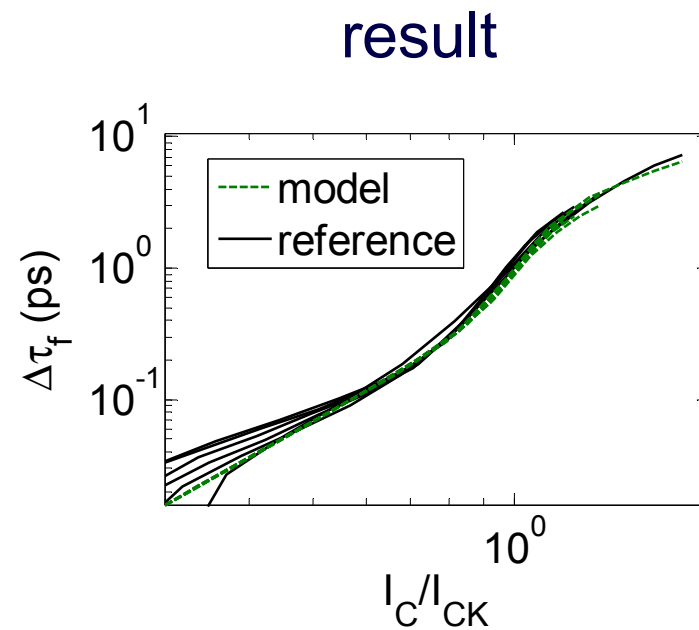
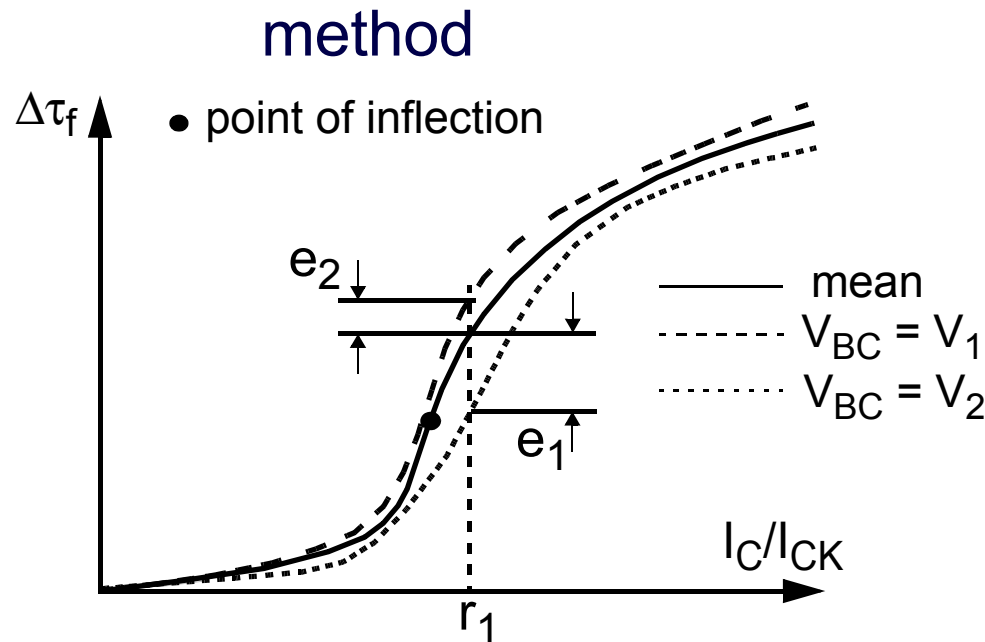
- How to extract the critical current?
 - obtain starting values first: e.g. standard method of [1]



- Extracted values for I_{CKi} correspond to V_{CEi}
=> delivers first parameter set for further evaluation

Critical current

- Further improvements possible?
 - for negligible SH: $\Delta\tau_f(I_C/I_{CK})$ curves must superimpose

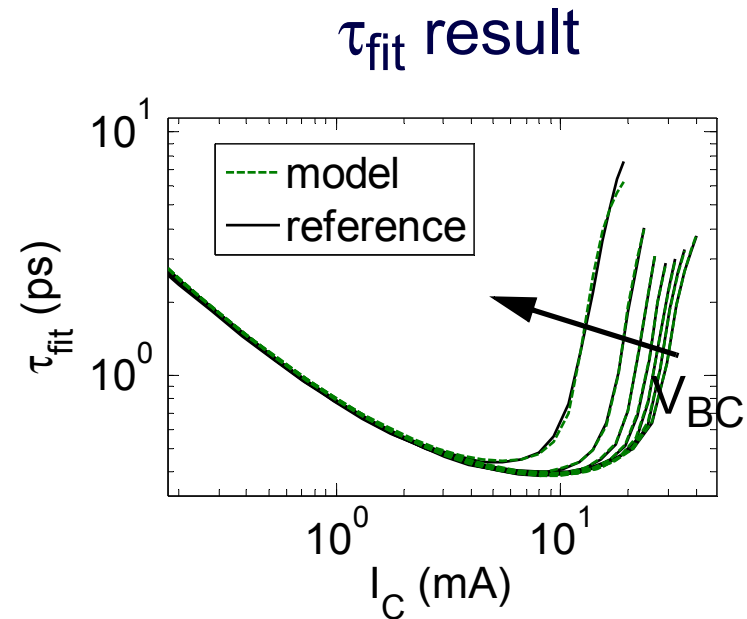
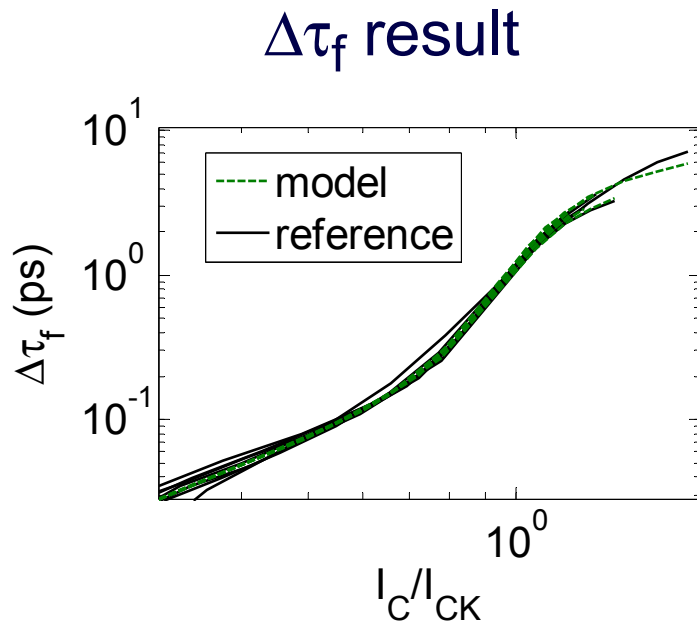


- Advantages
 - no need for inception point, good medium current accuracy
 - amount of selected data increases
- But: might involve some errors in high current region due to SH

Extraction result for τ_{fit}

- Final step of $\Delta\tau_f$ extraction

- previous step provides parameters sufficient for optimization
- run optimization on $\Delta\tau_f(I_{\text{CK}}, \tau_{\text{hcs}}, \tau_{\text{ef0}})$ directly



- Repeat steps for region 1 - 3

- allow for parameter interaction ($C_{\text{jEi}} \leftrightarrow \tau_{\text{f0}} \leftrightarrow \Delta\tau_f$)

=> τ_{fit} is reproduced

Extraction procedure (I_T)

- Low current description in HICUM

$$I_{Tf} = \frac{c_{10}}{Q_{p0} + h_{jEi}(V_{BEi})Q_{jEi}} \exp\left(\frac{V_{BEi}}{V_T}\right)$$

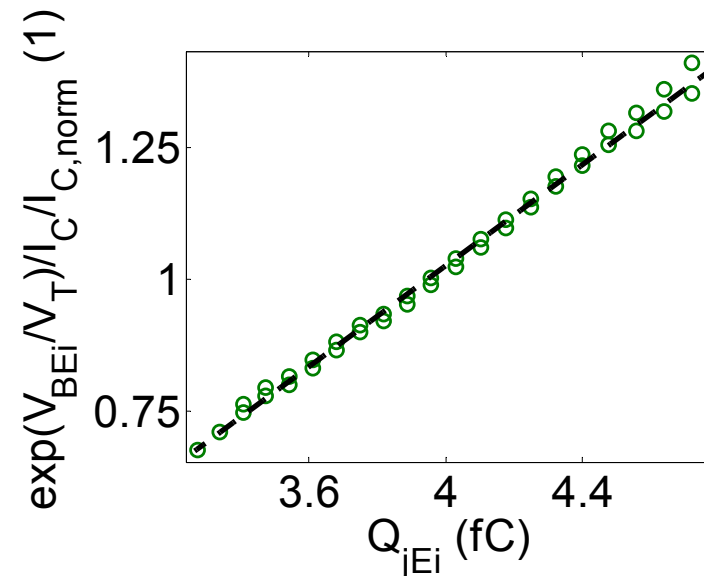
- Standard extraction of c_{10} & h_{jEi}

straight line? $\frac{\exp(V_{BEi}/V_T)}{I_C} = \frac{Q_{p0}}{c_{10}} + \frac{h_{jEi}(V_{BEi})Q_{jEi}}{c_{10}}$

Did extraction work?

- not enough information to assess extraction result

=> check $g_{m,norm}$



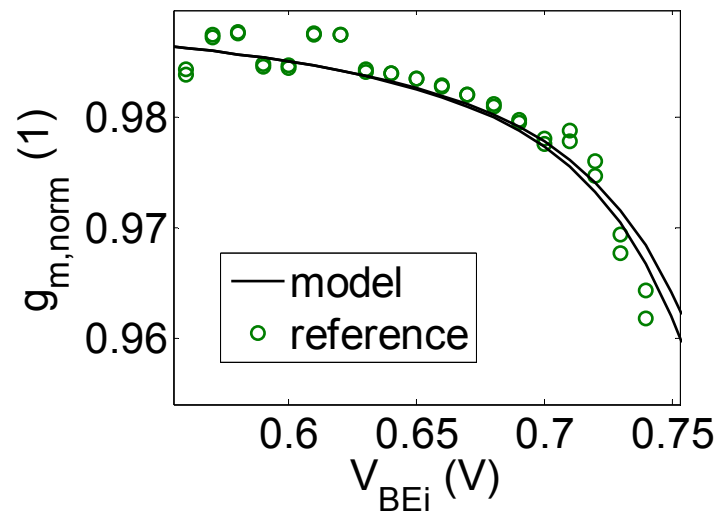
Normalized transconductance ($g_{m,norm}$)

- Definition

$$g_{m,norm} = V_T \frac{g_m}{I_C} \quad \text{and} \quad \frac{\partial}{\partial V_{BEi}} \ln(I_C) = \frac{1}{I_C} \frac{\partial I_C}{\partial V_{BEi}} = \frac{g_m}{I_C}$$

- Maximum value

$$g_{m,ideal} = I_C / V_T \Rightarrow g_{m,norm,max} = 1$$



Benefit

- larger sensitivity on change of h_{jEi} than standard method

=> use for optimization of $a_{h_{jEi}}$

Extraction of high current weight factors

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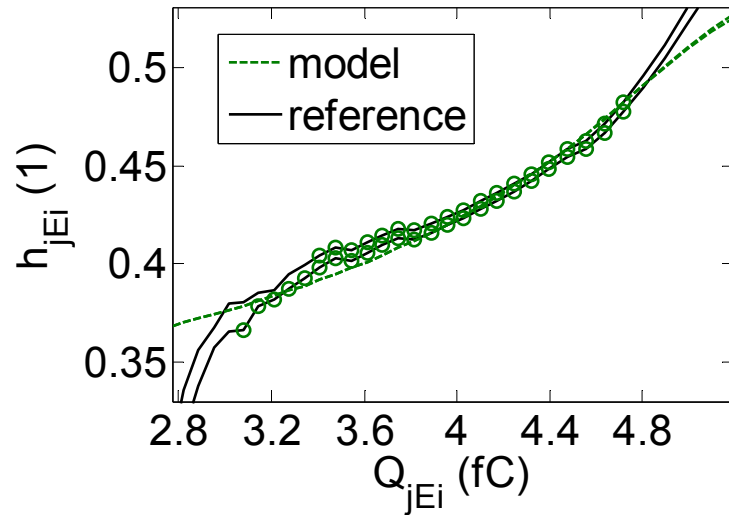
- Issue with calculating h_{fE} , h_{fC}
 - transit time depends on I_T and vice versa
- Usual approach
 - $I_T = I_{C,meas}$ assumed for calculating τ_f
 - but especially in the high current range:
small errors cannot be avoided

=> leads to inconsistent determination of h_f and wrong results
- Tedious approach
 - solve simplified HICUM transfer current equation
 - keep initially calculated internal voltages
 - keep initially calculated internal temperature
 - solve transfer current equation w.r.t. $Q(\tau_f)$

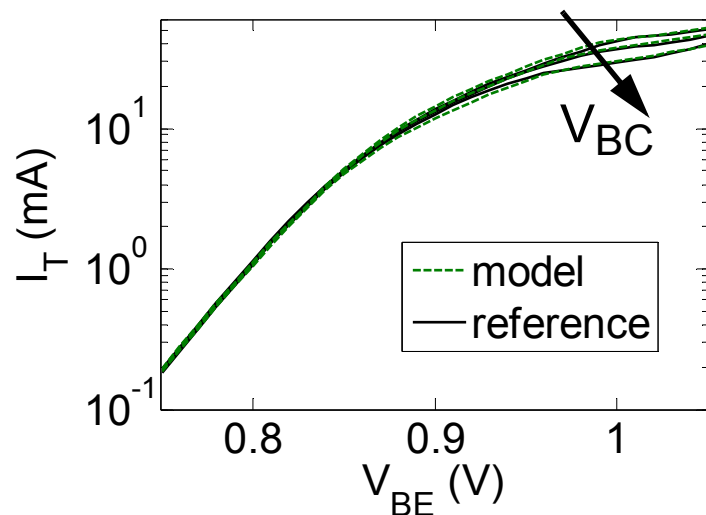
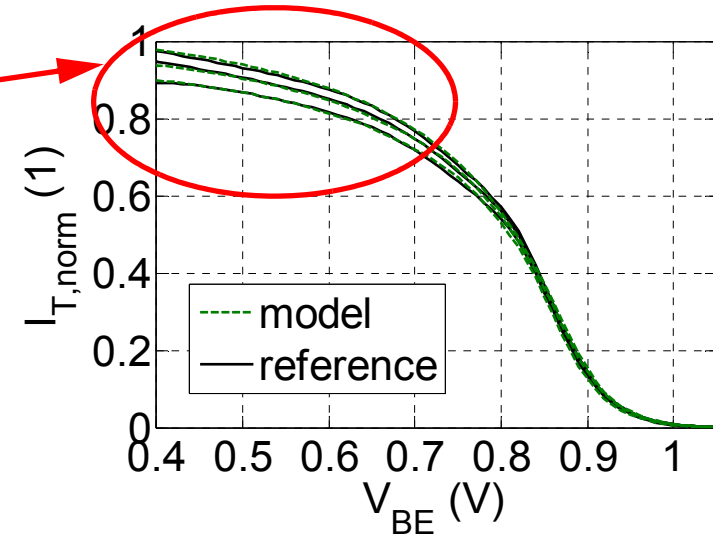
=> consistent data for τ_f & I_T

Transfer current result

- Overview of characteristics



low current region

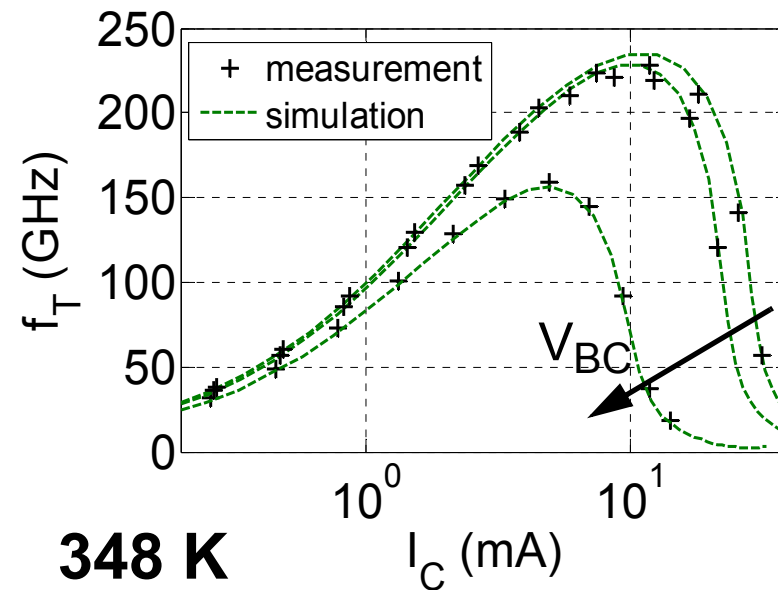
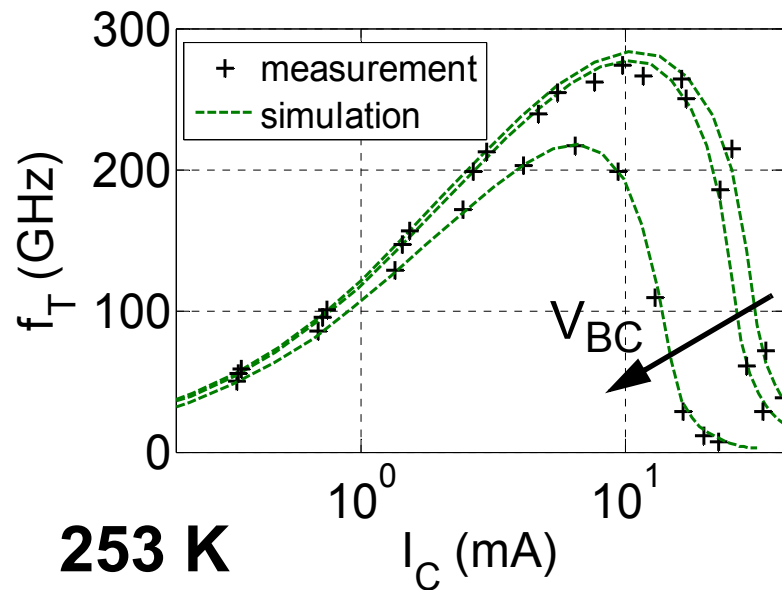


Used extraction approach

- standard method for c_{10} & h_{jEi}
- optimize $a_{h_{jEi}}$ on $g_{m, norm}$
- => loop for consistency

=> strategy is confirmed working

transit frequency

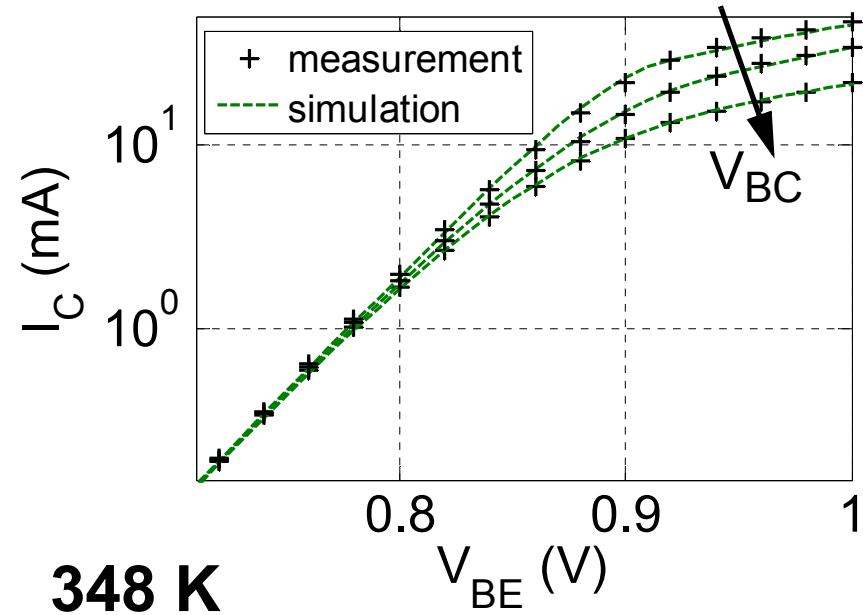
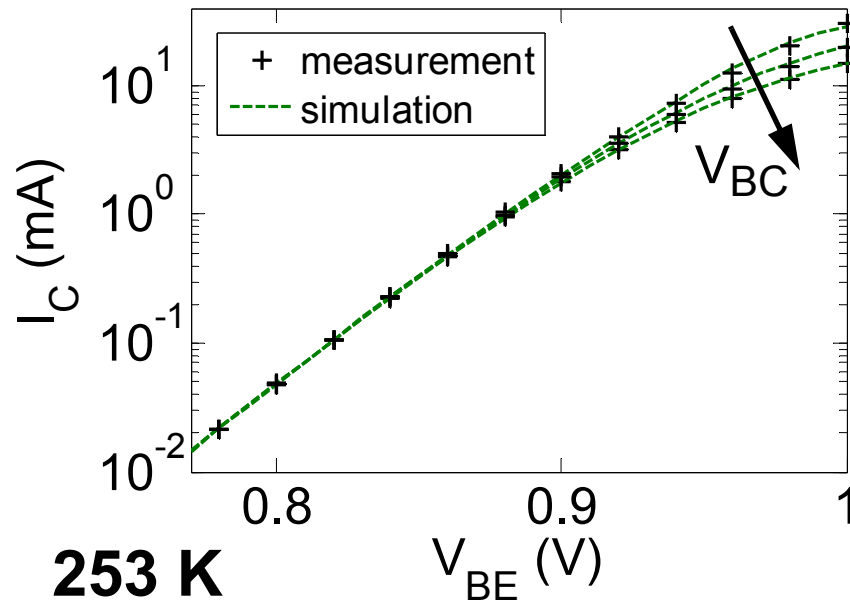


$$V_{BC} = [0.5, 0, -0.5] \text{ V}$$

=> excellent agreement for whole bias range & temperatures

- [4] G. Avenier et al., "0.13 μm SiGe BiCMOS technology fully dedicated to mm-wave applications", IEEE Journal of Solid-State Circuits, vol. 44, pp. 2312-2321, 2009.

transfer current



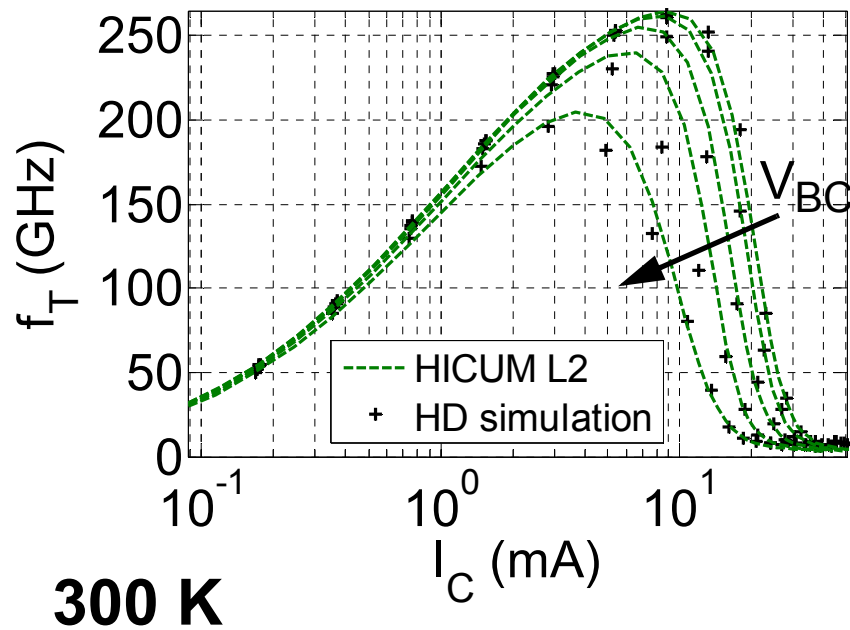
$$V_{BC} = [0.5, 0, -0.5] \text{ V}$$

=> results are similar to those obtained from time consuming manual fine tuning

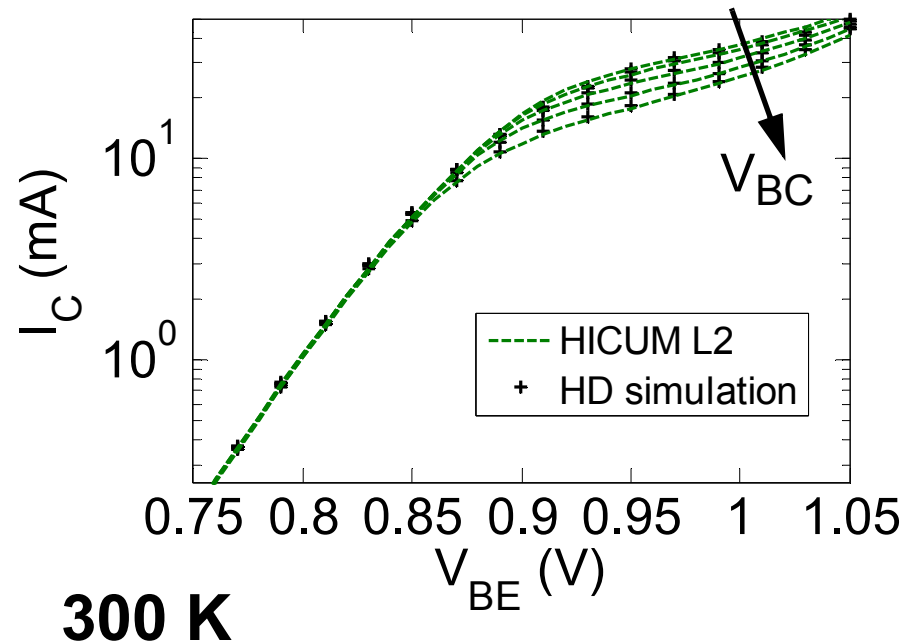
[4] G. Avenier et al., "0.13 μm SiGe BiCMOS technology fully dedicated to mm-wave applications", IEEE Journal of Solid-State Circuits, vol. 44, pp. 2312-2321, 2009.

Results: TCAD (1D HD-simulation)

transit time



transfer current



$$V_{BC} = [0.5, 0.3, 0, -0.3, -0.5] \text{ V}$$

=> method suitable for automated extraction
from device simulation

Conclusion

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- Standard determination method for τ_f insufficient
 - => τ_f cannot be accessed directly using f_T
- Problem can be solved by careful "deembedding" down to intrinsic transistor Y-parameters and an advanced extraction strategy
 - consistent model representation necessary (HICUM/L2 here)
 - self heating included for all bias points
- Method was shown to be consistent and accurate
 - extraction fully adapted to HICUM/L2 v2.32
 - method also suitable for other models
 - Method is very useful for automated extractions from device simulations
- Method implemented in Matlab based tool
 - batch & GUI mode available

Thank you for your attention!

$$\begin{aligned} C_{dEb} &= \left. \frac{dQ_f}{dV_{B'E'}} \right|_{V_{C'E'}} = \frac{\partial Q_f}{\partial I_{Tf}} \cdot \frac{\partial I_{Tf}}{\partial V_{B'E'}} + \frac{\partial Q_f}{\partial \tau_{f0}} \cdot \frac{\partial \tau_{f0}}{\partial V_{B'C'}} + \frac{\partial Q_f}{\partial I_{CK}} \cdot \frac{\partial I_{CK}}{\partial V_{B'E'}} \\ &= \tau_f \cdot S_{fb} + I_{Tf} \cdot \frac{\partial \tau_{f0}}{\partial V_{B'C'}} + 0 \end{aligned}$$

- Special term is visible in all frequency ranges [5], about 1% of t_f at low currents
- Term is caused by implementation in Verilog-A and physically correct

[5] T. Rosenbaum, "Evaluation of methods for parameter extraction of recent heterostructure bipolar transistors", Diploma (MSEE) thesis, CEDIC, TU-Dresden, 2011.

GUI interface

The screenshot displays the 'tf_it_gui' software interface with the following sections and settings:

- Conduct:** Temp, De-emb.; Transit Time; Critical Current; Global Fit; Transfer Current. An **Extract!** button is present.
- Files:**
 - Input Folder:** Browse button; path: .input\
 - HICUM Parameter File:** Browse button; path: paras.mat
 - Main Measurement File:** Browse button; path: meas.mat
 - Transfer Current Meas File:** Enable; Browse button; path: meas_it.mat
 - Cjei Data File:** Enable; Browse button; path: meas_cjei.mat
 - Results File:** path: ex_paras.mat
- Temp., De-emb.:** dee.use_gjbep: false; dee.use_gjbcx: false; dee.use_gjbei: false; rbi.calc: true; rbi.mode: i_yi21; cjei.cjei_mode: internal; it.calc_iavl: false; gen.direct_tfit: false; gen.par_type: all; gen.deembed_cjei: false.
- Global Fit:** cjei.ajei_mode: infl; cjei.infl_c_mode: min1; cjei.ext_lim: [1.0 2.8]; cjei.slo_lim: 0.1; cjei.ext_ind: [-10 0]; ick.final_mode: lsqc; dtf.gtfe_min: 0.3.
- Transit Time:** gen.tfit_d: 1; gen.tfit_j: end; gen.outlier_tf: Select; Set; tf0.ext_mode: min2; tf0.ext_lim: [1.0 1.2]; tf0.slo_lim: 0.1; tf0.ext_ind: [-1 1]; dtf.calc_dtf: HICUM; tf0.drift: 0.
- Transfer Current:** gen.outlier_it: Select; Set; it.diff_data: false; it.sel_mode: IC; it.low_lim_ybe: Set; it.low_lim_ic: [5*10^-9 10^-6]; it.ick_ratio: [0.3 2.5].
- Critical Current:** ick.rough_mode: infl; ick.dtf_lv_rough: 5e-11; ick.dtf_min: -1e-14; ick.ick_ratio_mer: [0.3 1.5]; ick.ick_ratio_ex: [0.3 0.65 2.5]; dtf.use_barrier: true; dtf.com_ref: false; dtf.com_zero_ratio: 0.1; gen.use_yi21: true.
- Outlier Selection:** Temperature; V; B; C; /; V; C; E.
- Settings:** Load; Save; path: .input/settings.mat