



Barrier modeling and extraction

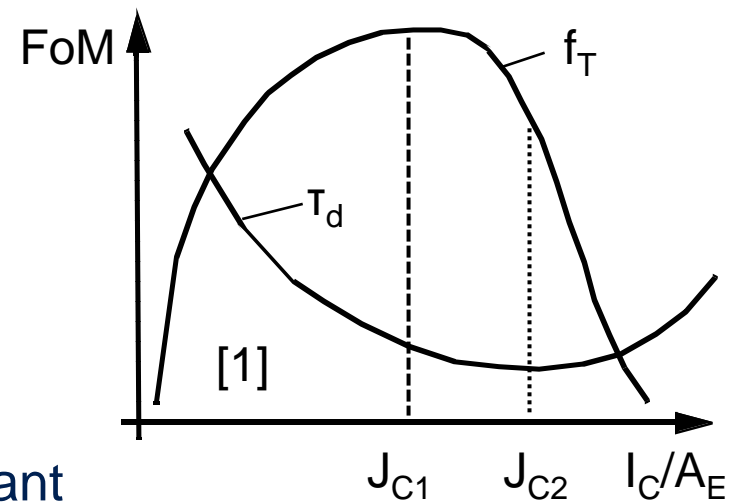
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27th ArbeitsKreis Bipolar
Crolles, France, October 24, 2014

- Introduction
- Physical background
- HICUM implementation
- Empirical approach
- Conclusion

- Circuit design relies on simulation
 - => necessity for correct models
- Circuit type aim
 - e.g. speed, gain, linearity, power consumption
- Modeling of high currents
 - becomes important for circuits where gate delay (τ_d) is important
 - e.g. for optic communication (frequency dividers, multiplexers...)
- Gate delay
 - minimum of τ_d at larger current densities
- Digital logic
 - Current mode logic (CML)
 - => „transient use“, large signal operation

⇒ makes modeling of high currents important



SiGe/Si heterojunction

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- Band diagram view

- combined view for p or n doped structure
- immediately after bringing the materials in contact
- => no charge balance has taken place

- Conditions for final band diagram

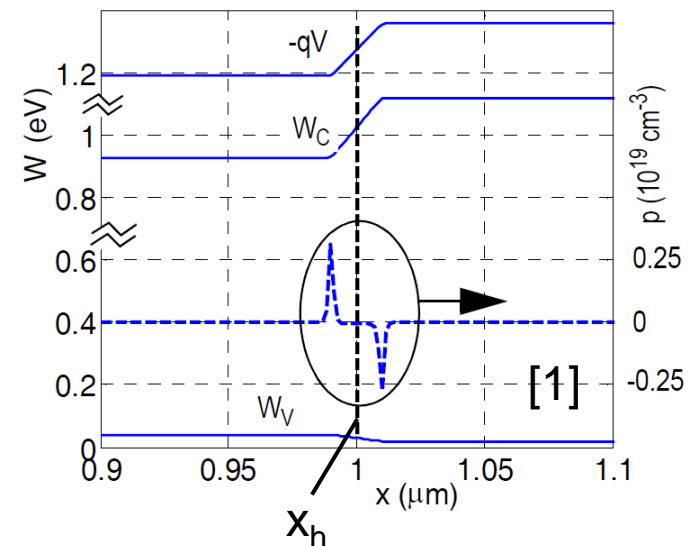
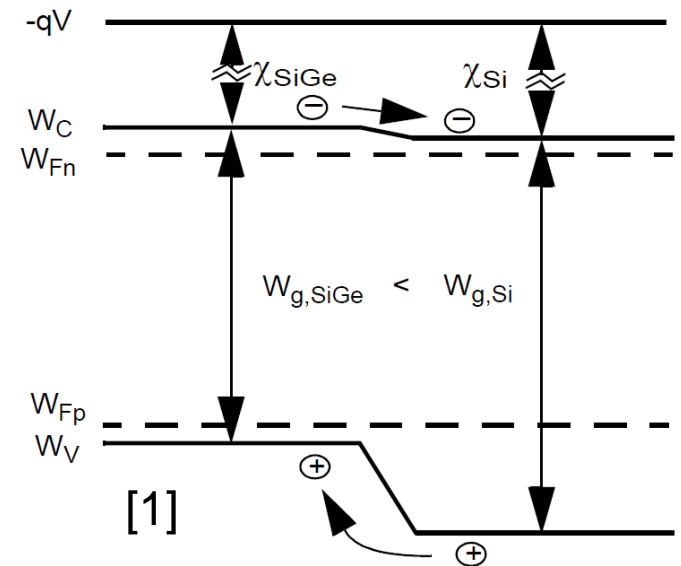
- $W_{C|V} - W_{Fn|Fp} \approx \text{const}(x)$, (defined by doping) if effective carrier densities are equal
- Fermi level is a straight line
- => charge balance

- P doped semiconductor (rhs figure)

- holes move from Si -> SiGe
- => electric field => potential drop
- => valence band adjustment

- N doped semiconductor

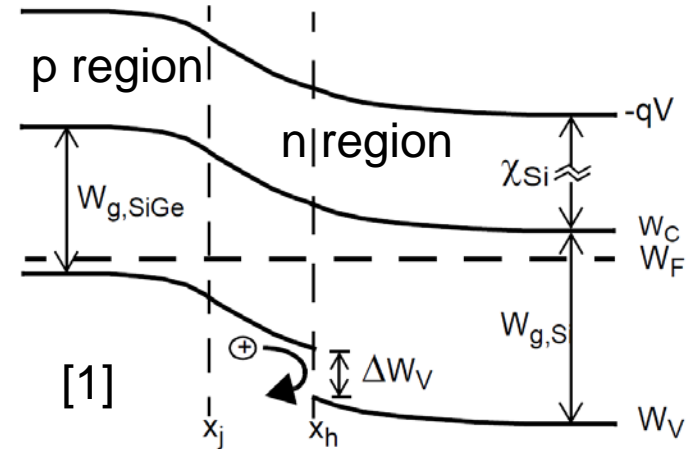
- only small band changes ($\chi_{\text{SiGe}} \approx \chi_{\text{Si}}$)
- => nearly no change to original band diagram



Heterojunction in pn diode

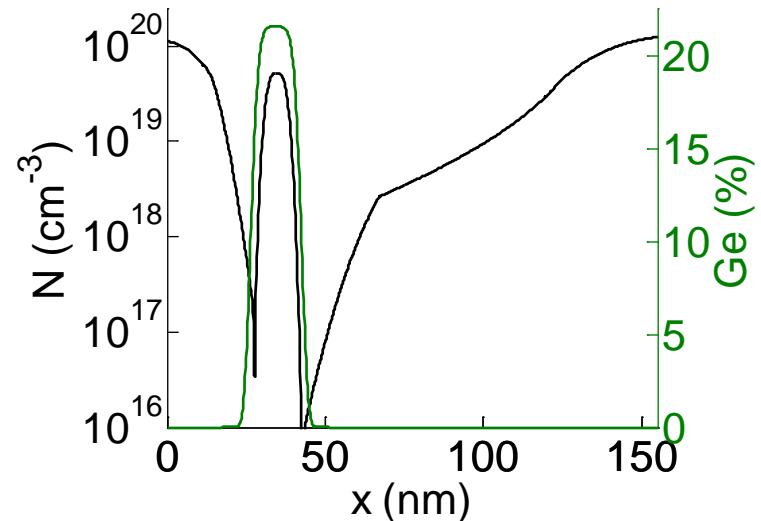
- pn diode heterojunction

- low current densities:**
 - Ge causes change in valence band
 - => barrier for hole flow
 - => decreases hole injection
 - conditions for electrons:
 - no jump of W_C visible at x_h
 - (covered by: $\chi_{SiGe} \approx \chi_{Si}$ & el. field)
- => 2 major discontinuities in valence band for HBTs



- Profile under investigation

- exemplary HBT profile with max. Ge concentration of ~20%
 - expected outcome for band diagram
 - jumps at BE- & BC-SCR probably not visible
 - (fairly high doping & small structure)
 - => large electric field

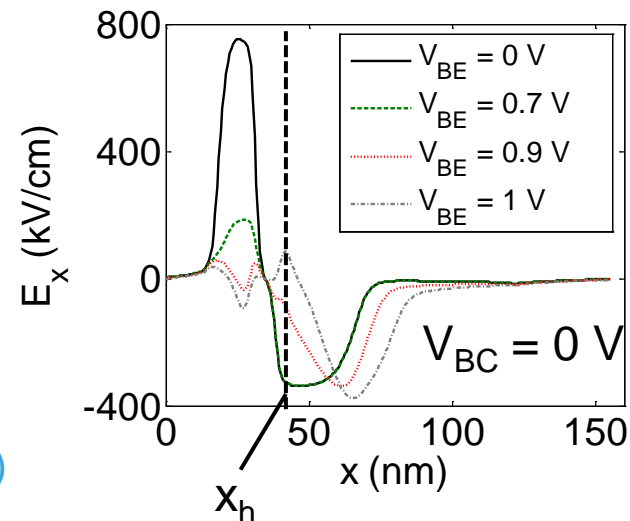
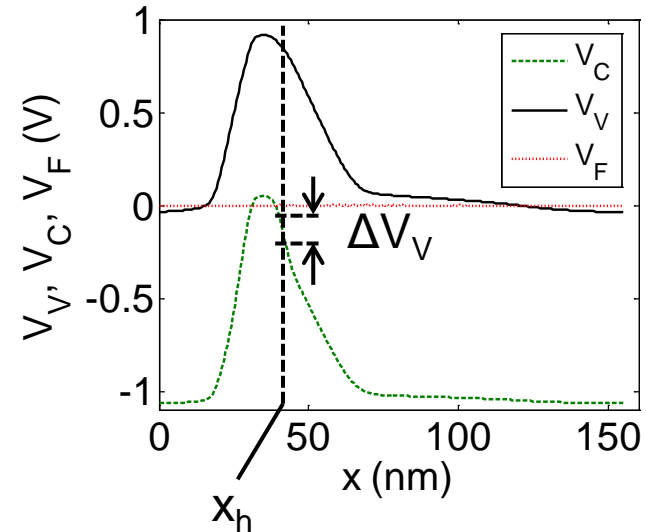


- Band diagram at 0V

- large doping
=> shifts fermi level into V_C | V_V
- hard to notice qualitative differences to standard BJT
- most of the Ge-influence is covered by electric field
- barrier for hole injection into C visible

- Electric field for various I_C

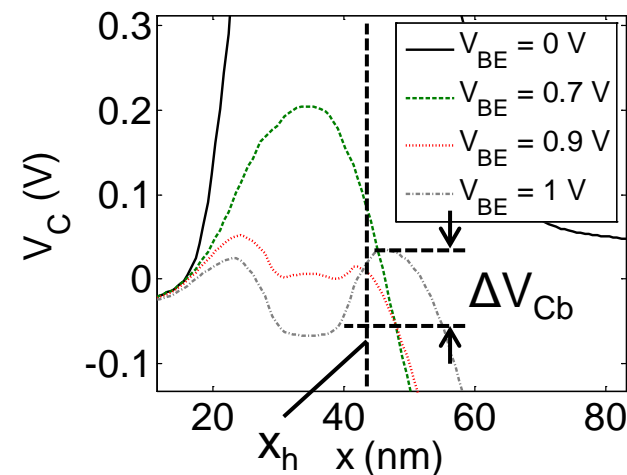
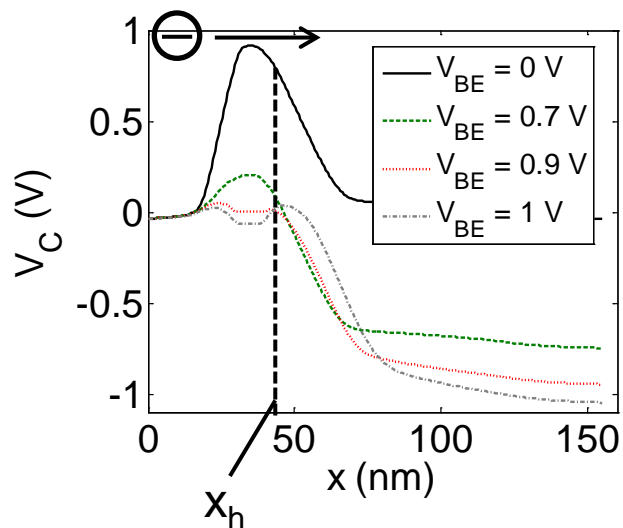
- for low currents
 $E_x < 0$ in BC-SCR
- field at heterojunction
- reverses at large currents
(retarding field)
=> injection of holes into C and barrier for electrons
- barrier is mainly current dependent ($V_{BC} = 0!$)



Collector barrier effect

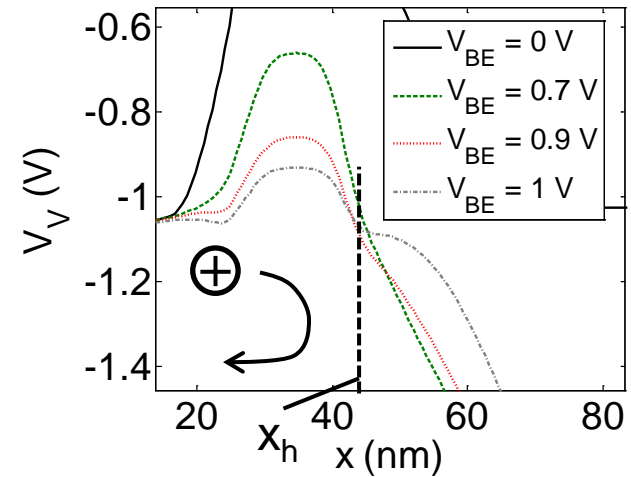
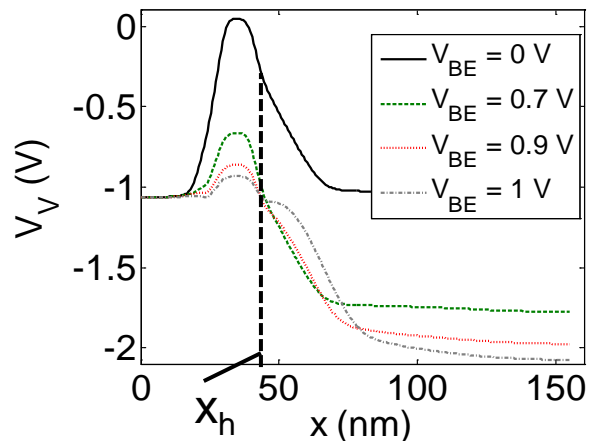
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- Retarding field
 - leads to deterioration of transistor performance
 - observed retarding field is also visible in band edges
- Conduction band for various I_C ($V_{BC} = 0$)
 - low currents: electrons can enter C without barrier (see figure on lhs)
 - medium currents: band edge flattens at x_h
 - large currents: slope of band edge at is inverted => formation of barrier => oppose electron flow
 - step height ΔV_{Cb} corresponds to change in conduction band at x_h

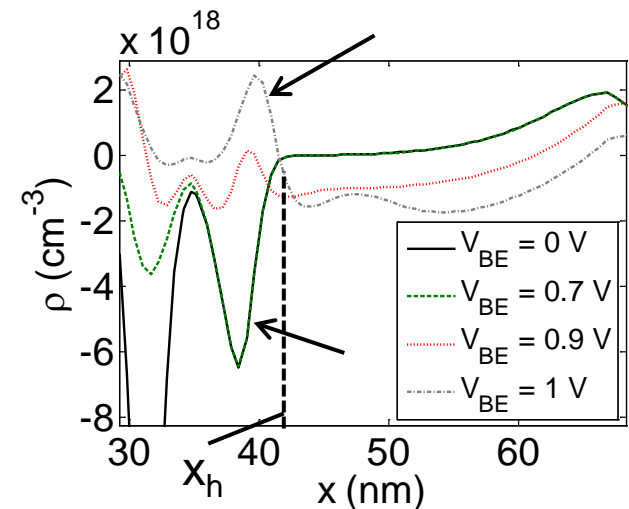


Collector barrier effect

- Valence band for various I_C ($V_{BC} = 0$)
 - at low - medium currents: injection of holes prevented (see figure on rhs)
 - at larger currents: step in V_V decreases (but still prevents hole injection)

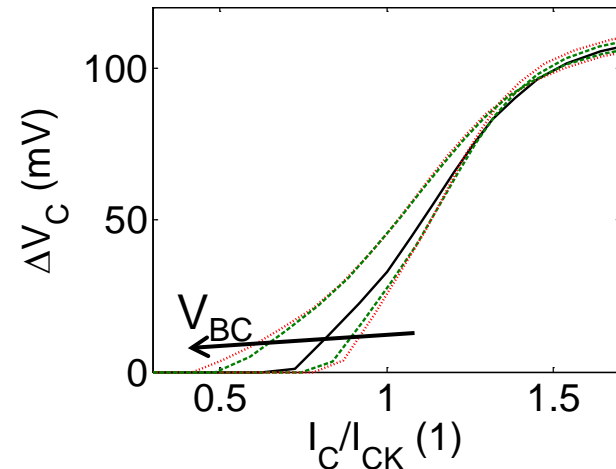
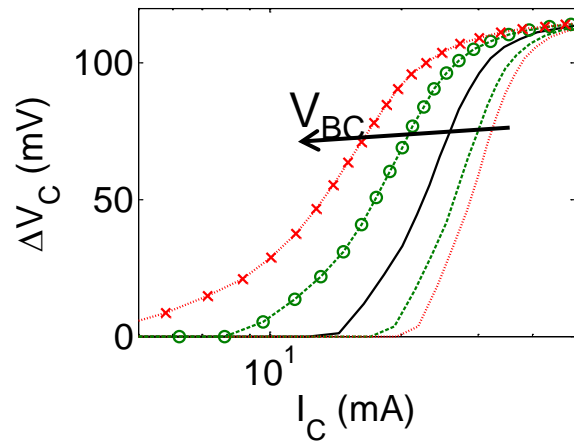


- Space charge
 - low currents: ionized doping of base visible (negative peak in base)
 - space charge disappears with increasing current
 - high currents: positive charge within $[x_{jC} x_h]$ ionized doping of collector



Conduction band step ΔV_C

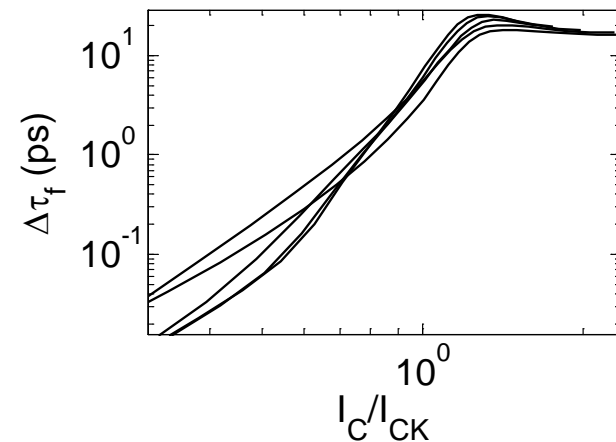
- Evaluation for $V_{BC} = [-0.5 -0.3 0.0 0.3 0.5]$ V
 - ΔV_{Cb} directly from device simulation (conduction band jump)
 - Run extraction for determining I_{CK}



=> onset and slope for ΔV_{Cb} varies with V_{BC}

=> maximum value varies ~ 5 mV with V_{BC}

- Expected transit time behavior
 - $\tau_f \sim \exp(\Delta V_{Cb})$ ([1])
 - $\Rightarrow \Delta\tau_f(V_{BC})$ dependence should be amplified
- Prediction is confirmed



Barrier model descriptions

- Physical result for band offset, [1]

- no limit for high currents
- only applicable for $I_T > I_{lim}$
- => cannot be applied

$$\Delta V_{Cb} = \Delta V_V + V_T \ln \left[\left(\frac{I_T}{I_{lim}} \left(1 + \frac{V_{lim}}{V_T} \frac{w_i}{w_{Ci}} \right) - 1 \right) \frac{N_{Ci}}{N_B} \right]$$

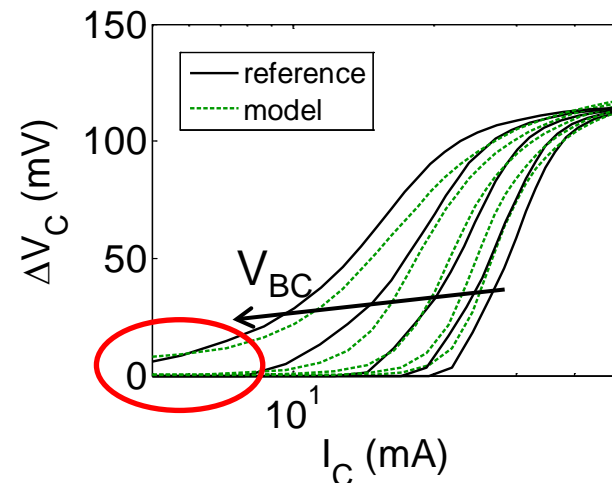
- HICUM implementation for band offset

- empirical approach
- triggered by critical current
- $\Delta V_{Cb} = V_{cbar}$ for high currents

$$\Delta V_{Cb} = V_{cbar} \exp \left(- \frac{2}{i_{bar} + \sqrt{i_{bar}^2 + a_{cbar}}} \right), \quad i_{bar} = \frac{I_{Tf} - I_{CK}}{i_{cbar}}$$

- Apply to 1D data

- description is applicable 😊
- accuracy is sufficient 😊
(considering that a high current effect is modeled)
- ΔV_{Cb} assumes constant value for low currents and positive V_{BC} 😞



HICUM barrier charge description

- Transit time charge description for high currents

- consists of
 - E related charge
 - C+B related charge (merged in ΔQ_{fh})
 - barrier charge

$$\Delta Q_f = \Delta Q_{Ef} + \Delta Q_{Bf,bar} + \Delta Q_{fh}$$

- Barrier associated charge

- result of physical derivation for C side of neutral B region (see [1], chapter 4.4.2.1)

$$\Delta Q_{Bf,bar} = I_{Tf} t_{hcs} (1 - f_{thc}) \left[\exp\left(\frac{\Delta V_C}{V_T}\right) - 1 \right]$$

- Non-barrier charge ΔQ_{fh}

- „delayed“ by barrier
- turning off C barrier drops exp() part from description

$$\Delta Q_{fh} = I_{Tf} t_{hcs} w^2 \exp\left(\frac{\Delta V_C - V_{Cbar}}{V_T}\right)$$

- Corresponding transit times

- derivative of $\Delta Q_{fh} | \Delta Q_{Bf,bar}$ w.r.t. I_{Tf} leads to corresponding expression...

Behavior of barrier description

- Barrier related base transit time limit for high currents ($I_{Tf} \gg I_{CK}$)
 - ... is not Zero

$$\Delta t_{Bf,lim} = t_{hcs} \left(1 - f_{thc}\right) \left[\exp\left(\frac{v_{cbar}}{V_T}\right) - 1 \right]$$

- ΔT_{fh} behavior

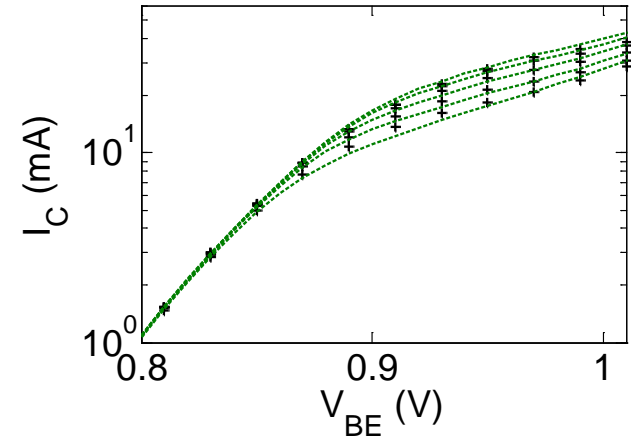
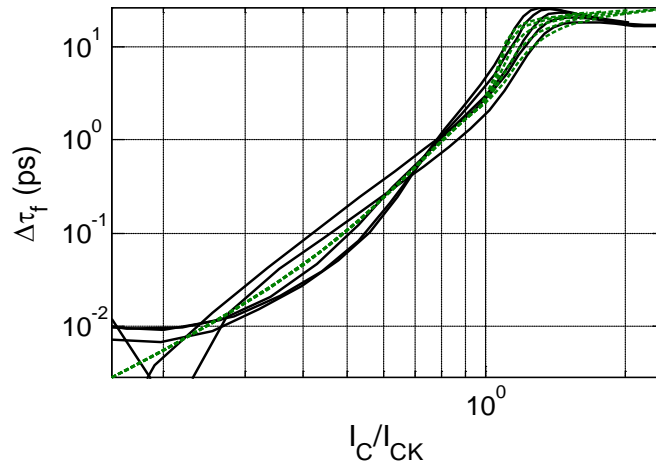
- Related transit time for high currents ($I_{Tf} \gg I_{CK}$)
 - $T_{fh,lim} = T_{hcs}$
- Total transit time for high currents ($I_{Tf} \gg I_{CK}$)
 - $T_{fh,tot} = T_{hcs} + T_{Bf,lim}$

⇒ Overshoot **cannot** simply be de-/activated (sum of transit time \neq thcs!)

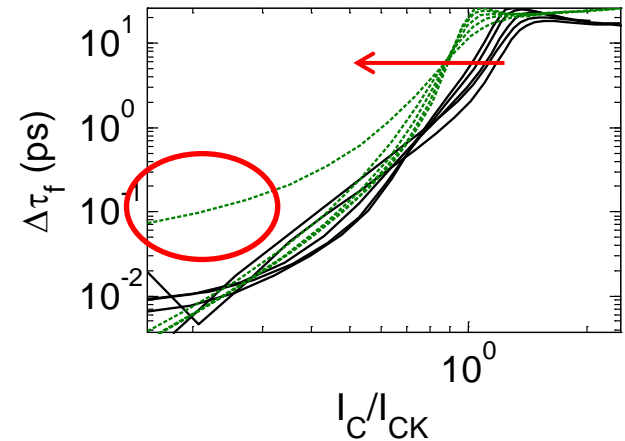
⇒ Barrier- and non-barrier transit time must be extracted simultaneously (hard to conduct) ☹

- Perform extraction on example transistor

- Automated adjustment fails
 - Overshoot is not reproduced

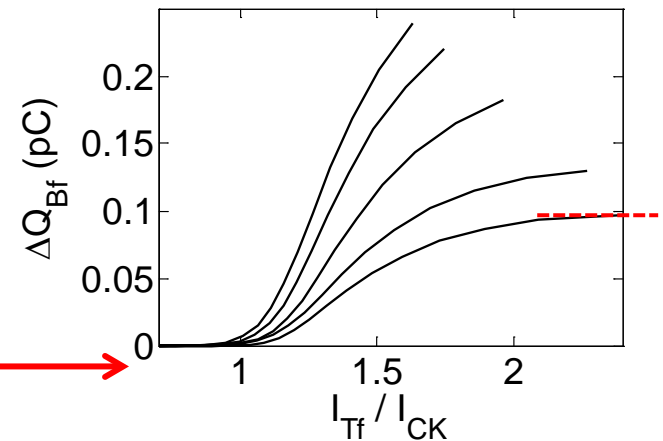
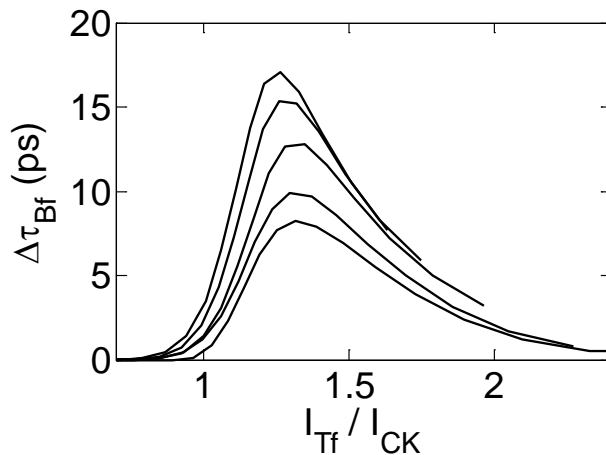
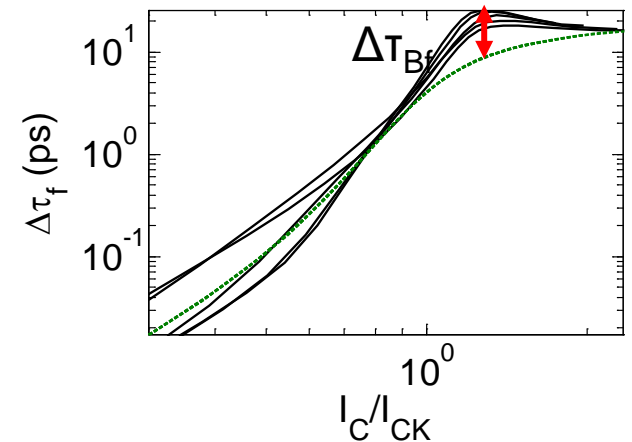


- Manual adjustment
 - To cover the transit time overshoot, acbar needs to be increased
 - Problem with this change:
 - I_{CK} is shifted (can be compensated by change of r_{ci0} and $\Delta\tau_{ef}$)
 - low I_C/I_{CK} ratios for positive V_{BC} affected ☹️ (as already observed for ΔV_{Cb})



Empirical approach

- Use example transistor to generate overshoot data
 - adjust standard HICUM (without overshoot) to match characteristics
=> Analyze **additional** transit time increase/overshoot (red arrow)
- Difference to current HICUM implementation
 - model dedicated to overshoot only
 - makes extraction easier ☺
 - allows to turn on/off overshoot ☺
 - attempt to fix low current influence for large acbar
 - loosens physical relation to BC barrier effect ☹
(constant charge for high currents)



Constraints of description

- Requirements for description

- Be able to turn overshoot off while still maintaining correct characteristics for medium currents and for $I_C \gg I_{CK}$

=> Overshoot transit time must disappear for too low & too high I_C/I_{CK} ratios

- Review of equation

- General charge description is plausible

$$\Delta Q_{Bf,bar} = I_{Tf} f_{hcs} (1 - f_{thc}) \left[\exp\left(\frac{\Delta V_C}{V_T}\right) - 1 \right]$$

- But: I_{Tf} causes ΔQ_{Bf} to increase linearly for large currents (assuming $\Delta V_C = \text{const}$)
=> not suitable for empirical approach ($\Delta Q_{Bf,ov}$ needs to be const. for large currents)
=> Replace I_{Tf} by I_{CK}

- Leave out f_{thc} term, as overshoot corresponds fully to barrier effect

$$\Delta Q_{Bf,ov} = I_{CK} f_{hcs} \left[\exp\left(\frac{\Delta V_C}{V_T}\right) - 1 \right]$$

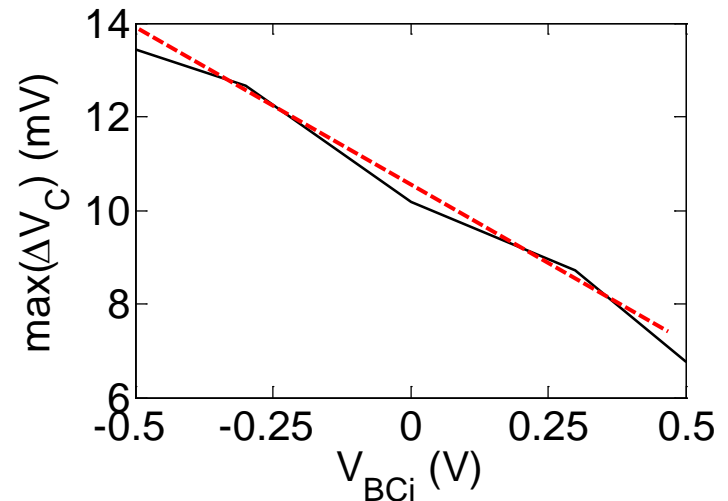
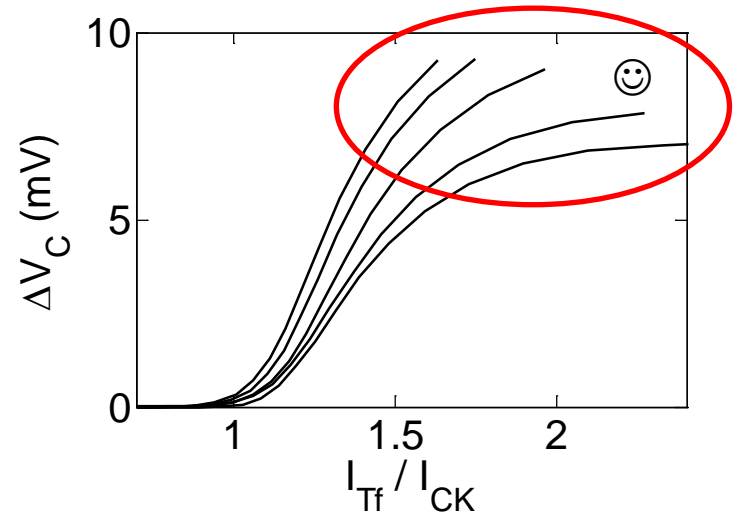
=> Rearrange for ΔV_C

Conduction band offset

- Convert charge into ΔV_C
 - Insert charge & critical current into equation

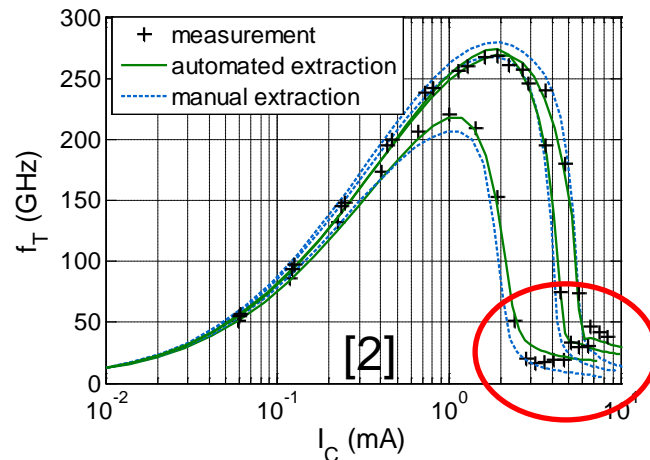
$$\Delta V_C = \ln \left(\frac{\Delta Q_{Bf,ov}}{I_{CK} t_{hcs}} + 1 \right) V_T \longrightarrow$$

- Constraints for ΔV_C
 - ΔV_C must be Zero for low I_{Tf} / I_{CK}
 - $\max(\Delta V_C)$ depends on V_{BC}
 - reference data increases to constant value
- Maximum of ΔV_C
 - linear dependence is sufficient for device simulation



Maximum of conduction band offset

- Maximum of ΔV_C depends on V_{BC}
 - Decreasing offset for increasing V_{BC} ?
 - 1D device simulation indicated this behavior
 - results for recent technology indicates contrary behavior



⇒ Description should be flexible enough for both cases

[2] T. Rosenbaum et al., “Automated Transit Time and Transfer Current Extraction for Single Transistor Geometries”, Proceedings IEEE BCTM, 2013.

Starting point for ΔV_C model

- Hyperbolic smoothing function

$$y = \left(x + \sqrt{x^2 + a} \right) / 2$$

- numerically stable
- smooth transition behavior
- widely used in HICUM

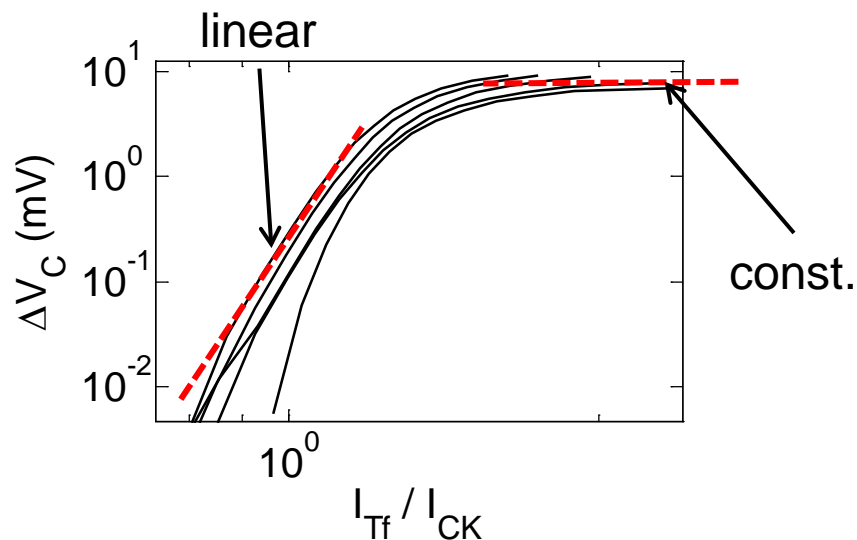
- Proposed equation

$$\Delta V_{Cb} = V_{cbar} \exp \left[\left(i_{bar} + \sqrt{i_{bar}^2 + a_{cbar}} \right) / -2 \right]$$

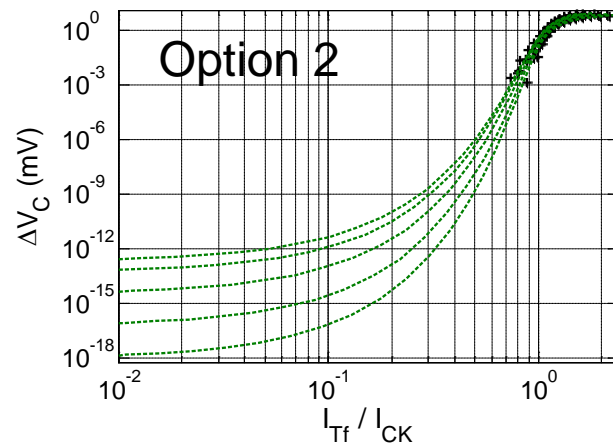
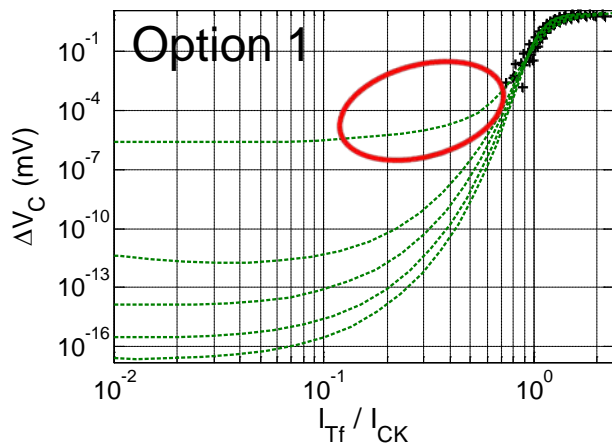
- 2 options for i_{bar}

$$i_{bar} = \left(I_{CK} - I_{Tf} \right) / i_{cbar}$$

$$i_{bar} = \left(1 - I_{Tf} / I_{CK} \right)^m i_{cbar}$$



- option 1 causes problems for medium currents and positive V_{BC}



- Influence of V_{BC} on extracted parameters

- v_{Cbar} , m_{Cbar} , and a_{Cbar} depend on V_{BC} ! ☹️

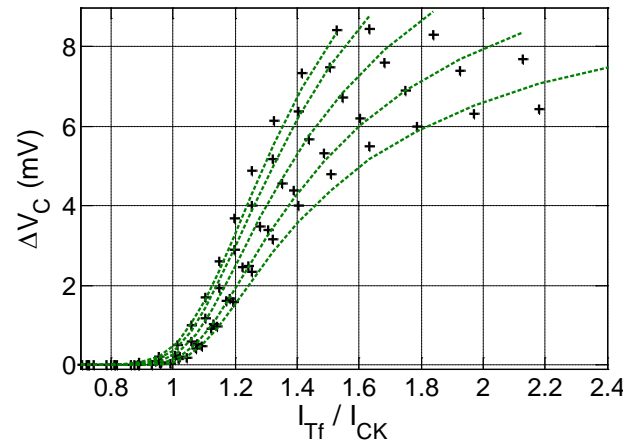
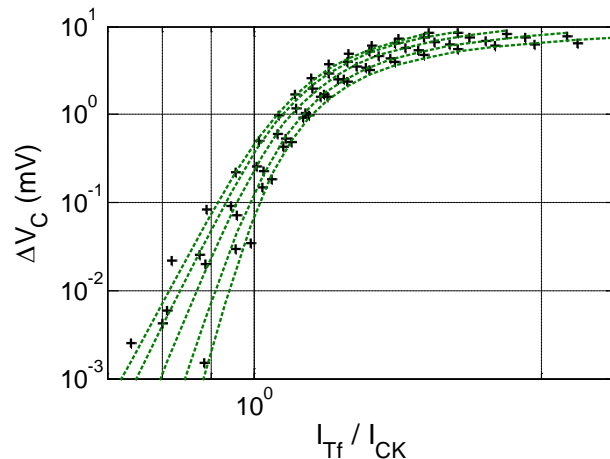
=> change description

=> additional parameter c_{Cbar} ☹️

$$\Delta V_{Cb} = V_{cbar} \exp \left[\left(i_{bar} + \sqrt{i_{bar}^2 + a_{cbar} / c_{cbar}} \right) / -2 \right] c_{cbar}$$

- Results

- good agreement & correct trend, some deviations



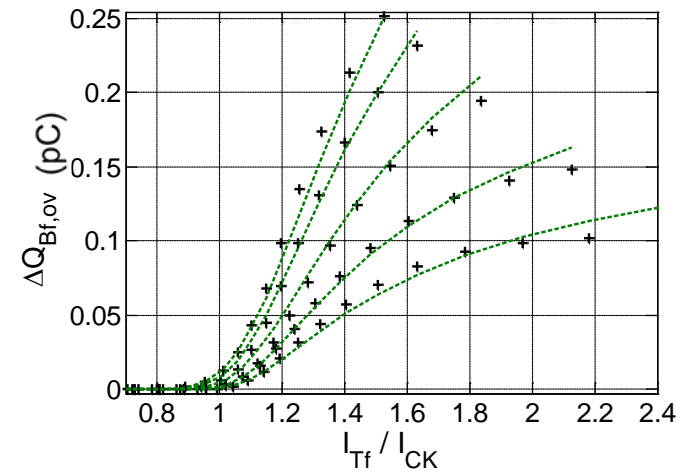
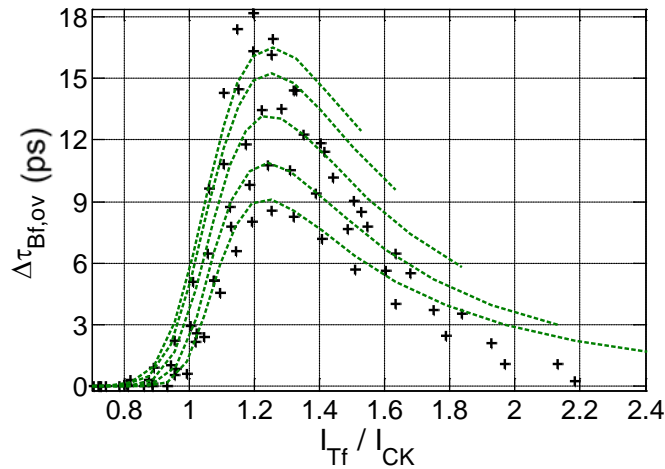
- ideas for different smoothing function?

- would need something that fades faster to v_{Cbar} at large currents
- could smooth twice, but description is already complicated enough

Comparison with reference

- More results

- transit time overshoot is reference
 - corresponding charge was determined by numeric integration



- $\Delta\tau_{Bf,ov}$ tends to zero for large currents 😊
but: transition could be faster...
- c_{Cbar} can be tuned to achieve different V_{BC} behavior
 - $c_{Cbar} = 0 \rightarrow$ no V_{BC} dependence

- Another approach?

Adjusting equation for high currents

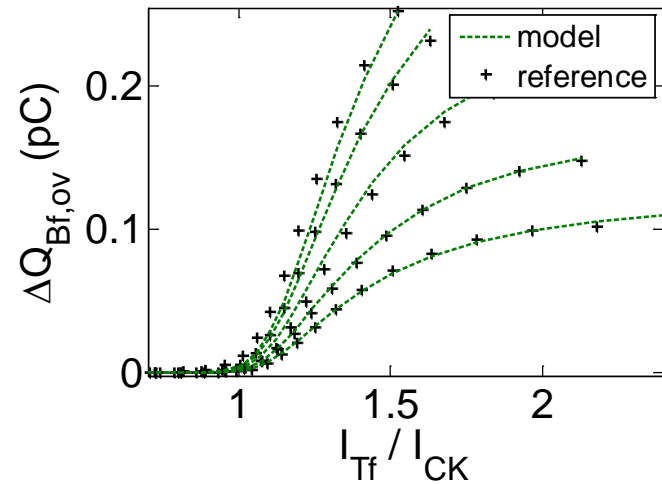
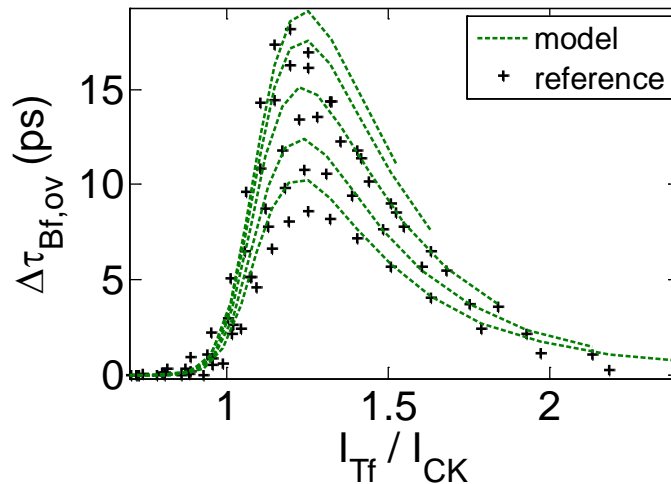
- Final description

$$\Delta V_{Cb} = V_{cbar} \exp \left[\left(i_{bar} + \sqrt{i_{bar}^2 + a_{cbar} (I_{CK}/I_{Tf})^{cbar}} \right) / -2 \right] cbar$$

$$i_{bar} = \left(1 - I_{Tf}/I_{CK} \right)^{m_{cbar}}$$

- additional I_{CK}/I_{Tf} term helps to make $t_{Bf,ov}$ tend faster to zero at large currents

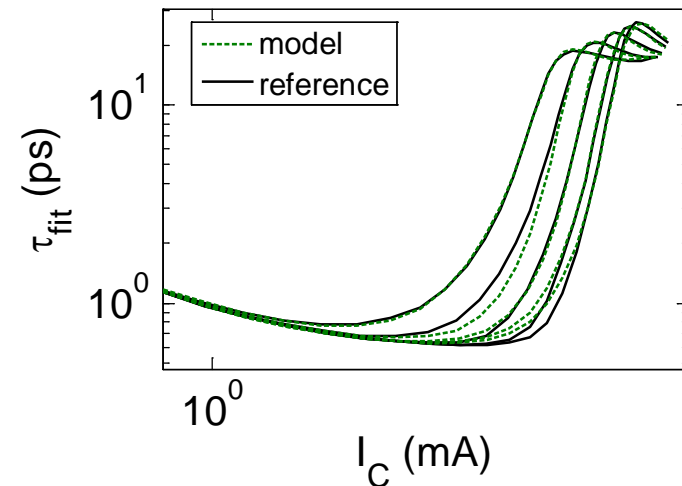
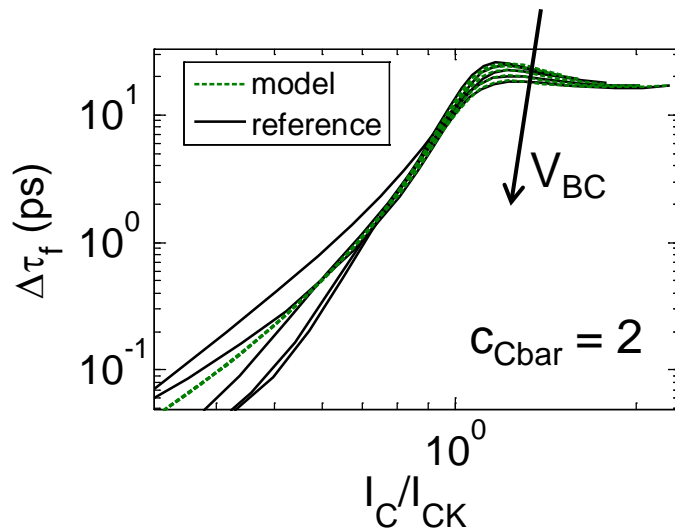
- Results



- improved agreement for high current data 😊
- next step: embedd in extraction flow

Total transit time comparison

- Extraction tool extension
 - implementation of revised overshoot equations
 - corresponding parameters c_{Cbar} , a_{Cbar} , v_{Cbar} and m_{Cbar} are automatically adjusted
- Results for 1D simulation (reference profile)

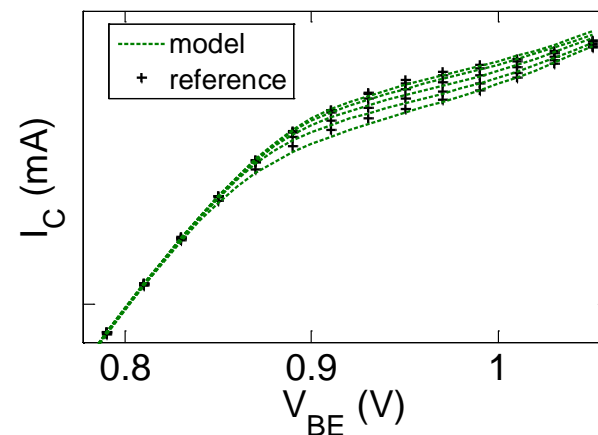
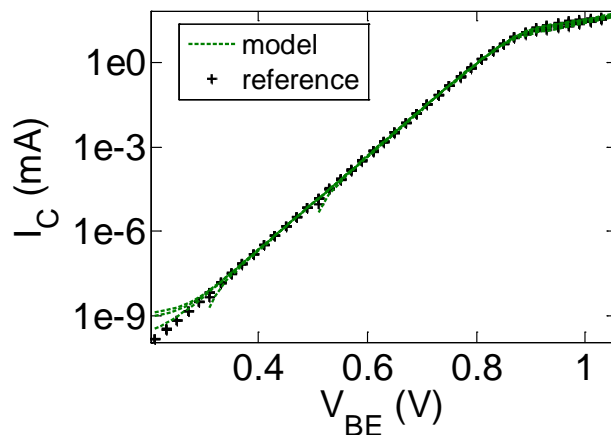
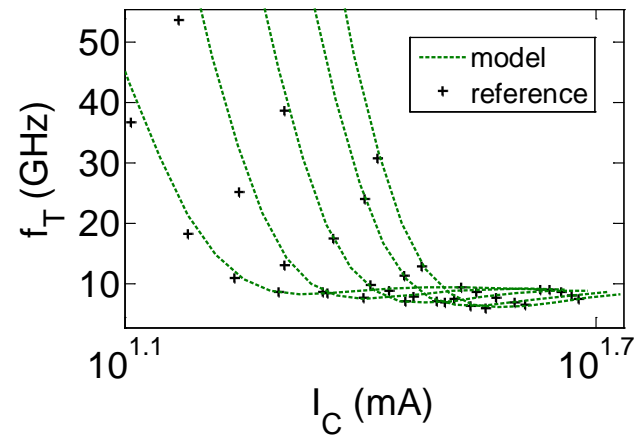
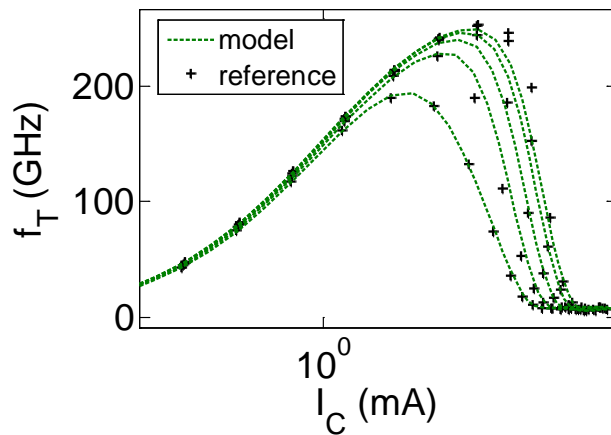


- very good agreement between simulation and mode

HICUM simulations for example

- Implementation

- equations for charges and transit time were implemented in HICUM
- extracted parameters inserted for simulation



Charges & base current

- Collector related charge

$$\Delta Q_{fh,C} = I_T f_{hcs} w^2 f_{thc}$$

- Base related charge

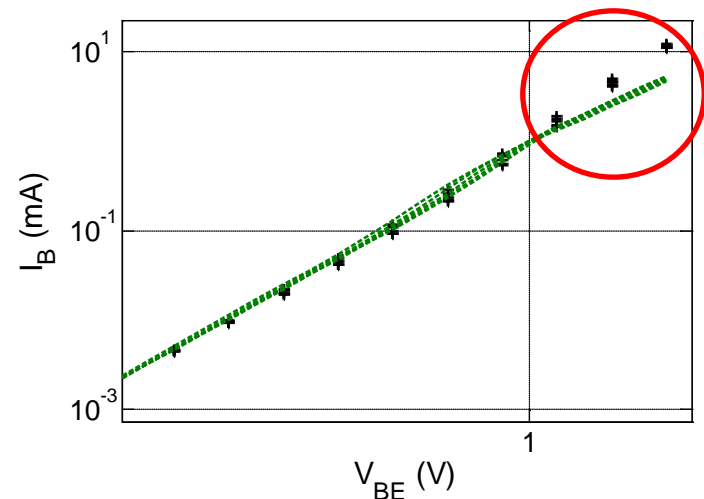
$$\Delta Q_{fh,B} = I_T f_{hcs} w^2 (1 - f_{thc}) + \Delta Q_{Bf,ov}$$

$$\Delta Q_{Bf,ov} = I_C K t_{hcs} \left[\exp\left(\frac{\Delta V_C}{V_T}\right) - 1 \right]$$

- Base current

- tried various combinations of t_{bhrec}
- accuracy did not improve ☹

=> further investigations to be done



- Introduction on heterostructure barriers
 - analysis of band diagram for p/n doped semiconductor
 - analysis of collector barrier effect
 - Investigation of barrier description in HICUM
 - ... revealed problems for large values of a_{cbar} and positive VBC (corresponds to an artifact of barrier current)
 - Empirical model for transit time overshoot
 - simplifies extraction
 - allows to turn on/off overshoot
 - but: loosens physical relation to BC barrier effect (charge is related to overshoot instead of barrier)
 - model was implemented in extraction tool and HICUM .va for comparison purposes
- ⇒ results show excellent agreement for transit time
- Base current behavior is yet to be investigated

Thank you for your attention!