## 1 Model evaluation for device C

#### 1.1 Device information

The provided device is a single-poly transistor with a size of  $1*5~\mu m^2$  (drawn?) and a 121 contact configuration. Due to its complete isolation on all sides the transistor is expected to exhibit significant self-heating. The zero-bias internal base sheet resistance was specified to be  $12~k\Omega/sq$ .

The provided data consists of

- de-embedded S-parameters as a function of bias and frequency at the temperatures T=27C; and with  $V_{CE} = const(various values)$ ;
- capacitance data (C<sub>BE</sub> and C<sub>BC</sub>) from LCR-meter measurements; substrate capacitance was provided as constant value (not from measurements).
- various DC bias data sets measured (on same device?) for different temperatures T/C=27, 75, 125 and with  $V_{BC} = const(various values)$

#### 1.2 Parameter extraction

The de-embedded S-parameter data (incl. bias information) were converted to y-parameters. In particular, data at a single frequency f=0.687 GHz were derived for the determination of  $f_T$  and an overall comparison of y-parameters over bias. A comparison of the DC data from S-parameter measurements and the DC data from DC measurements showed several percent difference between these data and a different shape of the  $I_C(V_{BE})$  curves. This is shown in Fig. 1.2/1: at low current densities (e.g.  $V_{BE}=0.8V$ ) the collector current from DC data is visibly higher than the current from AC data, although its  $V_{CE}$  value ( $V_{CB}+V_{BE}=1.8V$ ) is smaller than the AC  $V_{CE}$  value ( $V_{CE}$ ); in addition, the slope is different, indicating that either the temperature was higher during the DC measurement or the measured device was different.

As a consequence, for parameter extraction *only the consistent data from S-parameter measure-ments* ("AC" data) were employed. The resulting model parameters were then applied to the data obtained from DC measurements ("DC" data), requiring modifications of a few parameters, while assuming the same junction capacitance and minority charge behavior (not available from "DC" data). Some of the parameter adjustments were related to the additional information available from "DC" data at lower current densities.

Initial parameters for junction capacitances (containing depletion and isolation components) were obtained from the provided measurements. Figs. 1.2/2 and 1.2/3 show the corresponding comparison between measured data (symbols) and model (lines). Note the extended scale by suppressing the y-axis origin. Some of the parameters had to be modified later due to differences to the values extracted from y-parameters (cf. Fig. 1.2/4 for  $C_{BC}$ ) and in order to be able to model various physical effects (Early-effects, low-current transit time, transit frequency, avalanche breakdown) properly.  $C_{CS}$  from y-parameters turned out to be about twice the provided value (but indeed showed little bias dependence).

Open-collector data (cf. Fig. 1.2/5) was used in conjunction with a modified method to extract a realistic starting value for the emitter resistance  $r_E$  and its temperature coefficient. The value was slightly refined later, based on DC and y-parameter measurements. The non-linear shape of the curve is obvious, leading to a large error in  $r_E$  if simply a straight line would be attempted to fit to the curve.

Due to the isolation, there is no substrate transistor, and corresponding parameters were omitted.

Below, first the results obtained for the "AC" data set are shown, followed by results (and additional comments) for the "DC" data set. In many cases, the data are plotted vs. the (log of) collector current density  $I_C/A_E$  rather than vs.  $V_{BE}$ . The latter is of little interest and use for circuit design, and does not provide circuit design related information on the bias point. Note, that  $V_{BE} \sim \log(I_C)$  for low current densities

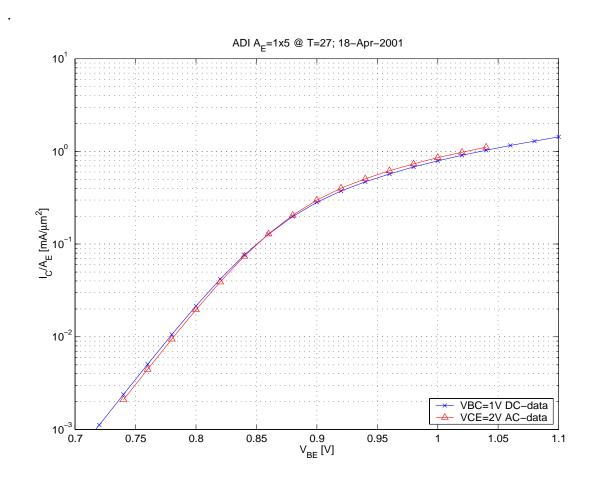
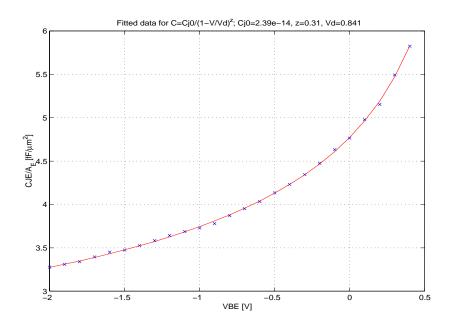
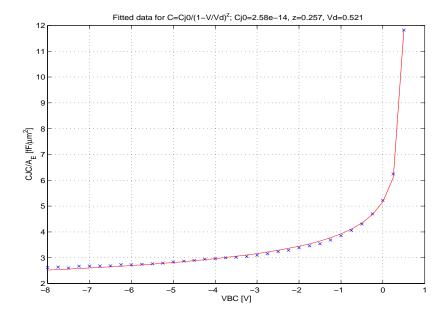


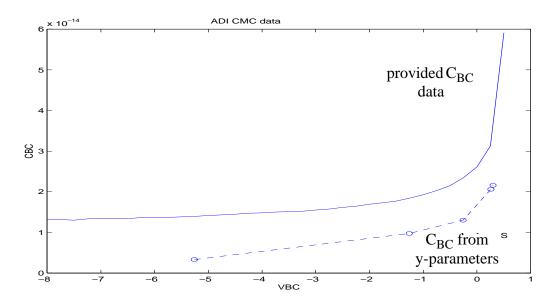
Fig. 1.2/1: Forward Gummel characteristics with data from different sources



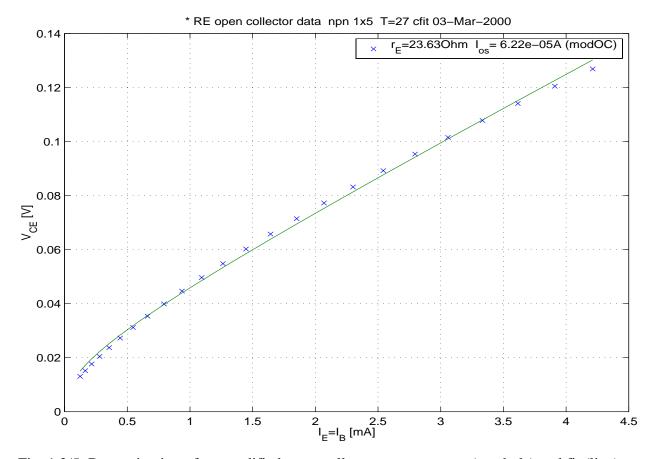
 $\underline{Fig.~1.2/2:}~Base\text{-emitter capacitance vs.}~V_{BE}\text{:}~measurement (symbols),~HICUM (line).$ 



 $\underline{Fig.~1.2/3:}~Base\text{-collector capacitance vs.}~V_{BC}\text{:}~measurement (symbols),~HICUM (line).$ 



 $\underline{Fig.~1.2/4:}$  Comparison of  $C_{BC}$  data (in [F]) from different measurement sources;  $V_{BC}$  in [V].



 $\underline{Fig.~1.2/5:}~Determination~of~r_E:~modified~open-collector~measurement~(symbols)~and~fit~(line).$ 

### 1.3 Results for the "AC" measurement data

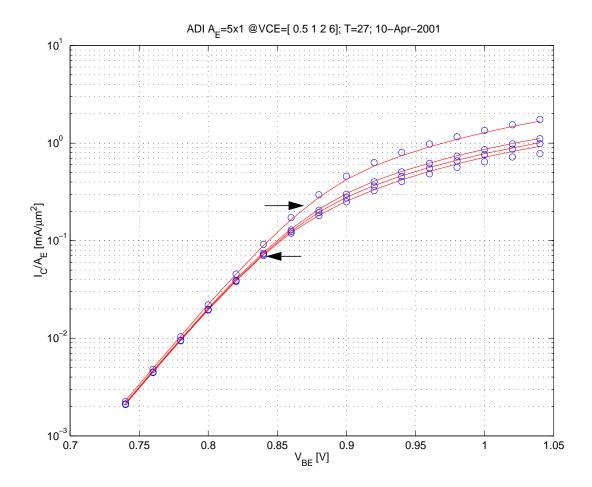
Figures 1.3/1 and 1.3/2 contain a comparison of standard characteristics between model (solid lines) and measurements (symbols) within the interesting and available collector current density range. Good agreement is obtained up to fairly high current densities. Deviations can be caused by uncertainties in, e.g., (a)  $Q_{p0}$  (and geometry partitioning of depletion charges), (b) series resistances, (c) self heating and temperature coefficients and (d) geometry partitioning of the minority charge and associated current dependance (although the latter could be kept small due to the availability of  $f_T$  data). Information on  $I_B$  were not available in the respective "AC" data file. The transit frequency agrees quite well for all voltages and up to quite high current densities.

Fig. 1.3/3 shows the y-parameters as a function of collector current density at f = 0.687GHz and constant  $V_{CE}$  values. Fairly good agreement is obtained.

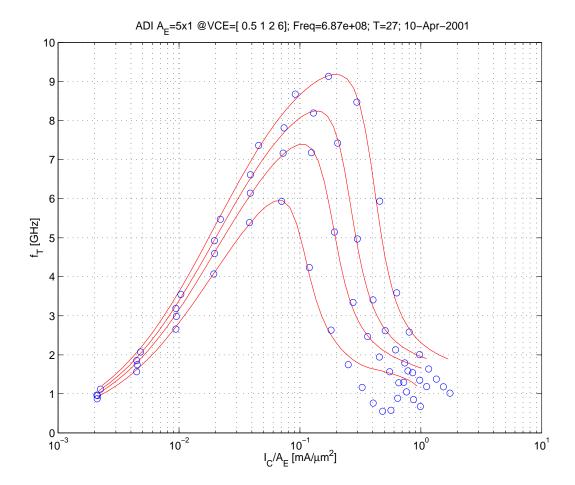
Figures 1.3/4 to 1.3/9 contain comparisons of frequency dependent y-parameters for selected bias points. In the first three figures, a set of curves was picked for  $V_{CE} = 0.5V$ , which is an extreme case, especially at high current densities: fairly good results are obtained even for current densities at and beyond those where  $f_T$  peaks. In the last three figures, the curves were selected for the highest available voltage  $V_{CE}=6V$  in order to demonstrate the capability of HICUM to cover a large bias range without loss of accuracy. For both voltages, the agreement at the bias points with lower current densities (Figs. 1.3/4 and 1.3/7) is also quite good. At frequencies below 0.1GHz, the measurement uncertainty does not seem to allow a clear conclusion. For the transistor provided, a simple substrate resistance seems to give reasonable agreement for modeling the substrate coupling in  $Y_{22}$ .

In summary, the combination of parameter values found during fitting (cf. Fig. 1.3/10) describe the operating regions of interest reasonably well at least up to peak  $f_T$ , but can still be improved by both an independent determination of, e.g., series resistances and geometry effects, and the availability of additional *consistent* measured data for the capacitances. Alternatively, optimization (which was not used for extracting here) is also likely to improve the agreement.

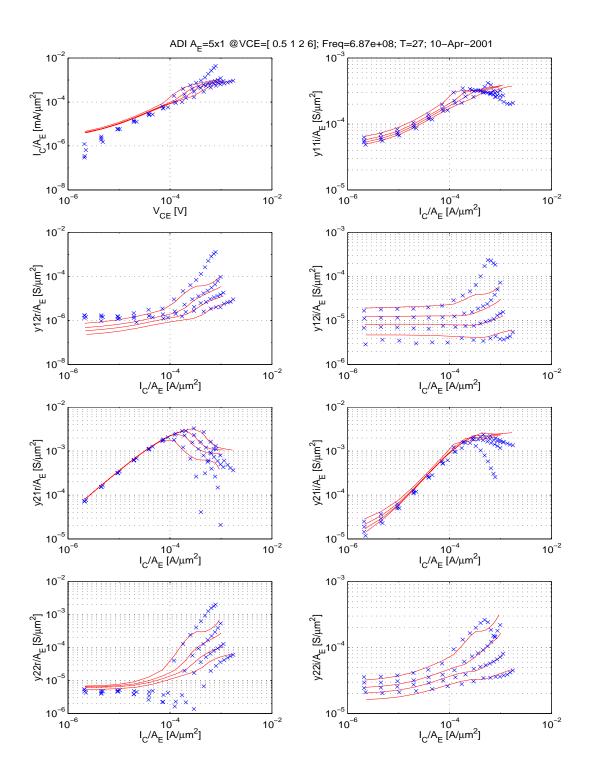
Note that (a)  $f_T$  peaks - depending on  $V_{CE}$  - between  $J_C$  values of 0.07 and 0.2 mA/ $\mu$ m<sup>2</sup>; (b) operation beyond peak  $f_T$  is of interest only for circuits switching at high-speed, in which the dynamic base current is much larger than the DC base current, making accurate DC base current modeling irrelevant compared to accurate modeling of charges which is reflected by  $f_T$  and in some cases also by, e.g.,  $f_{max}$ .



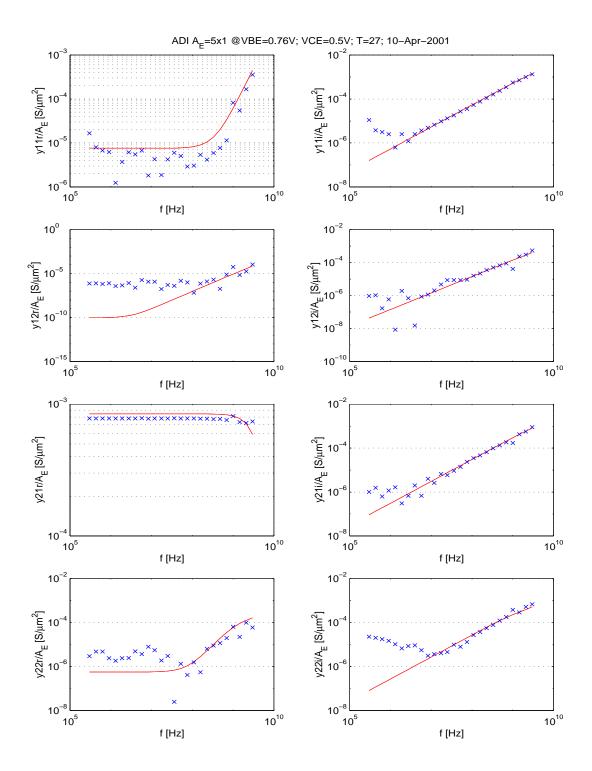
 $\label{eq:Fig. 1.3/1:} \frac{Fig.~1.3/1:}{Collector~current~density~vs.~V_{BE}~for~V_{CE}/V=0.5,~1,~2,~6;~T=27C.~Data~source:~AC~measurements.~The arrows indicate peak f_T~for~the~lowest~and~highest~V_{CE}~value.$ 



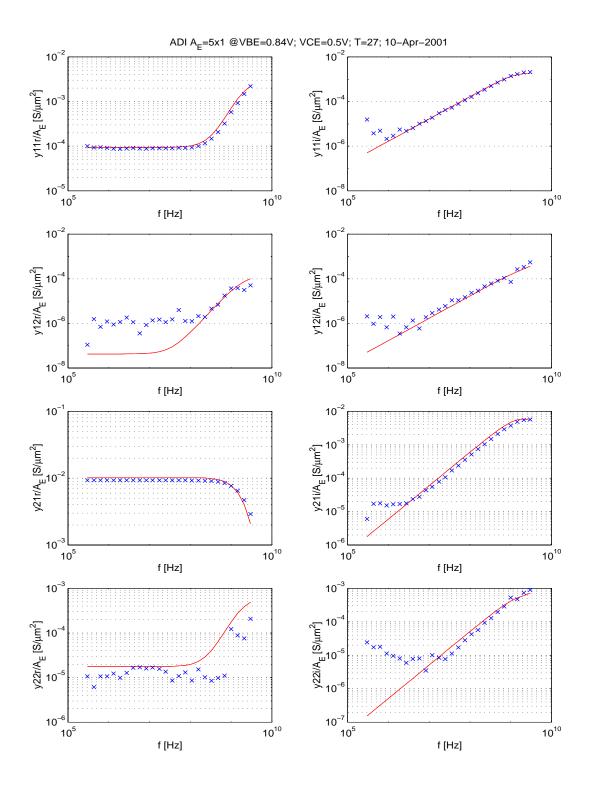
<u>Fig. 1.3/2:</u> Transit frequency vs. collector current density for  $V_{CE}/V = 0.5$ , 1, 2, 6; T=27C.



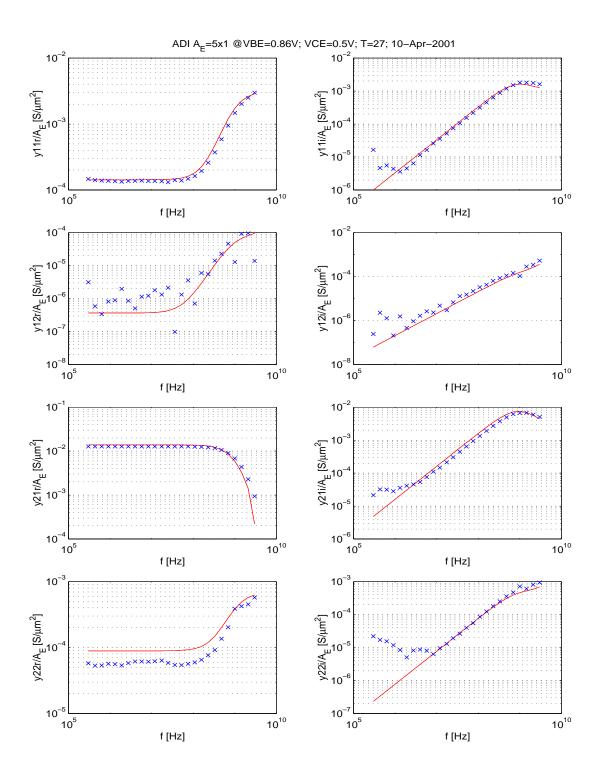
 $\underline{Fig.~1.3/3:}~Y-parameters~vs.~collector~current~density~at~f=0.687GHz;~V_{CE}/V=0.5,~1,~2,~6;~T=27C.$ 



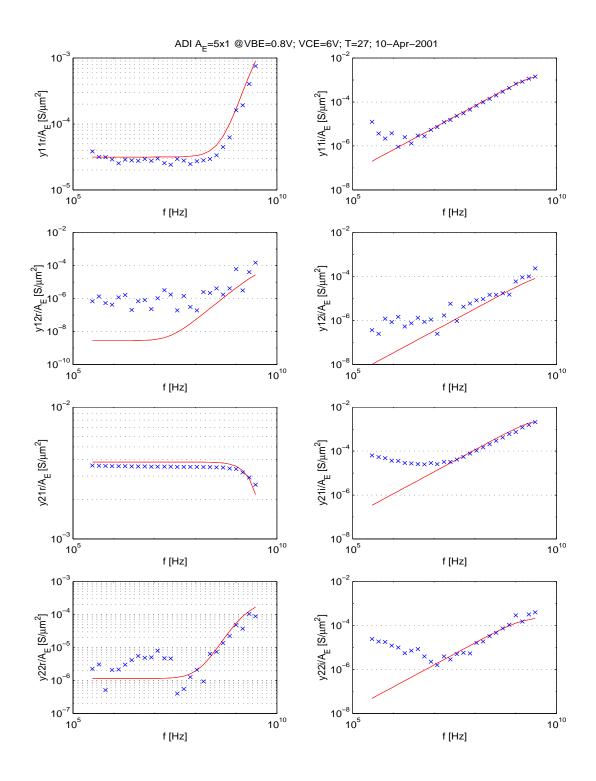
 $\underline{Fig.~1.3/4:}$  Frequency dependent y-parameters at  $V_{CE}=0.5V$  and  $I_{C}/A_{E}$  below peak  $f_{T}.$ 



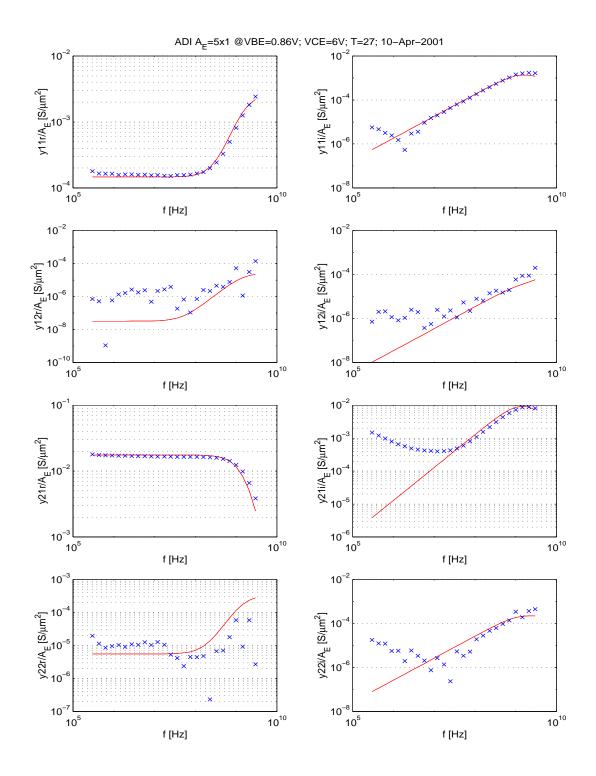
 $\underline{Fig.~1.3/5:}$  Frequency dependent y-parameters at  $V_{CE}=0.5V$  and  $I_{C}/A_{E}$  at peak  $f_{T}.$ 



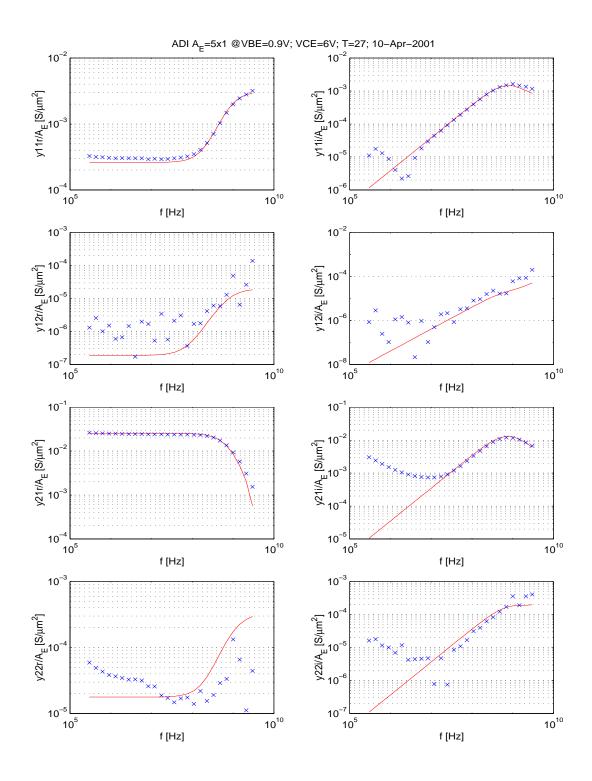
 $\underline{Fig.~1.3/6:}$  Frequency dependent y-parameters at  $V_{CE}$  = 0.5V and  $I_{C}/A_{E}$  beyond peak  $f_{T}.$ 



 $\underline{Fig.~1.3/7:}$  Frequency dependent y-parameters at  $V_{CE}$  = 6V and  $I_{C}/A_{E}$  below peak  $f_{T}.$ 



 $\underline{Fig.~1.3/8:}$  Frequency dependent y-parameters at  $V_{CE}$  = 6V and  $I_{C}/A_{E}$  at peak  $f_{T}.$ 



 $\underline{Fig.~1.3/9:}$  Frequency dependent y-parameters at  $V_{CE}=6V$  and  $I_{C}/A_{E}$  beyond peak  $f_{T}.$ 

```
'*' HICUM / LEVEL2
                          AC-set
'MODQ' 'Tref' 1
&HICUM2 c10=3.55E-31
                           qp0=7.49E-14
                                           ich=6E-03 hfc=0.5
                  hici = 0.35
     hfe = 1.00
                               hjei = 1.00
                                             alit=0.4
     cjei0=1.49E-14 vdei=0.839
                                   zei=0.309
                                                 aljei = 2.0
     cjci0=5.18E-15 vdci=0.505
                                   zci=0.262
                                                 vptci=7.00E+00
     t0=16.2E-12
                    dt0h=1E-18 tbvl=3.200E-12 tef0=0.6E-12
     gtfe= 1.0
                 thcs=0.85E-10
                                 alhc = 0.25
                                               fthc = 0.5
     alqf=0.2
     rci0=590
                  vlim = 0.85
                                vpt = 7.0
                                             vces = 0.080
     tr=5.00E-11
     ibeis=4.70E-20 mbei=1.0100
                                    ireis=1.00E-15 mrei=2.0000
     ibcis=1.00E-30 mbci=1.0980
     favl= 2.65
                  qavl = 2.23E-13
                   fdqr0=0.000
                                                  fqi=0.9050
     rbi0 = 320.00
                                  fgeo=0.7300
     fcrbi=0.00
     latb=3.000E+00 latl=0.600
     ciep0=8.93E-15 \quad vdep=0.839
                                    zep=0.309
                                                   aliep= 2.5
     ibeps=1.00E-30 mbep=1.0130
                                     ireps=1.00E-30 mrep=2.0000
     ibets=0.00E+00 abet= 0.00
     cjcx0=1.2E-14 vdcx=0.700
                                   zcx = 0.700
                                                 vptcx=6.0
     ccox=0.00E+00 fbc=0.5
     ibcxs=8.37E-18 mbcx=1.0980
     ceox = 0.00E + 00  rbx = 110.00
                                    re=20.5
                                                rcx = 40.00
     itss=1.00E-30 msf=1.000
                                  tsf = 0.00E + 00
     iscs=1.00E-30
                   msc = 1.000
     cjs0=1.8E-14
                   vds = 4.000
                                  zs=0.15
                                              vpts=1.00E+03
     rsu=1000.0
                  csu=0.00E+00
     kf = 0.00E + 00
                    af=1.00E+00
     vgb = 1.177
                   alb = 3.94E-03
                                   alt0=0.0 kt0=0.0
     zetaci= 1.30 alvs=1.00E-03
                                   alces=4.00E-04 zetarbi= 0.588
     zetarbx= 0.206 zetarcx=0.223
                                   zetare=-0.425
     alfav=8.25E-05 algav=5E-03
     rth = 1700.00
                   cth=0.00E+00 &end
```

Fig. 1.3/10: Set of model parameters for the AC measurement based comparison (DEVICE).

# 1.4 Results for the "DC" measurement data

Figures 1.4/1 to 1.4/7 contain a comparison between model (solid lines) and measurements (symbols) for T=27C. These "DC" data cover a larger bias range towards very low current densities but contain, in contrast to the data from AC measurements, only a subset of  $V_{BC}$  values. For the comparison, most model parameters (cf. Fig. 1.4/15) were left unchanged from the previous ("AC") values, except the ones modeling the various base current components at low current densities and the avalanche current, for which insufficient data was available from "AC" measurements. The forward DC collector current agrees very well with the measurements, while at high current densities (about factor 3 and higher than those at peak  $f_T$ ) the base current begins to show deviations, the cause of which can be inaccurate series resistances, self-heating or high current effects in  $I_C$  which modulate the internal base resistance. As a result, similar deviations occur in the DC current gain. Output characteristics and conductance show good agreement at current densities well beyond peak  $f_T$  and start to deviate at very high current densities due to uncertainties in the above mentioned parameters and related effects. In general, similar agreement is obtained for the same characteristics that were already compared for the data set from AC measurements. Also, good agreement is obtained for the bias region at very low current densities.

In addition to the usual DC characteristics, several low-frequency derivatives, i.e. (normalized) conductances, are shown.

• In Fig. 1.4/2, the normalized transconductance:

$$\frac{g_m}{I_C} = \frac{1}{I_C} \frac{dI_C}{dV_{BE}} \bigg|_{V_{BC}},$$
 (1.4.0-1)

Quite good agreement is obtained up to very high current densities.

• In Fig. 1.4/4, the normalized input conductance:

$$\frac{g_{BE}}{I_B} = \frac{1}{I_B} \frac{dI_B}{dV_{BE}} \bigg|_{V_{BC}}.$$
 (1.4.0-2)

The deviations at *very* high current densities can be due to the unknown partitioning of various effects (as already discussed before) and would need further investigation. However, the importance of the above characteristic for circuit design is unclear.

• In Fig. 1.4/7, the output conductance:

$$g_o = \left. \frac{dI_C}{dV_{CE}} \right|_{I_B}. \tag{1.4.0-3}$$

The agreement is fairly good at low and medium voltages (up to 6V, for which the minority charge data were available from "AC" measurements); at larger voltages, visible deviations occur, which would require further investigation. These deviations are believed mainly to be due to (a) insufficient knowledge about the voltage dependence of the internal BC junction

capacitance (cannot be extracted from a single device) and other relevant parameters, and (b) the weak avalanche model that does not take into account the breakdown mechanism at high current densities (which occurs close to the buried layer).

All derivatives were obtained by numerical differentiation of either the linear  $(g_0)$  or log data  $(g_m, g_{BE})$ .

As shown in Figs. 1.4/8 - 1.4/14, the temperature dependence of the DC characteristics is modeled well as expected, although only the bandgap and the TC of the current gain were adjusted to the measurement at low current densities. The results at high current densities can be improved by additional measurements from which the TCs of the various resistances and other (transit time, avalanche) parameters can be determined.

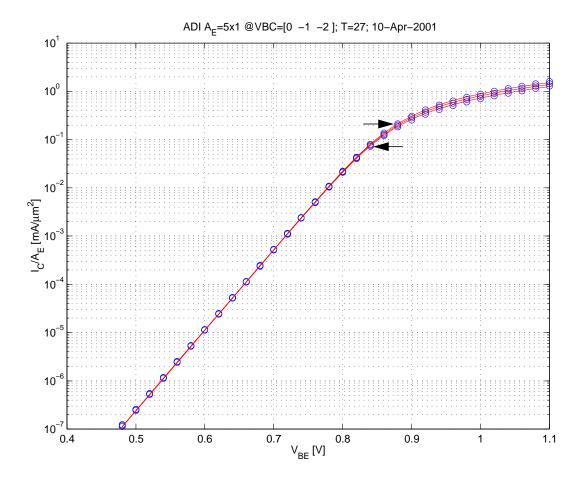
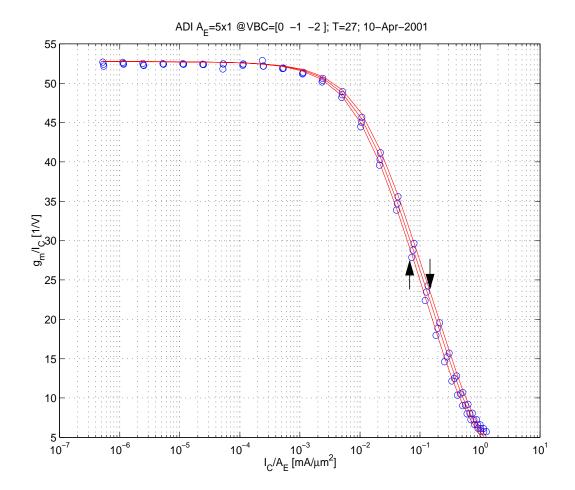
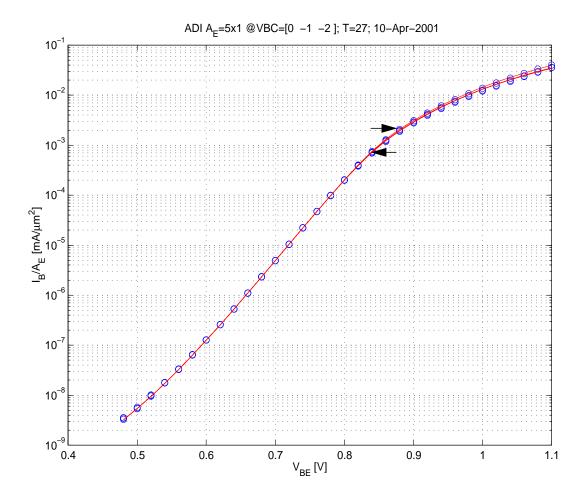


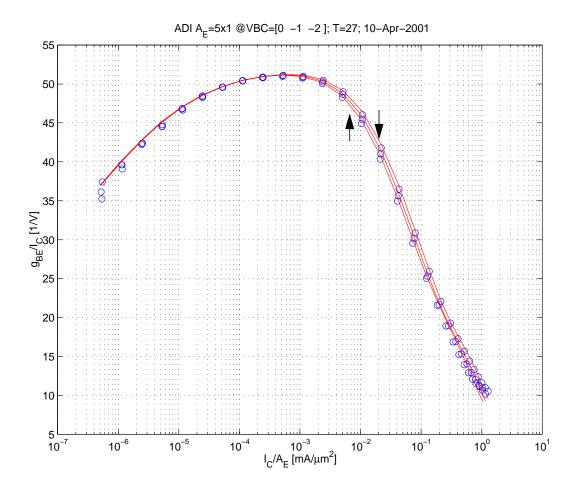
Fig. 1.4/1: Collector current density vs.  $V_{BE}$  for  $V_{BC}/V = 0$ , -1, -2; T = 27C. Data source: DC measurements.

The arrows indicate peak f<sub>T</sub> for the lowest and highest V<sub>BC</sub> value.

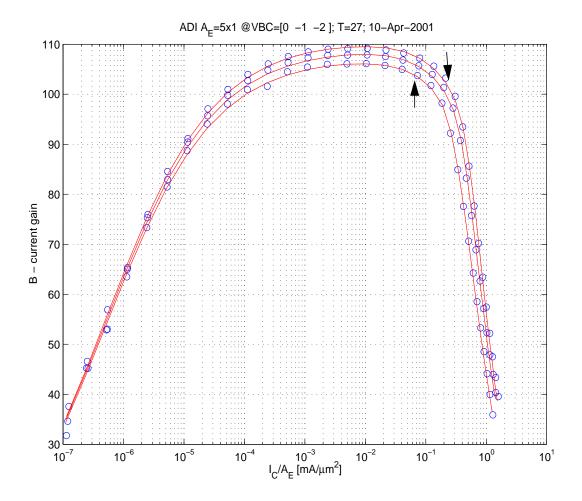


 $\label{eq:Fig. 1.4/2:} \frac{Fig.~1.4/2:}{V_{BC}/V} Normalized low-frequency transconductance vs. collector current density; \\ V_{BC}/V=0, -1, -2; T=27C. Data source: DC measurements. \\ The arrows indicate peak f_T for the lowest and highest V_{BC} value.$ 





 $\label{eq:Fig. 1.4/4:} \frac{Fig.\ 1.4/4:}{V_{BC}/V} \ Normalized low-frequency input conductance vs. collector current density; \\ V_{BC}/V=0, -1, -2; \ T=27C. \ Data source: \ DC \ measurements. \\ The arrows indicate peak f_T for the lowest and highest V_{CB} \ value.$ 



 $\label{eq:Fig. 1.4/5:} \begin{array}{l} \underline{Fig.~1.4/5:} ~DC ~current ~gain ~vs. ~collector ~current ~density ~for ~V_{BC}/V = 0, ~-1, ~-2; ~T = 27C. ~Data ~source: ~DC ~measurements. \\ & The ~arrows ~indicate ~peak ~f_T ~for ~the ~lowest ~and ~highest ~V_{CB} ~value. \end{array}$ 

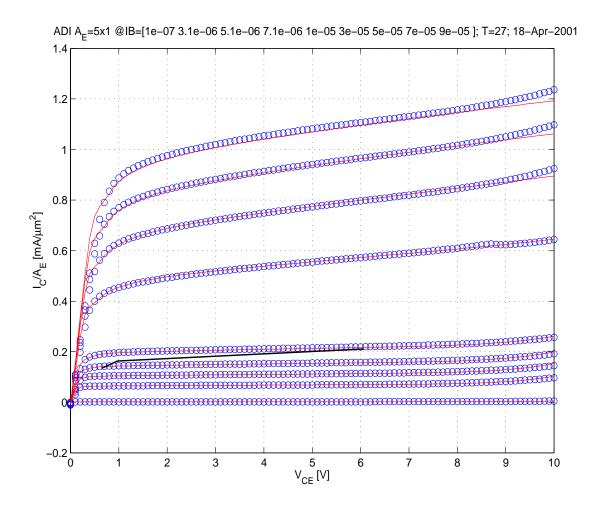
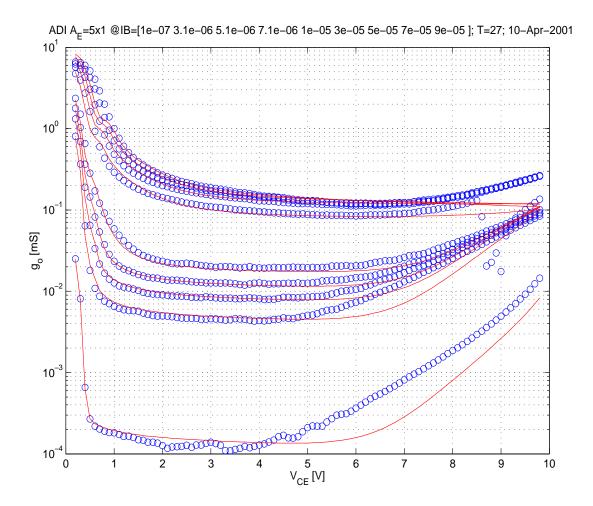
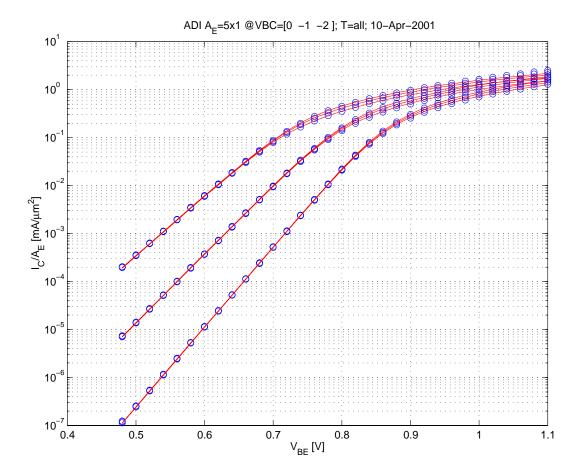


Fig. 1.4/6: Output characteristics for  $I_B/\mu A=0.1,\,3.1,\,5.1,\,7.1,\,10,\,30,\,50,\,70,\,90;\,T=27C.$  Data source: DC measurements. The bold line indicates the current density at which the peak of  $f_T$  occurs.



<u>Fig. 1.4/7:</u> Output conductance for  $I_B/\mu A = 0.1, 3.1, 5.1, 7.1, 10, 30, 50, 70, 90; T = 27C. Data source: DC measurements.$ 



<u>Fig. 1.4/8:</u>Collector current density vs.  $V_{BE}$  at different temperatures T/C=27, 75, 125;  $V_{BC}$  /V= 0,-1, -2.

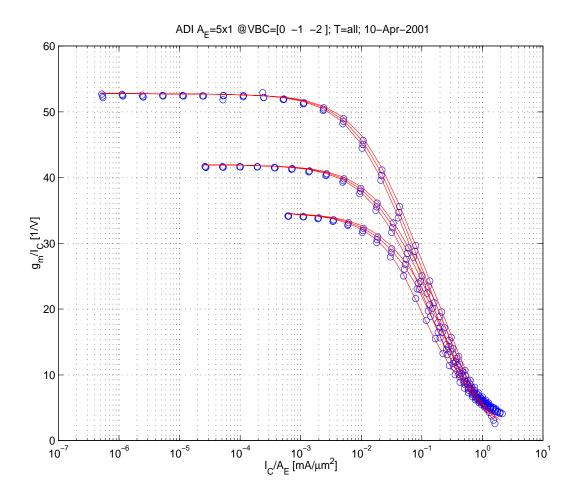
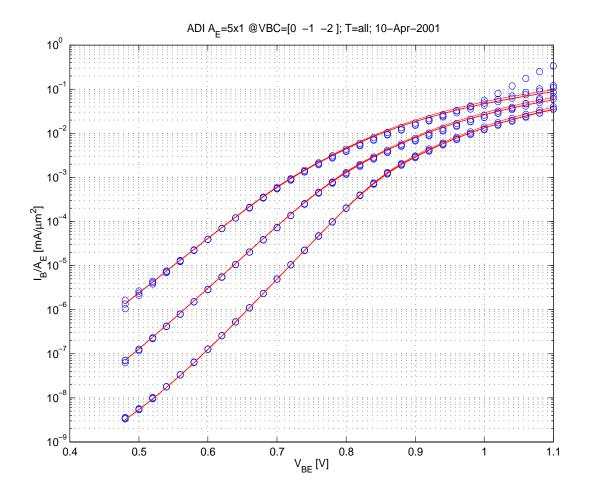
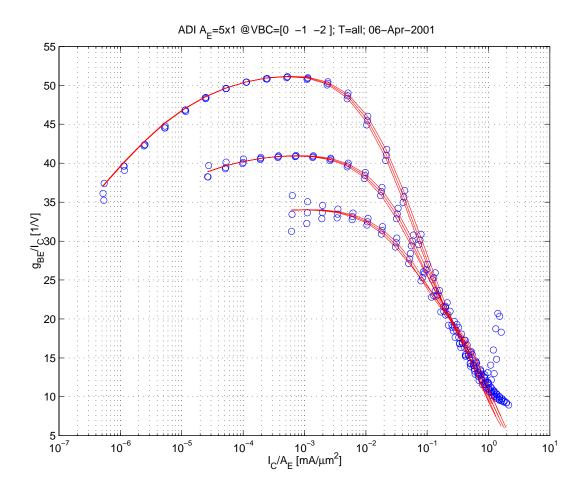


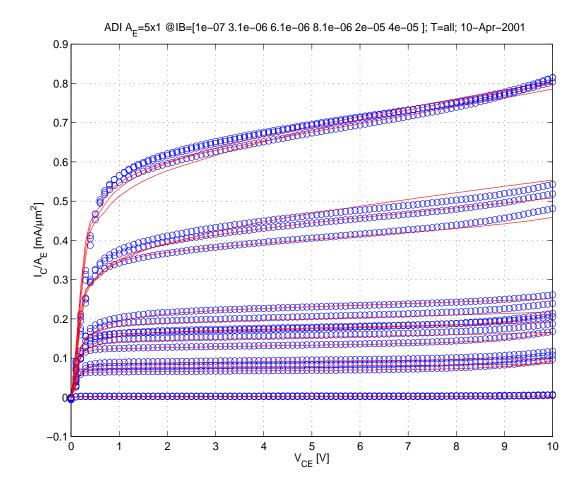
Fig. 1.4/9: Normalized low-frequency transconductance vs. collector current density; at different temperatures T/C= 27, 75, 125;  $V_{BC}/V=0$ , -1, -2.

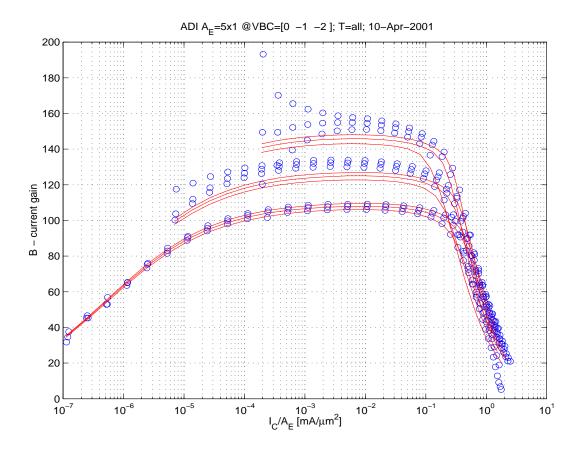


<u>Fig. 1.4/10:</u> Base current density vs.  $V_{BE}$  at different temperatures T/C= 27, 75, 125;  $V_{BC}$  /V= 0, -1, -2.

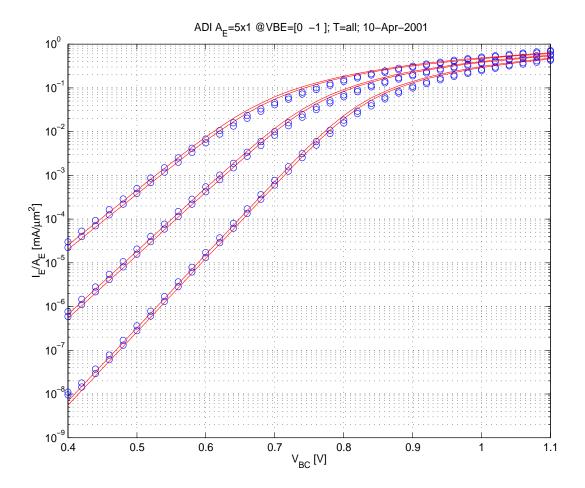


<u>Fig. 1.4/11:</u>Normalized low-frequency input conductance vs. collector current density at different temperatures T/C= 27, 75, 125;  $V_{BC}/V=0$ , -1, -2; T=27C. Data source: DC measurements.





<u>Fig. 1.4/13:</u>DC current gain vs. collector current density for  $V_{BC}/V=0$ , -1, -2; T/C=27,75,125;. Data source: DC measurements.



 $\label{eq:Fig. 1.4/14:} \frac{Fig.~1.4/14:}{\text{Reverse mode, emitter current density vs. V}_{BC}$  at different temperatures T/C= 27, 75, 125;  $V_{BE}~/V=0, -1.$ 

```
HICUM / LEVEL2
                         DC-set
       cjei0=1.49E-14 vdei=0.839
                                     zei=0.309
                                                   aliei = 2.2
,*,
       t0=16.2E-12
                     dt0h=-1.100E-18 tbvl=3.200E-12 tef0=0.6E-12
,*,
                    thcs=140E-12
       gtfe= 1.00
                                    alhc = 0.62
                                                  fthc = 1.0
,*,
                                 vpt = 4.30
       rci0=520
                    vlim = 0.7
                                               vces = 0.080
'MODQ' 'Tref' 1
&HICUM2 c10=4E-31
                        qp0=7.493E-14 ich=14E-03 hfc=1.3
                 hici = 0.35
                               hiei = 1.00
    hfe = 1.00
                                            alit=0.4
    cjei0=1.69E-14 vdei=0.839
                                   zei=0.309
                                                aliei = 2.0
                                                vptci=7.00E+00
    cjci0=5.18E-15 vdci=0.505
                                   zci=0.262
    t0=16.2E-12
                   dt0h=1.00E-18 tbvl=3.200E-12 tef0=0.6E-12
    gtfe= 1.0
                 thcs=1E-10
                              alhc = 0.25
                                           fthc = 1
    alqf=0.2
    rci0=520
                  vlim = 0.85
                                vpt = 7.0
                                             vces = 0.080
    tr=5.00E-11
    ibeis=5.45E-20 mbei=1.0100
                                    ireis=1.00E-15 mrei=2.0000
    ibcis=1.00E-30 mbci=1.0980
                  qavl=2.15E-13
    favl = 2.65
    rbi0= 320.00 fdqr0=0.000
                                  fgeo=0.7300
                                                 fqi=0.9050
    fcrbi=0.00
    latb=3.000E+00 latl=0.600
    cjep0=6.93E-15 vdep=0.839
                                    zep=0.309
                                                  aljep= 2.5
    ibeps=1.00E-30 mbep=1.0130
                                     ireps=1.00E-30 mrep=2.0000
    ibets=0.00E+00 abet= 0.00
    cjcx0=1.20E-14 vdcx=0.700
                                    zcx = 0.700
                                                  vptcx=6.0
    ccox=0.00E+00 fbc=0.500
    ibcxs=8.374E-18 mbcx=1.098
    ceox=0.00E+00 rbx= 110.00
                                    re=23.5
                                               rcx = 60.00
    itss=1.00E-30 msf=1.000
                                 tsf = 0.00E + 00
    iscs=1.00E-30
                   msc = 1.000
    cis0=1.8E-14 vds=4.000
                                 zs=0.150
                                               vpts=1.00E+03
    rsu=1000.0
                  csu=0.00E+00
    kf = 0.00E + 00
                    af=1.00E+00
    vgb = 1.177
                   alb = 2.9E-03
                                 alt0=0.0 kt0=0.0
    zetaci= 3.4 alvs=1.00E-03
                                 alces=4.00E-04 zetarbi= 0.588
    zetarbx= 0.206 zetarcx=0.223 zetare=-0.625
    alfav=8.25E-05 algav=5e-3
    rth = 2000.00
                  cth=0.00E+00 &end
```

Fig. 1.4/15: Model parameter values (DEVICE).